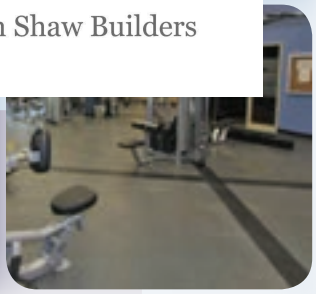
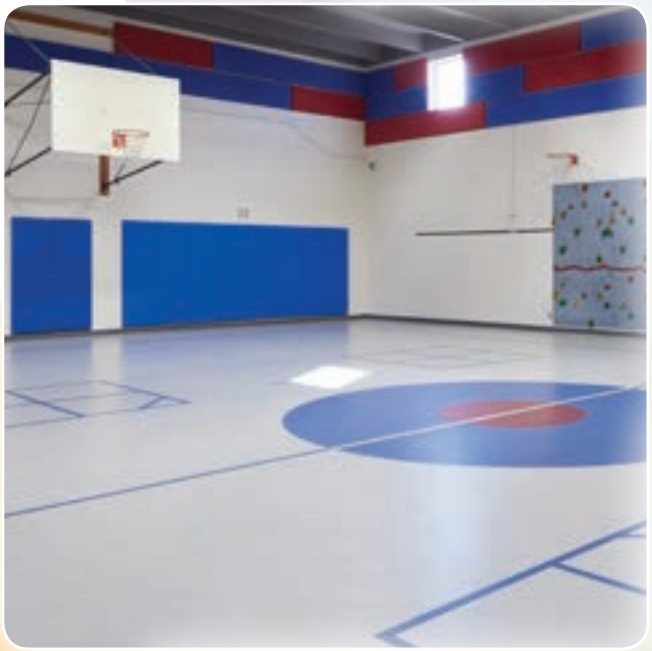
COVE BASE

Morgan Shaw Builders







PRODUCT GUIDE





RUBBER & VINYL
FLOORING SYSTEMS

proudly made in the USA

ROPPE.

Proven. Flooring. Experiences.

STAIR TREADS



RUBBER TILE / RUBBER SHEET





SPECIALTY



LVT



WALL BASE

proudly made in the USA

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RUBBER & VINYL FLOORING SYSTEMS

ROPPE.

Proven.

With more than 60 years of industry experience, Roppe products have stood the test of time, and our service and commitment to the commercial flooring industry continues to lead the way.

Flooring.

With a broad range of flooring products manufactured in the USA and readily available, Roppe products provide a clean, finished, professionally designed interior space. LVT. Rubber tile and sheet. Sports flooring. Stair treads. Wall base. Roppe ***is*** flooring.

Experiences.

When you think of the last job you installed or sold, do you have a positive and satisfying recollection of the vendor you worked with? When you choose Roppe, you will always finish the project knowing you partnered with one of the best manufacturers the commercial flooring industry has to offer.

WE INVITE YOU TO SHARE IN THE PROVEN. FLOORING. EXPERIENCES. THAT MAKE ROPPE THE PARTNER YOU WANT TO WORK WITH.

ARE YOU IN THE MARKET FOR BETTER FLOORING SOLUTIONS?

Every industry has its special flooring needs. Roppe products are designed to help you achieve your goals for performance, style, safety, sustainability and value.

COMFORT
Flooring can contribute to noise reduction and aid in reducing fatigue on feet and joints.

NOISE REDUCTION
Quiet environments mean less disruption and distractions making it easier to hear, focus and rest.

HEALTHY AIR
Products formulated free from Red List chemicals that also require less chemicals to maintain provide improved indoor air quality and fewer external health factors.

SAFETY
The best flooring options – as well as proper maintenance and cleaning procedures – put safety and stability underfoot in busy lobbies, corridors and stairs where it really matters.

AESTHETIC APPEAL
Choosing the right colors can create stimulating or rest-inducing environments, while unique patterns and designs can aid in disguising dirt, contributing to reduced maintenance costs.

LIFE-CYCLE COSTS
Choosing flooring that is made to last can provide decades of durability and performance. Low maintenance costs also provide greater value over longer product life cycles.

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ROPPE. EDUCATION

ROPPE. HEALTHCARE









ROPPE. HOSPITALITY/RETAIL

ROPPE. CORPORATE



SUSTAINABILITY:

FOR SAFER, HEALTHIER ENVIRONMENTS

At Roppe, we're dedicated to making a positive impact on the environment – in your community and ours. Our products meet high environmental standards and may contribute to the variety of certification systems that are available to today's design community. From tiles and treads to wall base and adhesives, our products meet high environmental standards without compromising color selection, performance, durability or style.

sustainability goals by 2025

20% *reduction of Greenhouse Gases*

20% *reduction in Energy Intensity*

20% *reduction in Water Used & Consumed*

25% *reduction of Waste to Landfill*

Roppe is **committed** to **safer** chemical alternatives in our vinyl and rubber products.

BIO-BASED PHTHALATE FREE

We have substituted **bio-based** phthalate-free plasticizer for petroleum-based plasticizer – ***eliminating*** phthalates and ***lowering*** greenhouse gases.

– Roppe vinyl tile, tread, wall base and accessory products

We redesigned all vinyl products manufactured by Roppe using **bio-based**, phthalate-free plasticizer to **reduce Greenhouse Gas impacts by 7-10%** versus petroleum-based plasticizer products.

Red List Chemical Free

We re-designed all rubber products manufactured by Roppe to be **Red List Chemical FREE!**

– Roppe rubber sheet, tile, tread, wall base and accessory products

(excludes Recoil fitness flooring)

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SUSTAINABILITY

sustainability certifications

floor score — CERTIFIED BY SCS Global Services

CHPS COLLABORATIVE FOR HIGH PERFORMANCE SCHOOLS MEMBER

CERTIFIED SUSTAINABILITY ASSESSMENT — NSF / ANSI 332 • RESILIENT FLOORING PLATINUM

sustainability affiliations

ecoScorecard℠ — Sustainable Minds®

SUSTAINABLE PURCHASING LEADERSHIP COUNCIL

GREEN BUILDING COUNCIL

hpdc MEMBER

mindful MATERIALS



environmental product declaration

Sustainability requires work and complex decision-making. Over the decades, we have continuously worked with raw material suppliers and with the test laboratory and production lines to improve the formulations for Roppe's products – always preserving durability and improving aesthetics while reducing hazardous components.

Available for the following products. Check roppe.com for the most current listing.

- Rubber Tile
- Pinnacle Rubber Base
- Northern Timbers
- Northern Parallels
- Health & Learning Vinyl Tile



Health Product Declaration® (HPD) Collaborative

Health Product Declaration® (HPD) Collaborative is a not-for-profit, member organization. Using a consensus-based, stakeholder process, HPDC members create, support and evolve the HPD Open Standard for the accurate, reliable and consistent reporting of product contents and associated health information, for products used in the built environment.

Available for the following products. Check roppe.com for the most current listing.

- Rubber Tile
- Rubber Treads
- 700 Series Wall Base
- ESD Vinyl
- SafeTcork® Vinyl Tile
- Vinyl Treads
- Envire® Rubber Sheet/Tile

earning Building Rating System credits

Roppe products contribute to LEED (including LEED V4.1), Green Globes, WELL, Fit-Wel, Living Building Challenge and other rating systems.

Look for this symbol noting Roppe's EcoEffects® brand products.

proudly made in the USA

Product is made in the USA.

ecoScorecard℠

Your link to Roppe product documentation. For more information, please visit roppe.com.

NEW LIFE FOR OLD PRODUCTS

IMPACT
RETHINK + REUSE + RECYCLE = RESPONSIBILITY

As our nation's landfills continue to grow, at Roppe we have done the research to find new alternatives and uses for our products once they have exhausted their use in many of our oldest schools, healthcare facilities, churches, hotels, office buildings and more!

When choosing to update a floor that is nearing the end of its traditional life cycle, you can feel confident that Roppe's IMPACT recycling program meets your strictest requirements for sustainability by creating new and innovative products for the building industry.

The recycled rubber is chopped and cut into one of three primary products: landscaping mulch, playground surfacing or rubber crumb for athletic fields and other applications. The end product is a cost-effective rubber mulch that simultaneously promotes the environment and provides a beautiful, durable landscaping alternative or an eye-catching playground surfacing that is the cleanest and safest on the American market.

Through IMPACT, products like those shown here will be manufactured from your diverted landfill waste when you support our recycling program!

what products can be recycled?

Most of our rubber products are eligible for recycling. For the most current list, please visit roppe.com.



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RUBBER FLOORING

All Roppe rubber flooring combines functionality and good looks. It's naturally slip resistant and provides outstanding underfoot comfort, noise reduction and life-cycle value.









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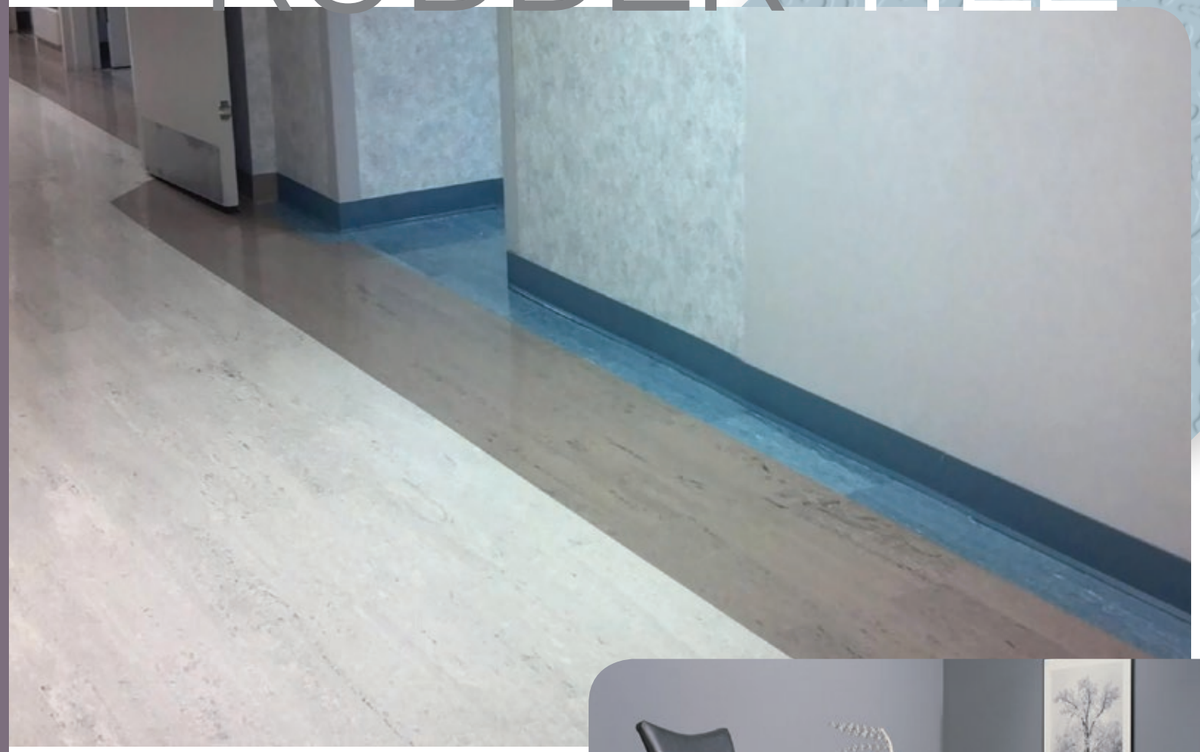
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RAISED DESIGN

SMOOTH FINISH

DIMENSIONS

RUBBER TILE









Red List Chemical Free

proudly made in the USA

rubber tile

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Designed for high durability and ease of maintenance throughout the product life cycle.
- Stands up well to constant traffic from wheelchairs, shopping carts, luggage carriers or dollies and resists scuffing, gouging, cigarette scorching, most chemicals and common substances.
- Provides underfoot comfort, reduced noise from foot traffic and has an inherent slip resistance.
- All colors available at a Single Price Point within your selected palette. For Dimensions profiles, Fiesta® and Symmetry palettes are available as a special order.

PVC FREE · ASTM · NFPA · ANSI · ADA · floorscore · CHPS SCHOOLS MEMBER · IMPACT · SafeTMax®

RAISED DESIGN, SMOOTH FINISH AND DIMENSIONS PROFILES

- Seven Raised Design profiles: Slate Design, Low Profile Raised Design, Textured Design, Raised Square Design, Raised Circular Vantage Profile, Hammered and Warning Tile Design – designed for high durability and ease of maintenance throughout the product life cycle. Most profiles available 19-11/16" x 19-11/16" tile sizes and 1/8" gauge.
- Smooth finish: Available in 19-11/16" x 19-11/16", 12" x 12" and 36" x 36" tile sizes and 1/8" and 3/16" gauges.
- Three Dimensions profiles: Crackle, Random and Stripe. Designed for high durability and ease of maintenance throughout the product life cycle. Available in 19-11/16" x 19-11/16" tiles and 1/8" gauge.



Health Product Declaration® is available at roppe.com



Environmental Product Declaration® is available at roppe.com

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RUBBER TILE

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RUBBER TILE



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life cycle cost analysis

Industry studies have shown that flooring materials with a higher initial cost do not necessarily translate to a higher cost in the long run. In fact, findings indicate flooring materials with a higher initial cost will perform more cost effectively over many years. For example, while rubber flooring may cost more initially, the cost of maintaining it is lower. And because it's extremely durable, it lasts a very long time. So, when examining long-term costs, it is important to consider the total cost of ownership. With the right information, you can help customers control costs – not just on the initial project, but also in the long run.

	VCT (Finish)	LVT (No Finish)	RUBBER (No Finish)
INITIAL INSTALLED COST PER SF *(Material/labor only, average)*	$1.50	$4.50-$5.00	$9.50-$10.00 *(Excludes heat weld material/labor)*
EXAMPLE: INSTALLATION COSTS FOR 70,000 SF	$105,000	$350,000	$735,000
COST OF YEARLY BIWEEKLY MAINTENANCE	$174,465	$32,863	$32,863
YEARLY SAVINGS FOR MAINTENANCE		$141,602 savings	$141,602 savings
YEARS TO RECOVER THE COST OF THE MAINTENANCE		2.5 years	5.2 years

Source: *Spencer Luallen, Technical Maintenance Specialist, Roppe Holding Company*

"Finish" maintenance *based on 2 full strip and wax per year; 2x scrub and recoat; scrub 650 sf per hour; recoat with 2 coats finish; 2 people 250 sf per hr; plus full cleaning every 2 weeks less the 4 weeks above. Cost of chemicals includes stripper 150 sf per G; first coat finish 2000 sf per G; coats 2-5 finish 2500 sf per G (5 coats figured). Cost of labor includes *2 people 250 sf per hour; 7 hrs per day (1750 sf per day). Cost of pads, mops, etc., includes 8 stripping pads, 6 scrubbing pads and 6 burnishing pads.*

"No Finish" maintenance *based on full cleaning every 2 weeks. Cost of chemicals includes all purpose cleaner 5000 sf per G; 300 sf per G of diluted solution, proper dilution ratio 4 oz neutral cleaner per 1G water. Cost of labor includes 1 person 1250 sf per hr, 7 hrs per day (8750 sf per day). Cost of pads, mops, etc., includes 0 pads if using an autoscrubber w/brush attachment or 2-3 scrubbing pads, 2-3 polish pads.*

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RUBBER TILE



RUBBER TILE COLORS

70 SOLID COLORS
(For all rubber tile and tread profiles excluding Smooth and Hammered R24.)

100 black
177 steel blue
150 dark gray
193 black brown
123 charcoal
114 lunar dust
129 dolphin
178 pewter

194 burnt umber
148 steel gray
175 slate
174 smoke
197 iceberg
110 brown

147 light brown
182 toffee
623 nutmeg
624 chameleon
140 fawn
191 camel
125 fig
171 sandstone

130 buckskin
198 ivory
632 flax
184 almond
170 white
131 bisque
127 harvest yellow
631 sahara

639 beigewood
640 creekbed
122 natural
195 light gray
663 aged fern
648 pear green
647 spring dill
646 gecko

160 forest green
649 sweet basil
169 hunter green
662 envy
118 peacock
187 blue
139 deep navy
627 mariner

618 aubergine
665 horizon
664 blue jay
656 bluebell
654 lagoon
638 cadet
637 night mist
655 peaceful blue

657 sorbet
658 berry ice
621 merlin
659 grape
186 red
137 cinnabar
188 brick
617 terracotta

660 citrus
661 marmalade
643 mimosa
644 sunbeam
642 jonquil
645 blonde
641 moonrise
161 snow

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MARBLEIZED COLORS
(For all rubber tile and tread profiles excluding Hammered R24.)

M100 black
M177 steel blue
M150 dark gray
M193 black brown
M123 charcoal
M114 lunar dust
M129 dolphin
M178 pewter

M194 burnt umber
M148 steel gray
M175 slate
M174 smoke
M197 iceberg
M110 brown

M147 light brown
M182 toffee
M623 nutmeg
M624 chameleon
M140 fawn
M191 camel
M125 fig
M171 sandstone

M130 buckskin
M198 ivory
M632 flax
M184 almond
M170 white
M131 bisque
M127 harvest yellow
M631 sahara

M639 beigewood
M640 creekbed
M122 natural
M195 light gray
M663 aged fern
M648 pear green
M647 spring dill
M646 gecko

M160 forest green
M649 sweet basil
M169 hunter green
M662 envy
M118 peacock
M187 blue
M139 deep navy
M627 mariner

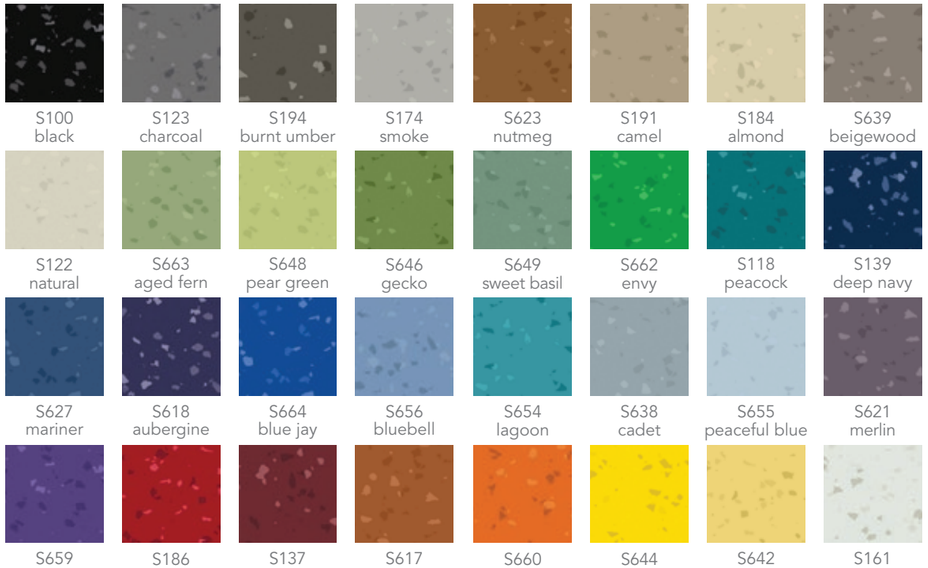
M618 aubergine
M665 horizon
M664 blue jay
M656 bluebell
M654 lagoon
M638 cadet
M637 night mist
M655 peaceful blue

M657 sorbet
M658 berry ice
M621 merlin
M659 grape
M186 red
M137 cinnabar
M188 brick
M617 terracotta

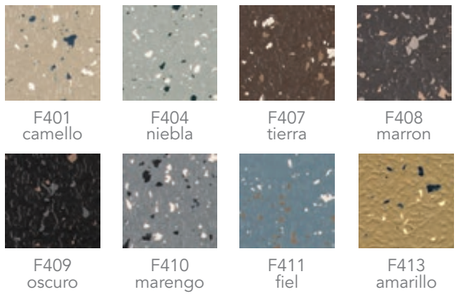
M660 citrus
M661 marmalade
M643 mimosa
M644 sunbeam
M642 jonquil
M645 blonde
M641 moonrise
M161 snow

RUBBER TILE COLORS

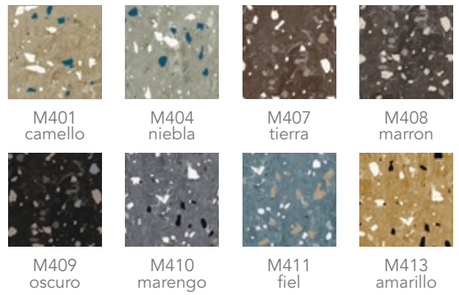
SYMMETRY COLORS
(For all rubber tile and tread profiles excluding Smooth tile.)



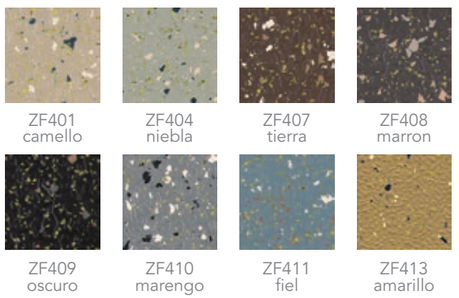
FIESTA® COLORS
(For all rubber tile and tread profiles.)



MARBLEIZED FIESTA®
(For all rubber tile and tread profiles.)



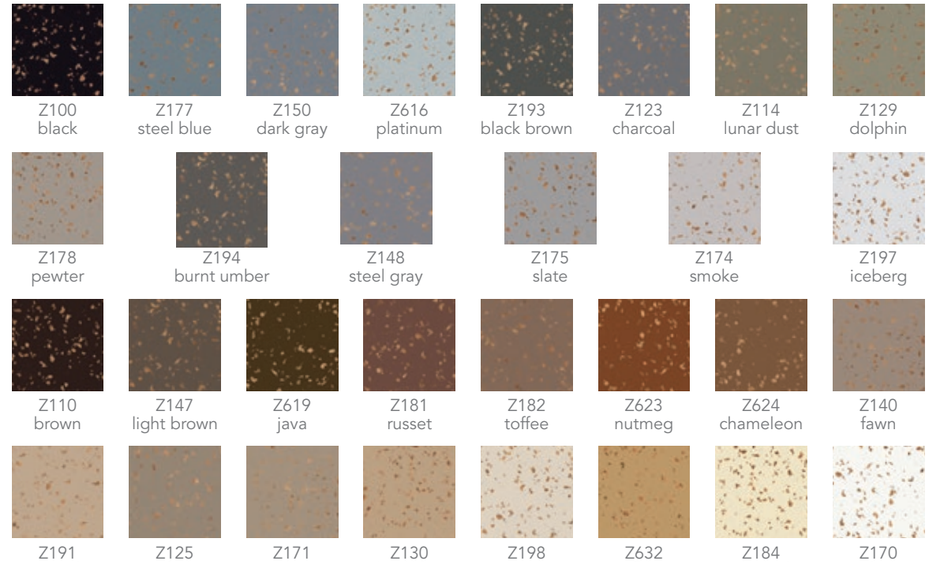
SAFETCORK® FIESTA® COLORS
(For all rubber tile and tread profiles.)

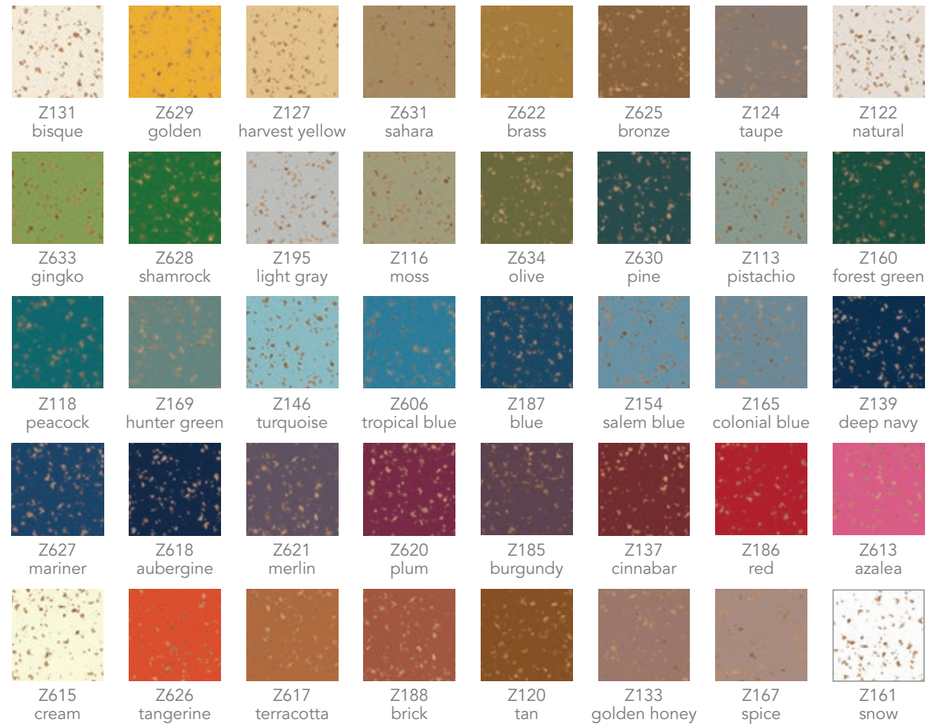




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SAFETCORK® COLORS
(For all rubber tile and tread profiles.)





RUBBER TILE PROFILES



Health Product Declaration® for Rubber Tile is available at roppe.com



smooth

smooth
976 (3/16") & 978 (1/8") –
12" x 12" (304.8mm x 304.8mm)
969 (3/16") & 970 (1/8") –
19-11/16" x 19-11/16" (50cm x 50cm)

PACKAGING:
No. per carton: 976: 36 per carton, 978: 45 per carton, 969: 10 per carton, 970: 16 per carton
Wt. per carton: 976: 54 lbs. (24.49kg), 978: 45 lbs. (20.41kg), 969: 40.5 lbs. (18.37kg), 970: 44 lbs. (19.95kg)
Sq. ft. per carton: 976: 36 (3.34 sq. m), 978: 45 (4.18 sq. m), 969: 27 (2.49 sq. m), 970: 43 (3.99 sq. m)

991 slate

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)

992 low profile

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm); 7/64" (2.78mm) w/out profile
Profile height: 1/64" (.4mm)
Profile diameter: 1-9/64" (28.97mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)

996 vantage

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 5/32" (3.97mm); 1/8" (3.175mm) w/out profile
Profile height: 3/64" (1.19mm)
Profile diameter: 1-3/32" (27.78mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 50 lbs. (22.68kg)
Sq. ft. per carton: 43 (3.99 sq. m)

994 square

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm); 9/64" (3.57mm) w/ profile
Profile height: 1/32" (.79mm)
Profile width: 1-5/8" (41.28mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 49 lbs. (22.23kg)
Sq. ft. per carton: 43 (3.99 sq. m)

993 textured

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 43 lbs. (19.50kg)
Sq. ft. per carton: 43 (3.99 sq. m)

995 hammered

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 43 lbs. (19.50kg)
Sq. ft. per carton: 43 (3.99 sq. m)

R24 hammered

24" x 24" tile for Fiesta/Marble Fiesta and Symmetry color palettes only
Overall thickness: .080" (2.032mm)

PACKAGING:
No. per carton: 20
Wt. per carton: 60 lbs. (27.22kg)
Sq. ft. per carton: 80 (7.43 sq. m)

lug back vantage

19-11/16" x 19-11/16" (50cm x 50cm)
(available only with 996, in solid color only)
Thickness: 13/64" (5.16mm) with profile; 11/64" (4.37mm) w/out profile
Profile height: 1/32" (.79mm)
Profile diameter: 1-3/32" (27.78mm)

PACKAGING:
No. per carton: 10
Wt. per carton: 40 lbs. (18.16kg)
Sq. ft. per carton: 27 (2.5 sq. m)

953 warning tile

24" x 24" x 1/8"

proudly made in the USA

DIMENSIONS

982 crackle

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)

983 random

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)

984 stripe

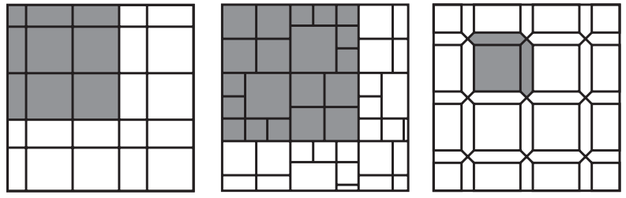
19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)

RUBBER TILE PATTERNS & SHAPES

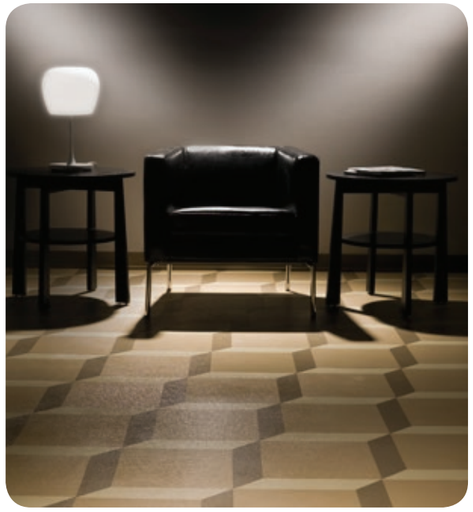
Designer's Choice shapes and patterns are an attractive and semi-custom approach to flooring that incorporates Hammered, Smooth or Textured Design tile with 11 geometric shapes that can be used in one of our 6 standard patterns or mixed and matched to create your own unique design.

DESIGNER'S CHOICE® STANDARD PATTERNS



matrix 100 | striata 102 | nuevo 104

tuscany 105 | optic 110 | basketweave 111



A great option in flooring for schools, retail areas, museums and more.

DESIGNER'S CHOICE® 11 SHAPES



12" x 12" left hand miter | 3" x 15" left hand miter | 3" x 15" right hand miter | 3" x 15" picket | 6" x 18" picket | 12" x 12" right hand miter | 12" x 12" | 19-11⁄16" x 19-11⁄16" | 6" x 12" | 9" x 9" | 6" x 6"

RUBBER TILE PERFORMANCE COMPOUNDS



performance compound

Roppe Performance Compound Rubber Tile is a homogenous rubber tile specifically designed for use in areas that may be subject to oil, grease and other petroleum hydrocarbons. The natural durability and dimensional stability of Performance Compound rubber make this flooring ideal for most high traffic commercial installations that would otherwise not be able to withstand contact with oil and grease.

Performance Compound is durable enough to resist abrasion, impact, scuffs, gouging, burns and most chemicals, yet is also flexible enough to ease installation. The ability to maintain Performance Compound by dry buffing, rather than using waxes or finishes, decreases the long-term maintenance costs and environmental strain due to chemical use and waste.

Roppe Performance Compound Rubber Tile is only available in our solid color palette.

Ideal applications include **automotive** (repair shops, quick lube facilities and automobile storage), **industrial** (manufacturing facilities, refining facilities and material storage) and **transportation** (repair facilities, garages and equipment storage).

RUBBER TILE TECHNICAL

rubber tile specifications

Characteristic:	Requirement	ASTM Test Method
Hardness:	Min 85 Shore A	D2240
Static Load Resistance:	< 0.005 in. (0.127mm) at 250lb. (113.4kg) load	F970
Resistance to Short-Term Chemical Exposure:	No more than slight change in surface dulling, Surface attack, or staining.	F925
Resistance to Heat:	Average Delta E not greater than 8.0	F1514
Abrasion Resistance:	Less than 1 gram loss after 1,000 cycles	D3389
Dimensional Stability:	The dimensional change of the rubber floor tile in both the machine direction (MD) and the across machine (AMD) shall not exceed 0.15%	F2199
Thickness:	As specified	
Smooth Surface Tile:	+ 0.005 in. (+ 0.127mm)	F386
Molded Pattern Tile:	+ 0.015/-0.005 in. (+0.381 mm/-0.127mm)	F386
Embossed Pattern Tile:	+ 0.015/-0.005 in. (+0.381 mm/-0.127mm)	F373
Size:	Up to & including 12 by 12 in = + 0.016 in (+ 0.4mm) Larger than 12 by 12 in & up to & including 24 by 24 in = + 0.018 in. (+ 0.45mm). Larger than 24 by 24 in = + 0.020 in. (+ 0.5mm)	F2055
Squareness:	Max, 0.010 in (0.254mm) max.	F2055
Quality of Cut:	0.005 in (0.127mm) max.	F511

1. Roppe flooring adhesives must be used for the Roppe warranty to apply. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.
2. For interior use only.
3. Proper maintenance on a regular basis is essential to the appearance and the wear life of the tile.
4. Tiles may have slight color variations not detected at the factory. All tiles must be dry laid and examined for color acceptance before being installed (see installation brochure).
5. Heavy sunlight penetration from direct or glass-filtered sources may cause fading.
6. Certain chemicals and various substances normally attack rubber formulations Roppe's rubber tile should not be used in commercial or residential kitchens and or areas where impregnation from cooking oils, vegetable fats, etc., is likely to occur. If any particular chemicals or substances are going to be present in the environment, adequate testing should be done in advance to ensure suitability for that application.
7. Certain oils and antioxidants sometimes used in the manufacture of rubber tires can cause staining and discoloration. In auto showrooms, for example, we recommend that tires NOT be allowed to come in direct contact with the tile; we suggest utilizing a pad made from carpet, Masonite®, scrap tile, etc. Call factory for specific details.
8. Not recommended for use in hospital operating rooms or computer rooms; NOT a conductive tile.

F925 Resistance to Short-Term Chemical Exposure – When tested in accordance with Test Method F925, the rubber floor tile shall have no more than a slight change in surface dulling, surface attack, or staining when exposed to the following chemicals:

> White vinegar (5% acetic acid)
> Rubbing alcohol (70% isopropyl alcohol)
> Sodium hydroxide solution (5% NaOH)
> Hydrochloric acid solution (5% HCl)
> Sulfuric acid solution (5% H_2SO_4)
> Household ammonia solution (5% NH_4OH)
> Household bleach (5.25% NaOCl)
> Disinfectant cleaner (5% active phenol)

dimensions rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's _____(insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 1/8" (3.175mm) gauge size, and in the color _____ (insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

raised design rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's _____(insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 1/8" (3.175mm) gauge and in the color _____ (insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

safeTcork® rubber floor tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All tile floors shown in the finish schedule or listed in this specification as rubber tile flooring shall be ROPPE SAFETCORK® RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall conform to ASTM F1344, Class 1. The tile shall be _____ (1/8" {3.175mm} or 3/16" {4.76mm}) thick and size _____ (12" x 12" {304.8mm x 304.8mm}, or 19-11/16" x 19-11/16" {50cm x 50cm} in 1/8" only). The color shall be _____ (insert color name & number). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

smooth finish rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's _____ (insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1.
The tile shall be _____ (insert size selected) (12" x 12" {304.8mm x 304.8mm}, or 19-11/16" x 19-11/16" {50cm x 50cm}), 1/8" (3.175mm) or 3/16" (4.76mm) gauge size, and in the color _____ ((insert color name and number, {plain [P] or marbleized [M]} selected). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

lug-back vantage rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's LUG-BACK VANTAGE RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 13/64" (5.16mm) gauge size, and in the color _____ (insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

excelsior™ INSTALLATION PRODUCTS

Recommended Adhesives



SP-500 Acrylic Aerosol Adhesive | AW-510 Acrylic Adhesive | AP-520 Acrylic Roll On Adhesive | MS-700 Modified Silane Wet-Set Adhesive | EW-710 Epoxy Modified Urethane Adhesive

excelsior™ INSTALLATION PRODUCTS

Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.

ENVIRE
RUBBER SHEET AND TILE





THE SYMPOSIUM DISTINCTION AWARDS
Most Sustainable Product Award
Envire® Rubber Sheet with FlashCove™

20 YEAR Commercial WARRANTY ROPPE.

Red List Chemical Free

proudly made in the USA



envire®
RUBBER SHEET AND TILE

- Free of Red List chemicals, PVC, phthalates and halogens. High performance compound developed for durability while still providing comfort under foot.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in our Symmetry palette, a unique flecked design of tonal rubber chips, that helps hide dirt and debris between cleanings.
- Available in smooth 74" x 50' x .100" gauge rolls that allow for 1" selvage edge on both sides and a more seamless installation. Tiles are available in smooth 24" x 24" x .100".
- Versatile palette allows for product coordination with our other tile, tread, wall base and accessory products.
- All color options available at a Single Price Point. (Custom colors are available; minimum quantities may apply.)

PVC FREE ASTM floorscore CHPS SCHOOLS MEMBER

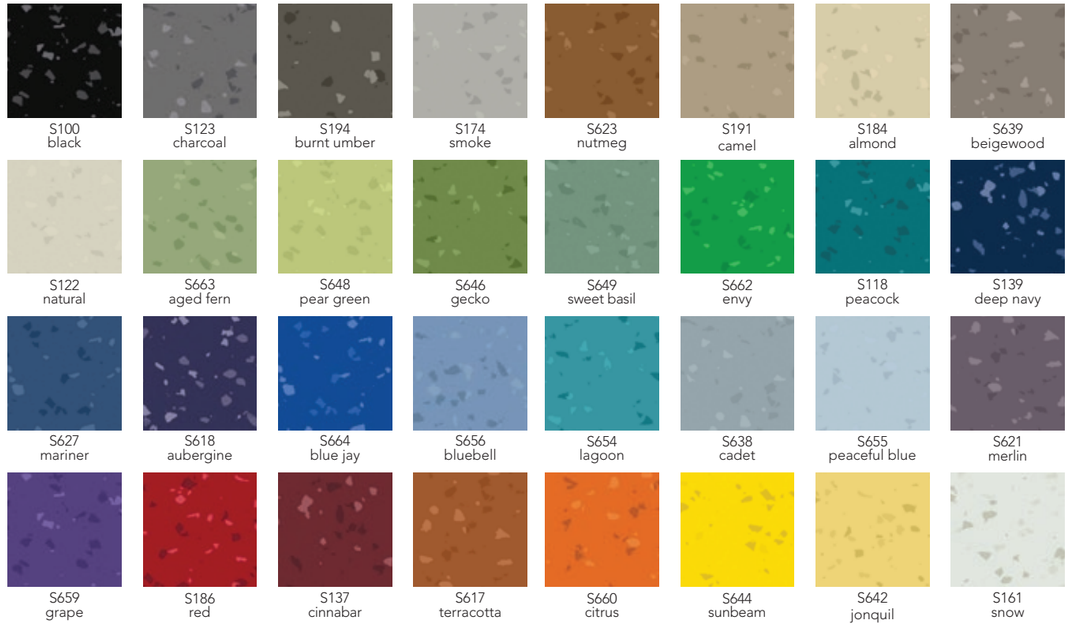
Health Product Declaration® is available at roppe.com

IMPACT SafeTMax®

Envire® Rubber Sheet and Tile combines the sleek beauty of sheet flooring with a palette created to bring design versatility into your space creating an environment that is unique and timeless.

ROPPE.
Proven. Flooring. Experiences.

ENVIRE RUBBER SHEET & TILE



Rubber Welding Beads

Ensure proper fit, finish and appearance by using rubber welding bead in areas that require ongoing and comprehensive wet cleaning and where maintaining proper hygiene is essential. Rubber Welding Beads are available in 200l/f spools.

- S100 black
- S123 charcoal
- S194 burnt umber
- S174 smoke
- S623 nutmeg
- S191 camel
- S184 almond
- S639 beigewood
- S122 natural
- S663 aged fern
- S648 pear green
- S646 gecko
- S649 sweet basil
- S662 envy
- S118 peacock
- S139 deep navy
- S627 mariner
- S618 aubergine
- S664 blue jay
- S656 bluebell
- S654 lagoon
- S638 cadet
- S655 peaceful blue
- S621 merlin
- S659 grape
- S186 red
- S137 cinnabar
- S617 terracotta
- S660 citrus
- S644 sunbeam
- S642 jonquil
- S161 snow

envire® rubber sheet

ARCHITECT'S MATERIAL SPECIFICATIONS

Roppe Envire Rubber Sheet manufactured by Roppe Corporation, Fostoria, Ohio. The sheet shall be homogeneously constructed of first-quality materials and conform to ASTM F1859. The sheet shall be .100" (2.54mm) in thickness, 72" (1.83m) in width, 50' (15.24m) in length shall be _____(color selected). Envire Rubber Sheet shall be free from objectionable odors, blisters, cracks and other imperfections, which will detract from the serviceability and appearance of the product and shall contain no asbestos fiber. Install Roppe Envire Rubber Sheet Flooring with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

envire® rubber tile

ARCHITECT'S MATERIAL SPECIFICATIONS

Roppe Envire Rubber Tile manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first-quality materials and conform to ASTM F1344. The tile shall be 24" x 24" (609.6mm x 609.6mm), .100" (2.54mm) in thickness and in _____ (color selected). Envire Rubber Tile shall be free from objectionable odors, blisters, cracks and otherimperfections, which will detract from the serviceability and appearance of the product and shall contain no asbestos fiber. Install Roppe Envire Rubber Tile with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



proudly made in the USA

THE SYMPOSIUM DISTINCTION AWARDS
Most Sustainable Product Award
Envire® Rubber Sheet with FlashCove™

FlashCove™
PREFABRICATED BASES INC.

When hygiene matters, FlashCove™ is the only base **guaranteed to perform.**

- Puncture-proof reinforced bases immune to the failures that plague site-formed bases.
- Strong performance against maintenance machines and point loads, such as chairs.
- Available in 10-foot lengths in two sizes:
  3" Floor x 4" Wall and
  3" Floor x 6" Wall

Special Sizes available by special orders; please contact your Regional Sales Representative.

STAIR TREADS

Our stair treads are the perfect complement to flooring projects in schools, shopping malls, retail settings, government centers, hospitals and airports. Most styles offer ADA nose-compliant features. Better yet, they coordinate with our other tile designs and colors.









proudly made in the USA

ROPPE. Proven. Flooring. Experiences.

RUBBER STAIR TREADS

As easy to install as they are to maintain, our rubber stair treads are available in the same designer colors as Roppe tile and wall base and come in a large selection of finishes, textures and gauges, including our popular Roppe Raised Design profiles.



NO NOSE FILLER REQUIRED

PERFORMANCE, WITHOUT THE FILLERS.

Roppe Stair Treads can be installed without the use of nose fillers in most applications.



Red List Chemical Free

proudly made in the USA



rubber treads

RAISED DESIGN TREADS | SPECIALTY RUBBER TREADS

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in 9 Profiles: Textured, Raised Circular Vantage, Raised Square, Low Profile Raised Circular, Abrasive Strip, Rib, Smooth, Diamond and Hammered design profiles. Note: Custom lengths can be ordered in 6" increments up to 9 ft. (2.73m) in Textured, Hammered, Vantage, Square and Diamond designs.
- Safety abrasive strips standard on some product lines. Ribbed rubber inserts and custom strips also can be added for extra traction or to aid the visually impaired. Available with self-illuminating photo-luminescent abrasive glow strips for added safety in darkened conditions.
- Treads fully conform with ASTM F2169, Type TS and can include an added performance compound for Oil/Grease Resistance.
- All colors available at a Single Price Point within your selected palette.

PVC FREE · ASTM · NFPA · ANSI · ADA · DIN · TITLE 24

floor score · CHPS SCHOOLS MEMBER · IMPACT · SafeTMax®

Health Product Declaration® is available at roppe.com

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rubber treads

RAISED DESIGN



92 low-profile
36"-72" in 6" increments



93 textured
36"-108" in 6" increments



94 square
36"-108" in 6" increments



95 hammered w/riser
36"-72" in 6" increments
99 hammered w/o riser
36"-108" in 6" increments



96 vantage w/riser
36"-108" in 6" increments
97 vantage extended depth
36"-72" in 6" increments
98 vantage w/o riser
36"-108" in 6" increments

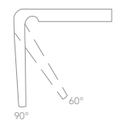
tapered nose

Many Roppe treads have a tapered nose for a clean fit. They help reduce tripping hazards while providing a better finished look.



relief cut

Many of our treads include a molded relief cut that aids in the installation of our treads on today's angled stairs.



specialty rubber treads



60/61 hd smooth
36"-72" in 6" increments



70/71 ld smooth
36"-72" in 6" increments



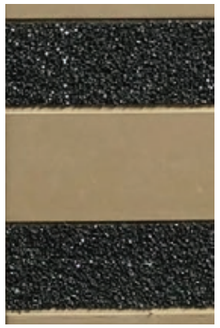
30/31 diamond
30 available in 36"-108"
in 6" increments
31 available in 36"-72"
in 6" increments



80/81 rib
36"-72" in 6" increments



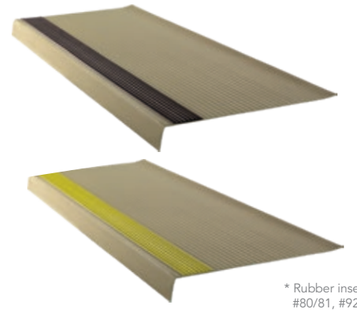
40/41 hd abrasive
36"-72" in 6" increments



50/51 ld abrasive
36"-72" in 6" increments

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rubber inserts





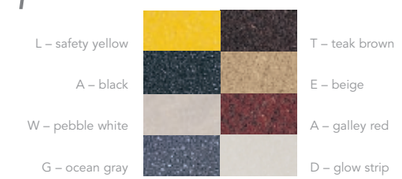
* Rubber inserts can be added to rubber treads #30/31, #60/61, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.

Designed for use in our rubber or vinyl stair tread lines, rubber inserts provide a tactile surface that's durable and easy to clean. The low-profile ribbed surface and smooth option are available in 2" strips and offered in colors that coordinate with many of our other product lines.

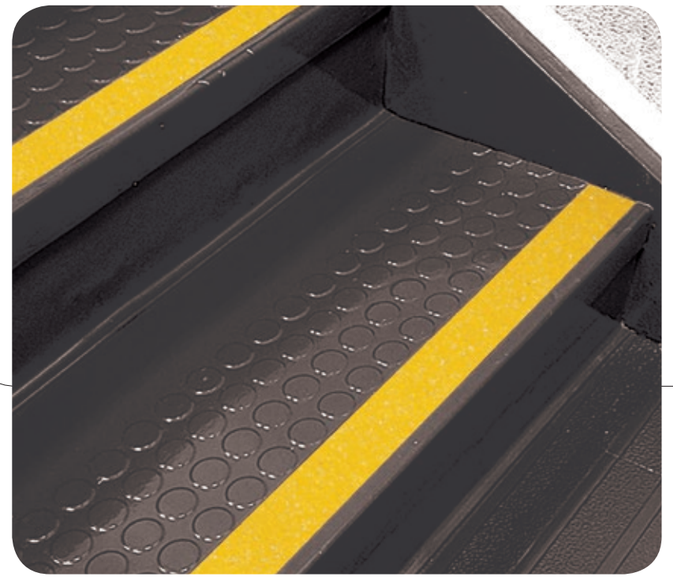
for visually impaired

rubber and vinyl treads for the visually impaired

Designed to improve safety for the visually impaired, Roppe stair treads are available with grit strips and in contrasting colors.

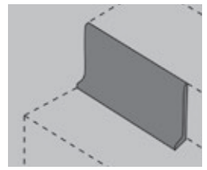


* Abrasive strips can be added to rubber treads #30/31, #60/61, #70/71, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.



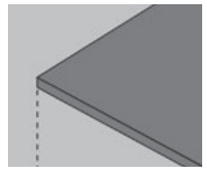
tread accessories

rubber and vinyl risers



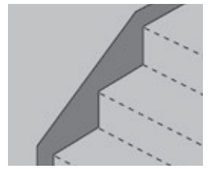
Risers cover the rear edge of tread to eliminate labor-intensive hand trimming. They are sized to fit most stair risers, but can be trimmed to fit any height (7"or less) or length. Risers are .100" thick. Note: 9 ft. (2.73m) risers are available for rubber treads #30 Diamond Design, #93 Textured Design, #96 and #98 Vantage Profile Designs, and #99 Hammered Design.

rubber landing mats/tiles



Size: 1/8" gauge, 12" x 12". In addition, all Roppe tiles can be used on landings. Diamond and Smooth landing mats are also available 27" x 27". Smooth tile is also available in 36" x 36".

rubber and vinyl stringers



Stringers are available in 10" x 50' vinyl and 10" x 72" or 12" x 72" rubber, and in all of the colors in coordinating tread lines at a Single Price Point. Stringers are .080" thick.

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RUBBER TREAD COLORS

70 SOLID COLORS (For all rubber tread profiles.)

100 black
177 steel blue
150 dark gray
193 black brown
123 charcoal
114 lunar dust
129 dolphin
178 pewter

194 burnt umber
148 steel gray
175 slate
174 smoke
197 iceberg
110 brown

147 light brown
182 toffee
623 nutmeg
624 chameleon
140 fawn
191 camel
125 fig
171 sandstone

130 buckskin
198 ivory
632 flax
184 almond
170 white
131 bisque
127 harvest yellow
631 sahara

639 beigewood
640 creekbed
122 natural
195 light gray
663 aged fern
648 pear green
647 spring dill
646 gecko

160 forest green
649 sweet basil
169 hunter green
662 envy
118 peacock
187 blue
139 deep navy
627 mariner

618 aubergine
665 horizon
664 blue jay
656 bluebell
654 lagoon
638 cadet
637 night mist
655 peaceful blue

657 sorbet
658 berry ice
621 merlin
659 grape
186 red
137 cinnabar
188 brick
617 terracotta

660 citrus
661 marmalade
643 mimosa
644 sunbeam
642 jonquil
645 blonde
641 moonrise
161 snow

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MARBLEIZED COLORS
(For all rubber tread profiles.)

M100 black
M177 steel blue
M150 dark gray
M193 black brown
M123 charcoal
M114 lunar dust
M129 dolphin
M178 pewter

M194 burnt umber
M148 steel gray
M175 slate
M174 smoke
M197 iceberg
M110 brown

M147 light brown
M182 toffee
M623 nutmeg
M624 chameleon
M140 fawn
M191 camel
M125 fig
M171 sandstone

M130 buckskin
M198 ivory
M632 flax
M184 almond
M170 white
M131 bisque
M127 harvest yellow
M631 sahara

M639 beigewood
M640 creekbed
M122 natural
M195 light gray
M663 aged fern
M648 pear green
M647 spring dill
M646 gecko

M160 forest green
M649 sweet basil
M169 hunter green
M662 envy
M118 peacock
M187 blue
M139 deep navy
M627 mariner

M618 aubergine
M665 horizon
M664 blue jay
M656 bluebell
M654 lagoon
M638 cadet
M637 night mist
M655 peaceful blue

M657 sorbet
M658 berry ice
M621 merlin
M659 grape
M186 red
M137 cinnabar
M188 brick
M617 terracotta

M660 citrus
M661 marmalade
M643 mimosa
M644 sunbeam
M642 jonquil
M645 blonde
M641 moonrise
M161 snow

RUBBER TREAD COLORS

SYMMETRY COLORS
(For all rubber tread profiles.)



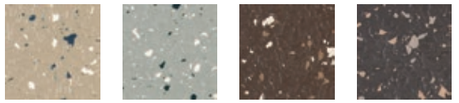
S100 black | S123 charcoal | S194 burnt umber | S174 smoke | S623 nutmeg | S191 camel | S184 almond | S639 beigewood

S122 natural | S663 aged fern | S648 pear green | S646 gecko | S649 sweet basil | S662 envy | S118 peacock | S139 deep navy

S627 mariner | S618 aubergine | S664 blue jay | S656 bluebell | S654 lagoon | S638 cadet | S655 peaceful blue | S621 merlin

S659 grape | S186 red | S137 cinnabar | S617 terracotta | S660 citrus | S644 sunbeam | S642 jonquil | S161 snow

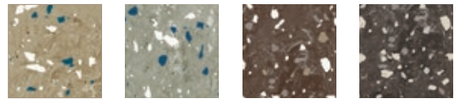
FIESTA® COLORS
(For all rubber tread profiles.)



F401 camello | F404 niebla | F407 tierra | F408 marron

F409 oscuro | F410 marengo | F411 fiel | F413 amarillo

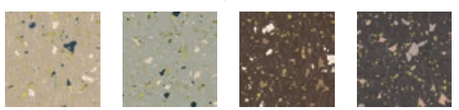
MARBLEIZED FIESTA®
(For all rubber tread profiles.)



M401 camello | M404 niebla | M407 tierra | M408 marron

M409 oscuro | M410 marengo | M411 fiel | M413 amarillo

SAFETCORK® FIESTA® COLORS
(For all rubber tread profiles.)



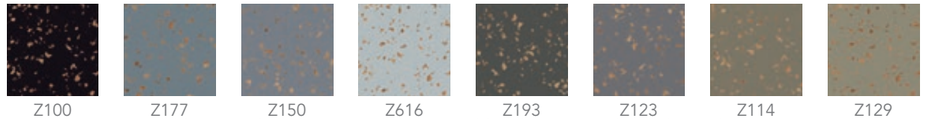
ZF401 camello | ZF404 niebla | ZF407 tierra | ZF408 marron

ZF409 oscuro | ZF410 marengo | ZF411 fiel | ZF413 amarillo



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SAFETCORK® COLORS
(For all rubber tread profiles.)

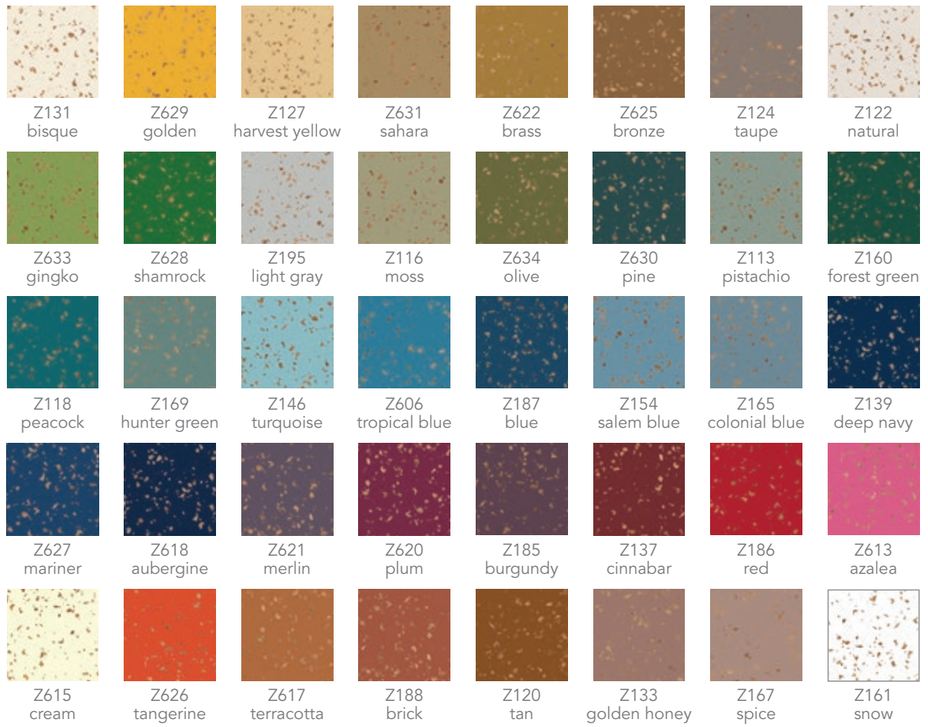


Z100 black | Z177 steel blue | Z150 dark gray | Z616 platinum | Z193 black brown | Z123 charcoal | Z114 lunar dust | Z129 dolphin

Z178 pewter | Z194 burnt umber | Z148 steel gray | Z175 slate | Z174 smoke | Z197 iceberg

Z110 brown | Z147 light brown | Z619 java | Z181 russet | Z182 toffee | Z623 nutmeg | Z624 chameleon | Z140 fawn

Z191 camel | Z125 fig | Z171 sandstone | Z130 buckskin | Z198 ivory | Z632 flax | Z184 almond | Z170 white



Z131 bisque | Z629 golden | Z127 harvest yellow | Z631 sahara | Z622 brass | Z625 bronze | Z124 taupe | Z122 natural

Z633 gingko | Z628 shamrock | Z195 light gray | Z116 moss | Z634 olive | Z630 pine | Z113 pistachio | Z160 forest green

Z118 peacock | Z169 hunter green | Z146 turquoise | Z606 tropical blue | Z187 blue | Z154 salem blue | Z165 colonial blue | Z139 deep navy

Z627 mariner | Z618 aubergine | Z621 merlin | Z620 plum | Z185 burgundy | Z137 cinnabar | Z186 red | Z613 azalea

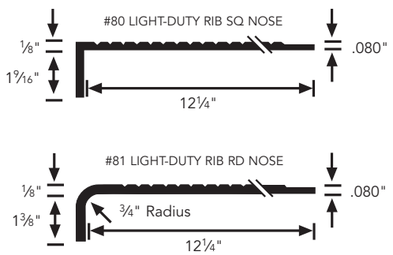
Z615 cream | Z626 tangerine | Z617 terracotta | Z188 brick | Z120 tan | Z133 golden honey | Z167 spice | Z161 snow



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RUBBER STAIR TREADS

proudly made in the USA



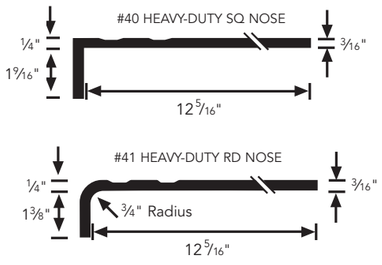
rib #80/#81

#80 LIGHT-DUTY RIB SQUARE NOSE*

Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-1/4" (311.2mm) nominal from inside of nose
Thickness:	1/8" (3.175mm) tapering to .080" (2.03mm) nominal
Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	1/8" (3.18mm) nominal
Tapered Nose:	No
Adjustable Nose:	No
PACKAGING:	
No. per carton:	10
Wt. per linear ft.:	1.25lbs (1.87kg per linear meter)

#81 LIGHT-DUTY RIB ROUND NOSE*

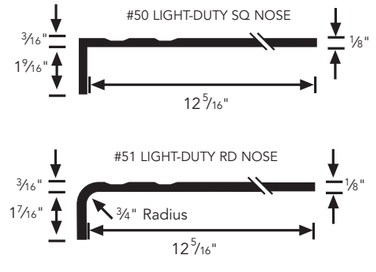
Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-1/4" (311.2mm) nominal from inside of nose
Thickness:	1/8" (3.175mm) tapering to .080" (2.03mm) nominal
Nose Length:	1-3/8" (34.93mm) nominal
Nose Thickness:	9/64" (3.58mm) nominal
Tapered Nose:	No
Adjustable Nose:	No
PACKAGING:	
No. per carton:	10
Wt per linear ft.:	1.25lbs (1.87kg per linear meter)



abrasive strip #40/#41

#40 & #41 HEAVY-DUTY ABRASIVE STRIP DESIGN TREADS

Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-5/16" (311.2m) nominal from inside of nose
Thickness:	1/4" (6.35mm) tapering to 3/16" (4.76mm) nominal
Nose Length:	#40 1-9/16" (39.70mm) nominal, #41 1-3/8" (34.93mm) nominal
Nose Thickness:	3/16" (4.76mm) nominal
Tapered Nose:	No
Adjustable Nose:	No
PACKAGING:	
No. Per Carton:	Heavy-Duty: 6 Light-Duty: 10
Wt. per linear ft.:	Heavy-Duty: 2.5 lbs. (3.73kg per linear meter) Light-Duty: 1.5 lbs. (2.24kg per linear meter)

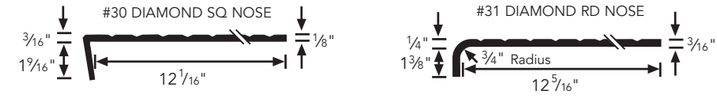


abrasive strip #50/#51

#50 & #51 LIGHT-DUTY ABRASIVE STRIP DESIGN TREADS

Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-5/16" (311.2m) nominal from inside of nose
Thickness:	3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal
Nose Length:	#50 1-9/16" (39.70mm) nominal, #51 1-7/16" (36.52mm) nominal
Nose Thickness:	1/8" (3.175mm) nominal
Tapered Nose:	No
Adjustable Nose:	No
PACKAGING:	
No. Per Carton:	Heavy-Duty: 6 Light-Duty: 10
Wt. per linear ft.:	Heavy-Duty: 2.5 lbs. (3.73kg per linear meter) Light-Duty: 1.5 lbs. (2.24kg per linear meter)

Styles #40/41 and #50/51 come standard with 2-3/4" abrasive strip only.



Trim mark on back to cut off where 3/16" tile will be flush.

diamond #30/#31

#30 SQUARE NOSE DESIGN TREADS*

Length:	36" (.91 m) to 108" (2.73m)
Depth:	12-1/16" (304.8mm) nominal from inside of nose
Thickness:	3/16" tapering to 1/8" (4.76mm to 3.175mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	1/8" (3.175mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	Yes
PACKAGING:	
No. Per Carton:	6 per carton up to 72" (1.83 m) nominal, 4 treads per carton for lengths greater than six feet
Wt. per linear ft:	2.25 lbs (3.35kg per linear meter)

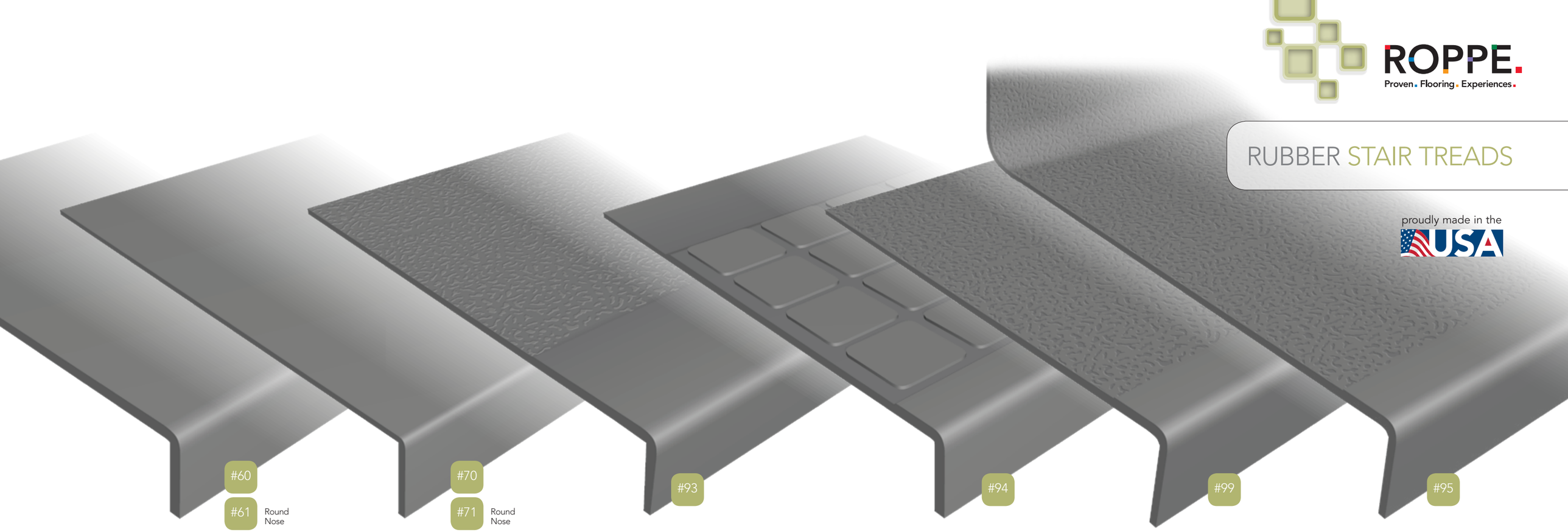
#31 ROUND NOSE DESIGN TREADS*

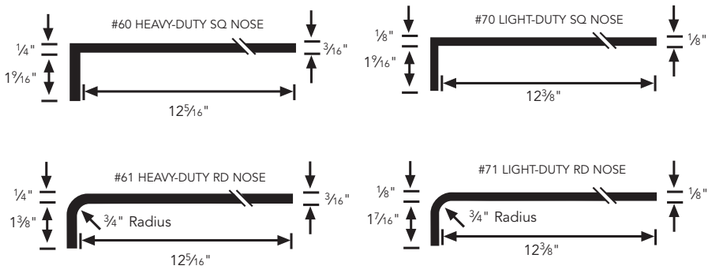
Length:	36" (.91 m) to 72" (1.83m)
Depth:	12-5/16" (304.8mm) nominal from inside of nose.
Thickness:	1/4" tapering to 3/16" (6.35mm to 4.76mm) nominal
Nose Length:	1-3/8" (34.93mm) nominal
Nose Thickness:	7/64" (2.78mm) nominal
Tapered Nose:	No
Adjustable Nose:	No
PACKAGING:	
No. per carton:	6
Wt. per linear ft:	2.25 lbs (3.35kg per linear meter)

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Proven. Flooring. Experiences.

RUBBER STAIR TREADS

proudly made in the USA





smooth #60/#61

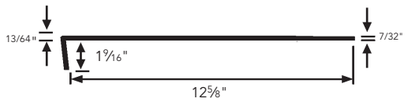
#60, #61 – RUBBER DESIGN TREADS*

Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-5/16" (304.8m) nominal from inside of nose
Thickness:	1/4" (6.35mm) tapering to 3/16" (4.76mm) nominal
Nose Length:	#60 1-9/16" (39.70mm) nominal, #61 1-3/8" (34.93mm) nominal
Nose Thickness:	3/16" (4.76mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

light-duty smooth #70/#71

#70, #71 – LIGHT-DUTY SMOOTH RUBBER TREADS*

Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-3/8" (311.2m) nominal from inside of nose
Thickness:	1/8" (3.175mm) nominal
Nose Length:	#70 1-9/16" (39.70mm) nominal, #71 1-7/16" (36.52mm) nominal
Nose Thickness:	1/8" (3.175mm) nominal
Tapered Nose:	No
Adjustable Nose:	No



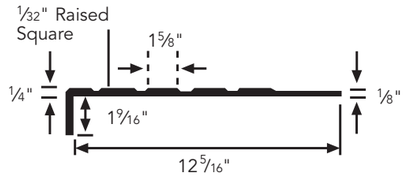
textured #93

#93 TEXTURED DESIGN TREADS*

Length:	36" (.91m) to 108" (2.73m)
Depth:	12-5/8" (314.3mm) nominal from inside of nose.
Thickness:	13/64" (5.15mm) tapering to 7/32" (5.5mm) nominal.
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	5/32" (3.97mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	No

PACKAGING:

No. per carton:	6 treads per carton up to 72" (1.83m) nominal, four treads per carton for lengths greater than six feet
Wt. per linear ft.:	1.7 lbs (2.51kg per linear meter)



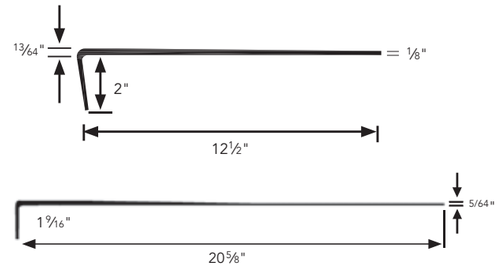
raised square #94

#94 RAISED SQUARE DESIGN*

Length:	36" (.91m) to 108" (2.73m)
Depth:	12-5/16" (311.2mm) nominal from inside of nose.
Thickness:	1/4" (6.35mm) tapering to 1/8" (3.175mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	1/4" (6.35mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

PACKAGING:

No. per carton:	6
Wt per linear ft.:	2.2 lbs (3.28kg per linear meter)



hammered w/o riser #99

#99 HAMMERED SQUARE NOSE TREAD W/O RISER*

Length:	36" (.91m) to 108" (2.73m)
Depth:	12-1/2" (520.7mm) nominal from inside of nose
Thickness:	13/64" (5.16mm) stair tread tapering to 1/8" (3.18mm) nominal
Nose Length:	2" (50.80mm) nominal
Nose Thickness:	1/8" (3.18mm) nominal
Tapered Nose:	No
Adjustable Nose:	Yes

PACKAGING:

No. per carton:	6
Wt. per linear ft.:	2.0 lbs (2.95kg per linear meter)

All lengths are nominal

hammered with riser #95

#95 HAMMERED SQUARE NOSE ONE-PIECE TREAD AND RISER*

Length:	36" (.91m) to 108" (2.73m)
Depth:	20-5/8" (520.7mm) nominal from inside of nose
Thickness:	13/64" (5.16mm) stair tread, riser tapers to 5/64" (1.98mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	1/8" (3.18mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	No

PACKAGING:

No. per carton:	6
Wt. per linear ft.:	2.5 lbs (3.73kg per linear meter)

All lengths are nominal



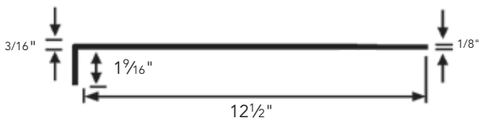
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Proven. Flooring. Experiences.

RUBBER STAIR TREADS

* Rubber inserts can be added to rubber treads #30/31, #60/61, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.

* Abrasive strips can be added to rubber treads #30/31, #60/61, #70/71, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.

proudly made in the USA



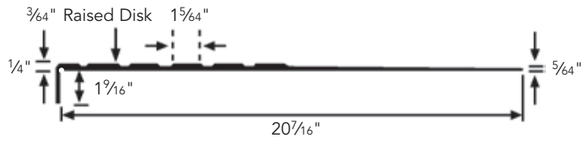
low profile raised circular #92

#92 LOW PROFILE RAISED CIRCULAR DESIGN*

Length:	36" (.91m) to 72" (1.83m)
Depth:	12-1/2" (311.2mm) nominal from inside of nose.
Thickness:	3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	9/64" (3.57mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

PACKAGING:

No. per carton:	6
Wt. per linear ft.:	1.5 lbs (2.24kg per linear meter)



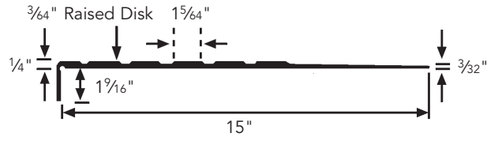
raised circular vantage one-piece with riser #96

#96 RAISED CIRCULAR VANTAGE DESIGN ONE-PIECE TREAD AND RISER*

Length:	36" (.91m) to 108" (2.73m)
Depth:	20-7/16" (520.7mm) nominal from inside of nose to 5/64" (1.98mm) nominal
Thickness:	1/4" (6.35mm) nominal tread portion, riser tapers
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	3/16" (4.76mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	Yes

PACKAGING:

No. per carton:	6
Wt. per linear ft.:	2.5 lbs (3.73kg per linear meter)



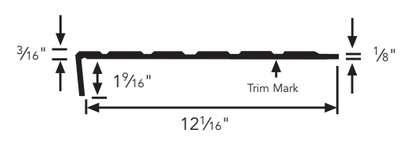
extended length vantage #97

#97 EXTENDED LENGTH VANTAGE DESIGN*

Length:	36" (.91m) to 72" (1.83m)
Depth:	15" (381mm) nominal from inside of nose.
Thickness:	1/4" (6.35mm) tapering to 3/32" (2.41mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	3/16" (4.76mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	Yes

PACKAGING:

No. per carton:	6
Wt. per linear ft.:	2 lbs (2.98kg per linear meter)



vantage w/o riser #98

#98 VANTAGE PROFILE W/O RISER*

Length:	36" (.91m) to 108" (2.73m)
Depth:	12-1/16" (304.8mm) nominal from inside of nose.
Thickness:	3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	1/8" (3.18mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	Yes

PACKAGING:

No. per carton:	6 treads per carton up to 72" (1.83m) nominal four treads per carton for lengths greater than six feet
Wt. per linear ft.:	2 lbs (2.98kg per linear meter)

VINYL STAIR TREADS



Our vinyl stair tread designs combine the best of two worlds – affordability and durability – without sacrificing the good looks and quality you've come to expect from Roppe products.

BIO-BASED PHTHALATE FREE

proudly made in the USA

100 black
107 light khaki
117 saddle brown
132 granite
147 light brown
168 deep water
171 sandstone
172 champagne
175 slate
177 steel blue
178 pewter
182 toffee
184 almond
187 blue
195 light gray

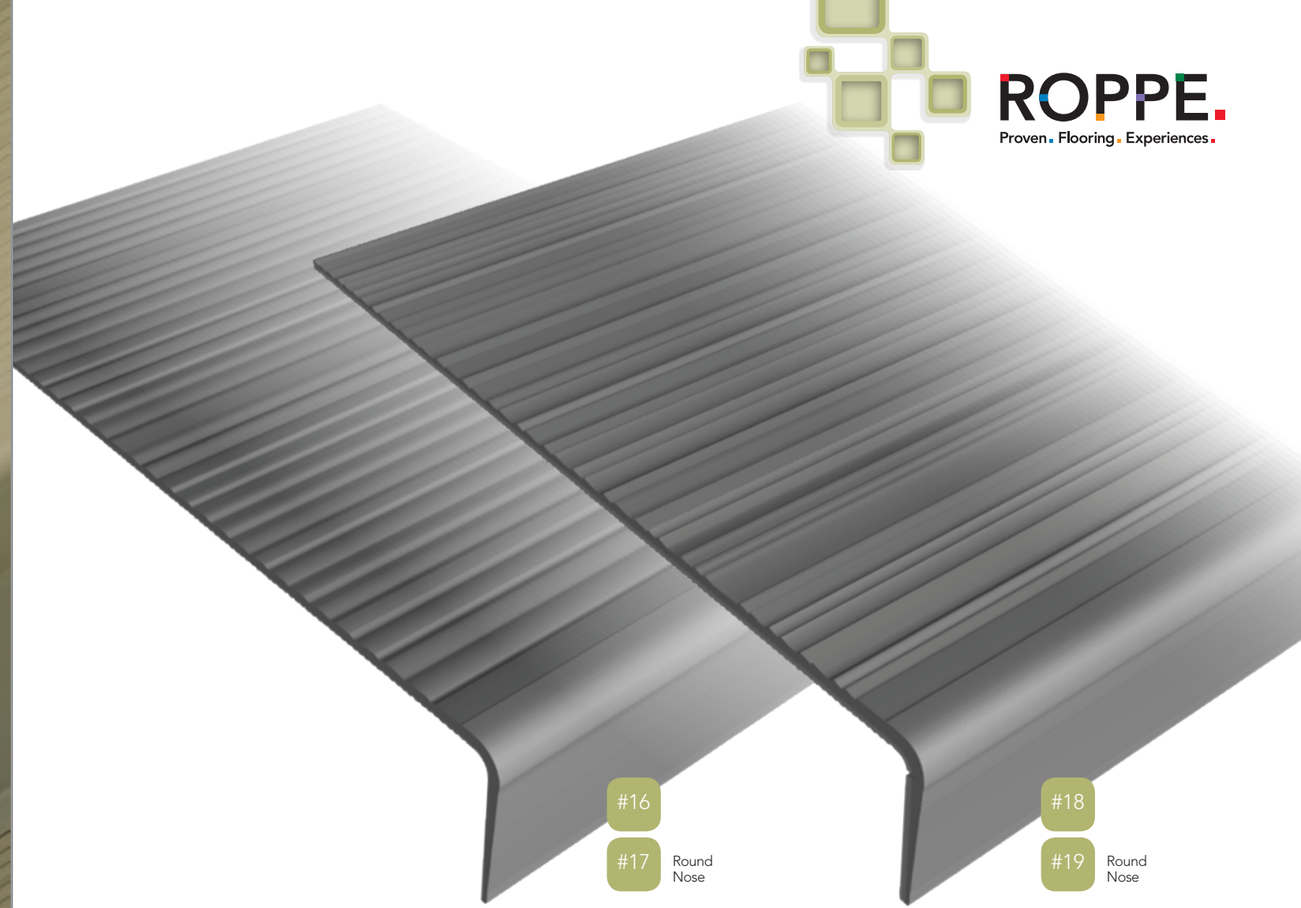
vinyl treads

- Compound contains bio-based phthalate-free, from a rapidly renewable resource, and 4-6% pre-consumer waste. Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in two styles and 42", 48" and 72" lengths.
- Coordinating risers and stringers available.
- Abrasive strips and ribbed or smooth rubber inserts can be added to all styles.
- Color line is consistent with the Ready Base line of wall base that can be specified on budget-conscious jobs.
- Dedicated color line of 15 colors that are inherent throughout thickness of the tread and available at a Single Price Point.



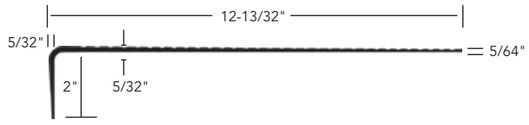
Health Product Declaration® is available at roppe.com

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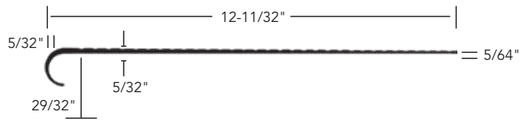


#16
#17 Round Nose
#18
#19 Round Nose

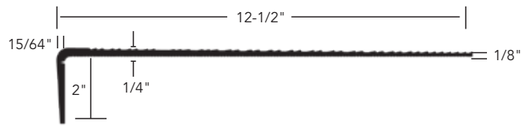
#16 LIGHT-DUTY SQ NOSE



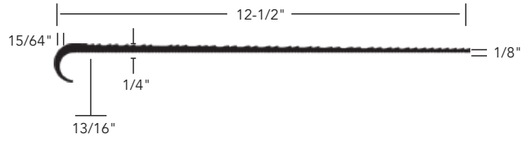
#17 LIGHT-DUTY RD NOSE



#18 HEAVY-DUTY SQ NOSE



#19 HEAVY-DUTY RD NOSE



light-duty rib #16/#17

#16 & #17 – LIGHT-DUTY RIB TREAD

Length:	42" (1.07m), 48" (1.22m) or 72" (1.83m)
Depth:	12-13/32" (315.12mm)
Thickness:	5/32" (3.96mm) to 5/64" (1.984mm)

PACKAGING:

No. per carton:	10
Wt. per ft.:	1.30 lb. (0.59kg per m)

heavy-duty rib #18/#19

#18 & #19 – HEAVY-DUTY RIB TREAD

Length:	42" (1.07m), 48" (1.22m) or 72" (1.83m)
Depth:	12-1/2" (317.5mm)
Thickness:	1/4" (6.35mm) to 1/8" (3.175mm)

PACKAGING:

No. per carton:	6
Wt. per ft.:	1.80 lbs. (0.816kg per m)



METAL TREADS

metal treads

- Constructed of heat-treated exterior-grade aluminum 6063T3, with an epoxy filled face increases slip resistance and is resistant to marring, scratching and chipping.
- Meet ADA guidelines for the visually impaired when contrasting colors are selected.
- Factory pre-drilled and countersunk holes for a flush finish with mechanical fasteners.
- Stocked in 9" nominal depths and 36" and 48" lengths. 7-1/2" and 11" nominal depths available by special order.
- 7" plate and 4" nosings are also available.
- Available in seven (7) colorfast solid colors or two-color combinations. Select from: Black, Red, Yellow, Green, Blue, Gray or Brown and are all available at a Single Price Point. Custom color matching is available and ideal to show off school or corporate branding colors.

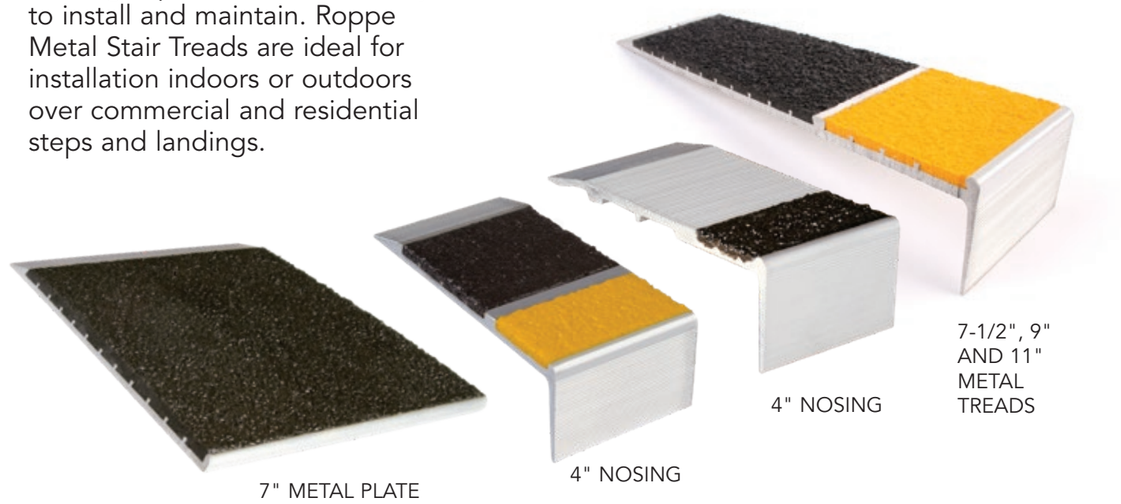
SafeTMax®

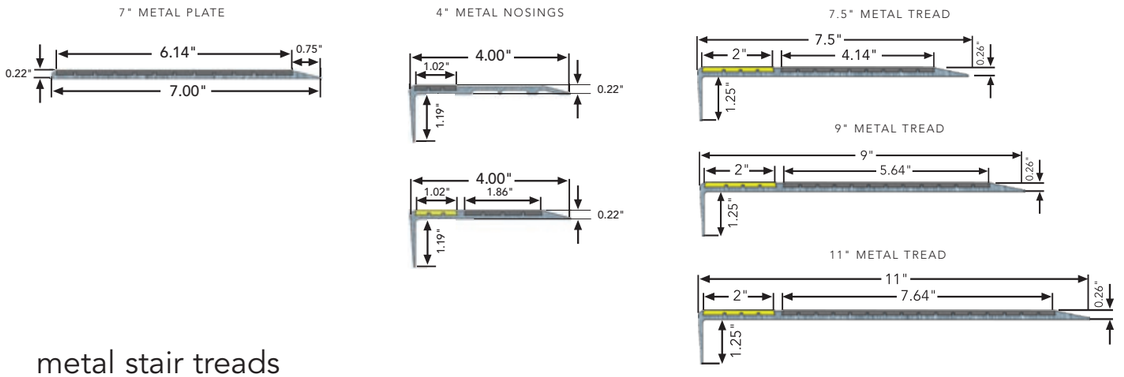
black - BLK | yellow – YLW | blue – BLU

brown – BRN | red – RED | green – GRN | gray – GRY

proudly made in the USA

When safety and strength are most important, choose Roppe Metal Stair treads. Our treads have load bearing capabilities and are easy to install and maintain. Roppe Metal Stair Treads are ideal for installation indoors or outdoors over commercial and residential steps and landings.

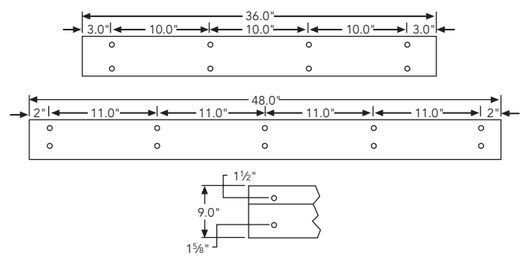




metal stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All aluminum treads shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE METAL STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Metal Stair Treads aluminum base shall be constructed of heat treated exterior grade aluminum 6063T3 and filled with a UV stable, chemical-resistant, closed-cell, anti-slip epoxy coating combined with mineral abrasive grits that are uniform throughout providing anti-slip properties and construction of first quality materials, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. Roppe Metal Stair Treads shall be .250" (6.35 mm) nominal thickness, shall conform to industry standards. Roppe Metal Stair Treads shall be .250" (6.35mm) in nominal thickness, ___ (mm) in nominal depth, _____ (mm) in nominal length and in either single color or color combinations _____ stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



STAIR TREADS TECHNICAL

rubber stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All stair treads indicated in the finish schedule or otherwise listed in this specification shall be MOLDED RUBBER STAIR TREADS, manufactured by Roppe Corporation, Fostoria, Ohio. The treads shall be homogeneously constructed of first-quality resilient rubber compound and the color (and marbleization, if applicable) shall extend throughout the thickness of the tread. All treads shall be free from objectionable odors, blisters, cracks and other imperfections which will detract from the serviceability and appearance of the treads. Stair treads shall conform to ASTM F2169, Type TS, Composition A, Types 1, 2 and 4. The molded rubber stair treads shall be type _____ (insert number and name) and shall be _____ (insert thickness). They shall have _____ (round or square) nosing and a length of _____ [72" (1.83m) maximum standard, or special orders up to 9 ft. (2.73m) (styles #30, #93, #94, #95, #96, #98 and #99 only)]. The color shall be _____ (specify by number and name). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

raised and smooth design rubber stair treads

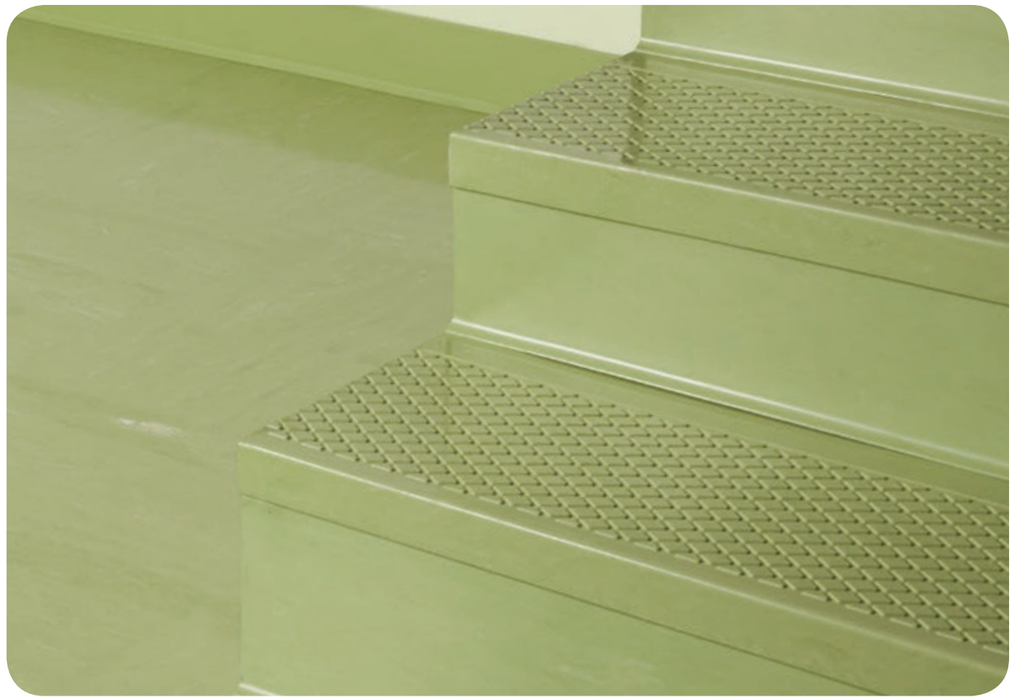
ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification shall be Roppe _____(profile number) RAISED DESIGN RUBBER STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Raised Design Rubber Stair Treads shall be homogeneous in construction of first quality materials, properly vulcanized, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The Rubber Stair Tread shall conform fully to all the requirements of Standard Specification ASTM F2169, Type TS. Rubber Stair Tread shall be _____ (1/8" {3.175mm}, 3/16" {4.76mm}, 13/64" {5.15mm} or 1/4" {6.35mm}) nominal thickness shall conform to industry standards and shall contain no asbestos fiber. Raised Design Rubber Stair Treads shall be 72" (1.83m) in length, or up to 9' (2.73m) maximum standard in Style #30 Diamond Square Nose, #93 Textured Design, #98 Raised Circular Vantage Design Tread, and #99 Hammered Design without riser, and in the _____ color shade selected in either square or round nose. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

abrasive strip design & smooth design rubber stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification shall be _____ (1/8" {3.175mm}, 3/16" {4.76mm} or 1/4" {6.35mm}) nominal thickness shall conform to industry standards and shall contain no asbestos fiber. Abrasive Strip Design & Smooth Design Rubber Stair Treads shall be ____ (72" {1.83m}) in length and in the _____ color shade selected in either square or round nose. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



fiesta® rubber stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE FIESTA® RUBBER STAIR TREAD as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Fiesta Rubber Stair Treads shall be homogeneous in construction of first quality materials, properly vulcanized, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The Fiesta Rubber Stair Tread shall conform fully to all the requirements of Standard Specification ASTM F2169, Type TS, Class 2 (Patterned), Group 1 (Abrasive) and Group 2 (contrast for visually impaired). The Fiesta molded rubber stair treads shall be _____ (insert name and number) and shall be _____ in thickness (insert thickness). They shall have square nosing and a length of _____ (insert length - 36" {.91m}, 42" {1.07m}, 48" {1.22m}, 54" {1.37m}, 60" {1.52m}, 72 {1.83m}, or special order up to 108" {2.73m} for style #30, #93, #96, #98 and #99 only). The color shall be _____ (specify by name and number). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

safeTcork® rubber stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE SAFETCORK® RUBBER STAIR TREAD as furnished by Roppe Corporation, Fostoria, Ohio. Roppe SafeTcork Rubber Stair Treads shall be homogeneous in construction of first quality materials, properly vulcanized, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The SafeTcork Rubber Stair Tread shall conform fully to all the requirements of Standard Specification ASTM F2169, Type TS, Class 2 (Patterned), Group 1 (Abrasive) and Group 2 (contrast for visually impaired). The SafeTcork molded rubber stair treads shall be_____ (insert name and number) and shall be _____ in thickness (insert thickness). They shall have square nosing and a length of _____ (insert length - 36" {.91m}, 42" {1.07m}, 48" {1.22m}, 54" {1.37m}, 60" {1.52m}, 72" {1.83m}, or special order up to 108" {2.73m} for style #30, #93, #96, #98 and #99 only). The color shall be _____ (specify by name and number). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

vinyl stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All stair treads listed in the finished schedule or listed in the specification as Vinyl Stair Treads shall be ROPPE VINYL STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. The treads shall be homogeneously constructed of first-quality raw material, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The treads shall conform fully with ASTM F2169; Standard Specification for Resilient Stair Treads: Type TV; Class 2; Group 1 & 2. The vinyl treads shall be type _____ (insert number and name) and shall be 5/32" {3.968mm}, 1/4" {6.35mm} nominal thickness. They shall be _____ (specify round or square nose), and nominal length of _____ (specify length) in the color selected (specify color). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

metal stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All aluminum treads shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE METAL STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Metal Stair Treads aluminum base shall be constructed of heat treated exterior grade aluminum 6063T3 and filled with a UV stable, chemical-resistant, closed-cell, anti-slip epoxy coating combined with mineral abrasive grits that are uniform throughout providing anti-slip properties and construction of first quality materials, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. Roppe Metal Stair Treads shall be .250" (6.35 mm) nominal thickness, shall conform to industry standards. Roppe Metal Stair Treads shall be .250" (6.35mm) in nominal thickness, ___ (mm) in nominal depth, _____ (mm) in nominal length and in either single color or color combinations _____ stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

rubber & vinyl risers

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe rubber & vinyl risers manufactured by Roppe, Fostoria, OH 44830. Rubber & Vinyl Risers shall be constructed of first quality materials and shall be free from imperfections. Risers shall be _____ material (Rubber or Vinyl) in 7" x _____ in size (insert size [Rubber 36", 42", 48", 54", 60", 72", 78", 84", 96" or 108"][Vinyl 50']), _____ in color (insert color). Risers shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

smooth/diamond landing mats

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Smooth / Diamond Landing Mats manufactured by Roppe, Fostoria, OH 44830. Smooth / Diamond Landing Mats shall be constructed of first quality materials and shall be free from imperfections. Landing Mats shall be _____ material (Smooth / Diamond) in 27" x 27" (685.8 mm x 685.8 mm) in size, _____ color (insert color). Landing Mats shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

rubber & vinyl stringers

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe rubber & vinyl stringers manufactured by Roppe, Fostoria, OH 44830. Rubber & Vinyl Stringers shall be constructed of first quality materials and shall be free from imperfections. Stringers shall be _____ (insert Rubber or Vinyl) material in ____"(insert height size [Rubber 10" or 12"][Vinyl 10"]) x _____ in size (insert length size[Rubber 6'] [Vinyl 50']), _____ in color (insert color). Stringers shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

excelsior INSTALLATION PRODUCTS

Recommended Adhesives



TP-620 Pressure Sensitive Tape Adhesive



AW-510 Acrylic Adhesive



EW-710 Epoxy Modified Urethane Adhesive



C-630 Water Based Contact Adhesive



EN-610 Epoxy Nose Filler

excelsior INSTALLATION PRODUCTS

Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.

ROPPE.
Proven. Flooring. Experiences.

VINYL FLOORING

Unique design opportunities plus Made in the USA for fast availability in this fast-growing category. Various palettes complement our 70 colors of wall base, rubber tile and tread.









proudly made in the USA

ROPPE.
Proven. Flooring. Experiences.



LVT NORTHERN TIMBERS

PREMIUM VINYL WOOD PLANK



Timeless grains and hues that complement many design styles and textures.



proudly made in the USA

Northern Timbers Loose-Lay offers a 20-year residential and 7-year commercial warranty (no rolling loads).

20 YEAR Commercial WARRANTY ROPPE.

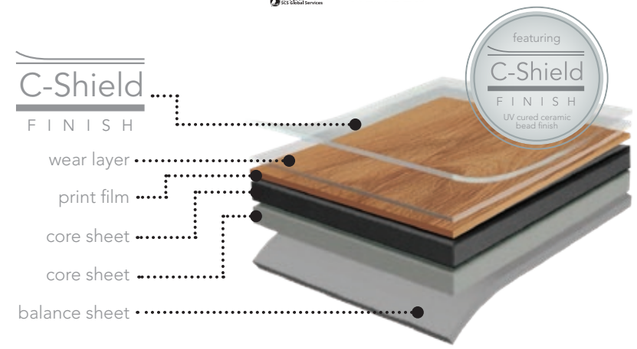
northern timbers

PREMIUM VINYL WOOD PLANK

- Premium construction that can be recycled after use and offers a 20-year commercial warranty. Glue down planks are formulated with non-phthalate plasticizers using 100% virgin materials, with over 50% of the raw materials sourced within a 100-mile radius.
- Made in the U.S.A. and meets FloorScore® and CHPS criteria.
- 28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.
- Nominal 1/8" construction on glue down and 3/16" loose-lay construction helps conceal subfloor imperfections and allows for flush installation with other 1/8" and 3/16" products.
- Northern Timbers: Available in 23 colors/grains of 4" x 36" and 6" x 48" glue down planks; 8 colors/grains of 6" x 48" loose-lay planks with a straight edge.
- All colors/grains available at a Single Price Point.

featuring C-Shield FINISH UV cured ceramic bead finish

ASTM · floor score · CHPS COLLABORATIVE FOR HIGH PERFORMANCE SCHOOLS MEMBER



Create any combination of product thickness & wear layer to meet your applications' needs for minimum 10,500 sq. ft.; Made in the USA with flexible service and delivery.

WEAR LAYER OPTIONS

6 MIL	12 MIL	20 MIL	28 MIL	40 MIL

(ROPPE STANDARD)

OVERALL PRODUCT THICKNESS OPTIONS

2.0 mm	2.5 mm	3.0 mm	5.0 mm

(ROPPE STANDARD)

** Customize your wear layer to meet your applications' needs. Contact us to discuss custom combinations for product thickness and wear layer.*



Environmental Product Declaration® is available at roppe.com

ROPPE. Proven. Flooring. Experiences.

northern timbers

PREMIUM VINYL WOOD PLANK
4"X36"X1/8" (3MM), 6"X48"X1/8" (3MM) / 28 MIL WEAR LAYER

20 YEAR Commercial WARRANTY ROPPE

proudly made in the USA

Northern Timbers Loose-Lay offers a 20-year residential and 7-year commercial warranty (no rolling loads).

Coordinating Roppe tile, tread and wall base colors:



122 natural · 174 smoke · 127 harvest yellow · 191 camel · 130 buckskin · 140 fawn · 623 nutmeg · 182 toffee · 178 pewter · 150 dark gray · 194 burnt umber · 123 charcoal · 147 light brown



L 273 limed pale oak



L 024 golden oak



272 limed beige oak



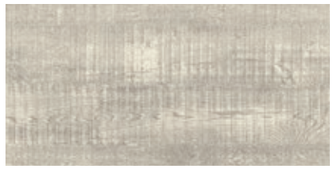
L 271 limed silver oak



L 026 gingered beech



021 sandy pine



276 vellum sawcut oak



L 027 tigereye zebra



035 bronzed oak

L LOOSE-LAY OPTION AVAILABLE
6"x 48"x 3/16" (5mm)
28 mil wear layer



L 029 toasted teak



L 040 limed gray oak



032 copper hickory



281 whitewashed oak



278 mineral cherry



037 ash walnut



275 pewter cherry



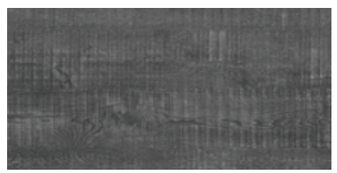
277 roasted sawcut oak



041 cocoa pine



045 steely ash



279 granite sawcut oak



280 zebra mist



274 limed umber oak

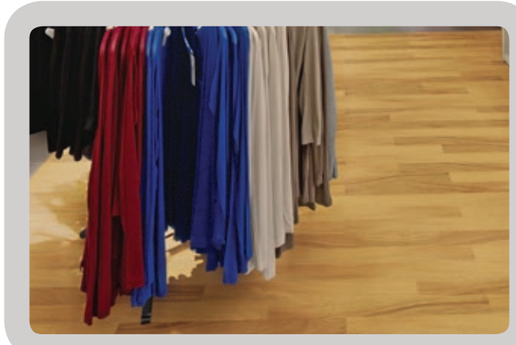


L 042 voodoo beech

NORTHERN TIMBERS / LOOSE-LAY

Size:	4" x 36" (101.6 mm x 914.4 mm) 6" x 48" (152.4 mm x 1,219.2 mm) 6" x 48" (152.4 mm x 1,219.2 mm) loose-lay
Thickness:	1/8" (3 mm) 3/16" (5 mm) loose-lay
No. per carton:	36 - 4" x 36" 18 - 6" x 48" 10 - 6" x 48" loose-lay
Wt. per carton:	37 lbs. (16.78kg) - 4" x 36" 37 lbs. (16.78kg) - 6" x 48" 37 lbs. (16.78kg) - 6" x 48" loose-lay
Sq. ft. per carton:	35.95 (3.34 sq.m) - 4" x 36" 35.95 (3.34 sq.m) - 6" x 48" 20.02 (1.86 sq.m) - 6" x 48" loose-lay











LVT NORTHERN PARALLELS

PREMIUM VINYL WOOD PLANK & TILE

20 YEAR Commercial WARRANTY ROPPE. Proven. Flooring. Experiences.

NORTHERN PARALLELS
PREMIUM VINYL PLANK
& TILE PALETTES
(see next page for all color options)



northern parallels stone
3 colors/patterns



northern parallels desert
6 colors/patterns



northern parallels chevron
3 colors/patterns



northern parallels mini wood
4 colors/patterns



northern parallels travertine
4 colors/patterns



northern parallels coastal
4 colors/patterns

proudly made in the USA

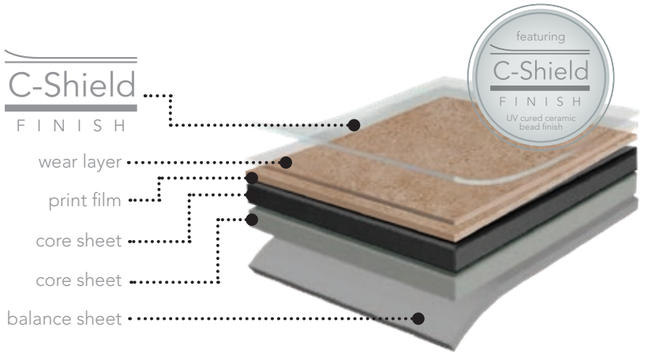
northern parallels

PREMIUM VINYL PLANK & TILE

- Premium construction that can be recycled after use and offers a 20-year commercial warranty. Glue down planks are formulated with non-phthalate plasticizers using 100% virgin materials, with over 50% of the raw materials sourced within a 100-mile radius.
- Made in the U.S.A. and meets FloorScore® and CHPS criteria.
- 28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.
- Nominal 1/8" construction allows for flush installation with other 1/8" products.
- Available in 24 colors/patterns of 12" x 24", 18" x 18" tiles and a 9-1/4" x 59-1/4" plank.
- All colors/grains available at a Single Price Point.

featuring C-Shield FINISH UV cured ceramic bead finish

ASTM floor score CHPS COLLABORATIVE FOR HIGH PERFORMANCE SCHOOLS MEMBER



Create any combination of product thickness & wear layer to meet your applications' needs for minimum 10,500 sq. ft.; Made in the USA with flexible service and delivery.

WEAR LAYER OPTIONS

6 MIL	12 MIL	20 MIL	28 MIL	40 MIL

(ROPPE STANDARD)

OVERALL PRODUCT THICKNESS OPTIONS

2.0 mm	2.5 mm	3.0 mm	5.0 mm

(ROPPE STANDARD)

** Customize your wear layer to meet your applications' needs. Contact us to discuss custom combinations for product thickness and wear layer.*



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northern parallels

PREMIUM VINYL PLANK & TILE

20 YEAR Commercial WARRANTY ROPPE

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STONE COLLECTION
18"x18"x1/8" (3mm) / 28 MIL WEAR LAYER



288 pyrenees | 286 alps | 287 dolomites

Coordinating Roppe tile, tread and wall base colors:



122 natural | 174 smoke | 191 camel

DESERT COLLECTION
18"x18"x1/8" (3mm) / 28 MIL WEAR LAYER

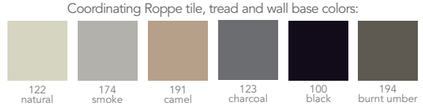


344 kalahari | 343 tanami | 345 sonoran



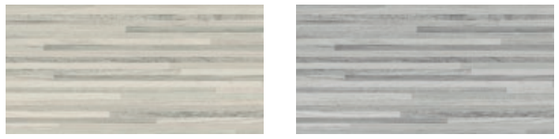
341 mojave | 340 gobi | 342 arabian

Coordinating Roppe tile, tread and wall base colors:



122 natural | 174 smoke | 191 camel | 123 charcoal | 100 black | 194 burnt umber

MINI WOOD COLLECTION
12"x24"x1/8" (3mm) / 28 MIL WEAR LAYER

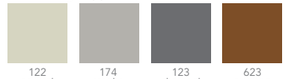


282 olympic | 283 hunan



284 amazon | 285 humboldt

Coordinating Roppe tile, tread and wall base colors:



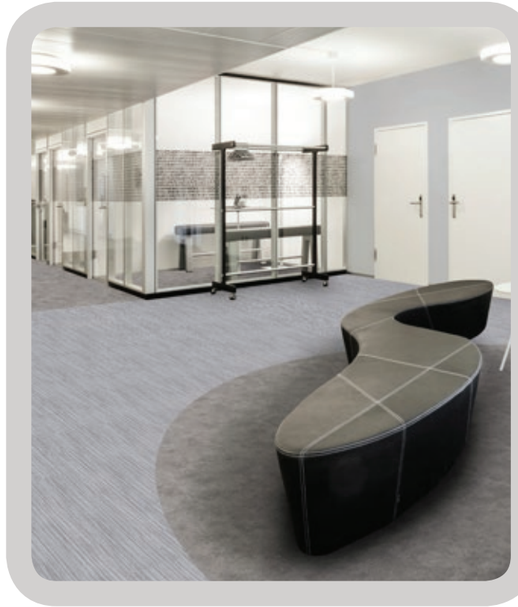
122 natural | 174 smoke | 123 charcoal | 623 nutmeg

Stone and Desert Collections

Size: 18" x 18" x 1/8" (3 mm)
No. per carton: 16 pcs
Wt. per carton: 36 lbs (16.33kg)
Sq. ft. per carton: 35.95 (3.34 sq.m)

Mini Wood, Travertine and Coastal Collections

Size: 12" x 24" x 1/8" (3 mm)
No. per carton: 18 pcs
Wt. per carton: 36 lbs (16.33kg)
Sq. ft. per carton: 35.95 (3.34 sq.m)



PREMIUM WOOD VINYL PLANK CHEVRON
9-1/4"x59-1/4"x1/8" (3mm) / 28 MIL WEAR LAYER



L297 scandinavia



R297 scandinavia



L298 nantucket



L299 santa fe



L – Left Plank Angle for Full Plank | R – Right Plank Angle for Full Plank

Chevron

Size: 9-1/4" x 59-1/4" x 1/8" (3 mm)
No. per carton: 10 pcs
Wt. per carton: 39 lbs (17.69kg)
Sq. ft. per carton: 38.07 (3.54 sq.m)





TRAVERTINE COLLECTION
12"x24"x1/8" (3mm) / 28 MIL WEAR LAYER



292 palermo | 289 andria



290 catania | 291 milan

COASTAL COLLECTION
12"x24"x1/8" (3mm) / 28 MIL WEAR LAYER



294 south beach | 295 sydney



293 barcelona | 296 vancouver

Coordinating Roppe tile, tread and wall base colors for Northern Parallels Travertine and Coastal shown at right:



122 natural | 174 smoke | 191 camel | 194 burnt umber | 123 charcoal

LVT HEALTH & LEARNING

VINYL TILE



20 YEAR Commercial WARRANTY ROPPE.

proudly made in the USA

health & learning

VINYL TILE

- Premium construction that can be recycled after use and offers a 20-year commercial warranty. Our products are formulated with non-phthalate plasticizers using 100% virgin materials. Over 50% of the raw materials are sourced within a 100-mile radius.
- Made in the U.S.A. and meets FloorScore® and CHPS criteria. The NSF332 certification is pending approval.
- 28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.
- Nominal 1/8" construction glue down planks help conceal subfloor imperfections and allow for flush installation with other 1/8" products.
- Available in 15 colors of 12" x 24" glue down tiles with a straight edge.
- All colors available at a Single Price Point.

ASTM

floor score

CHPS SCHOOLS MEMBER





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HEALTH & LEARNING VINYL COLORS



HL01
river stone



HL02
hot cocoa



HL03
cool breeze



HL04
warm tea

HL05
wheat fields



HL06
blonde bee



HL07
brown earth

HL08
simple salt



HL09
grey day



HL10
sweet dill



HL11
blue sky



HL12
midnight



HL13
merlot

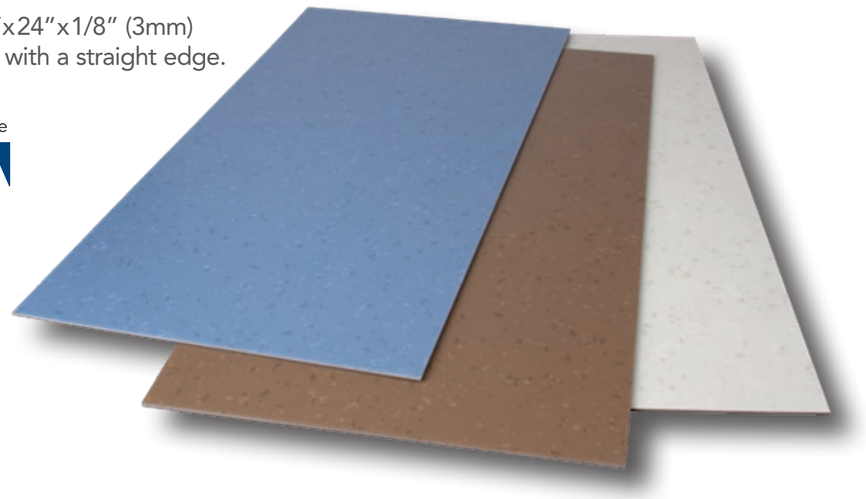


HL14
calm clay

HL15
snowfall

Available in 12”x24”x1/8” (3mm)
glue-down tiles with a straight edge.

proudly made in the USA



MIX. MATCH. MADE TO LOOK GREAT TOGETHER.

Health & Learning Vinyl Tile and Envire® Rubber Sheet & Tile or our Raised Design Rubber Tiles and Treads in our new Symmetry palette are a great pair for installation where the benefits of rubber and vinyl flooring need to work together. It’s easy to use both flooring types with 13 coordinating colors across the two product lines.

SAFETCORK®

VINYL TILE



BIO-BASED PHTHALATE FREE

proudly made in the USA

Durable, versatile and easy to maintain, and comes with the natural slip resistance of cork. SafeTcork® Vinyl Tile is great for installations that require minimal maintenance requirements as it easily buffs to a shine with no finishes required! It's also colorful, stylish and available in some coordinating white marble designs.



safeTcork® vinyl

SOLID VINYL TILE

- Formulated using bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Cork content provides aesthetic appeal and may improve slip resistance when moisture is present, under ASTM D2047 (modification), while built-in antimicrobial agents inhibit mold and mildew and meet ASTM G21.
- Available in .080" thick 12" x 12" and pre-grooved, heat weld 24" x 24" or 36" x 36" tiles for seamless installation with matching vinyl welding beads.
- Flexible enough to self-cove during installation, but can withstand extreme rolling loads up to 2,000 psi.
- Color is inherent throughout the tile thickness and available at a Single Price Point.

ASTM

floor score

SCHOOLS MEMBER

SafeTMax®

Health Product Declaration® is available at roppe.com



Our cork is obtained as post-industrial waste from bottle cork manufacturers who grind the gaskets into the granules that are visible throughout the thickness of SafeTcork® Vinyl products.

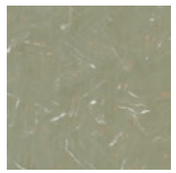
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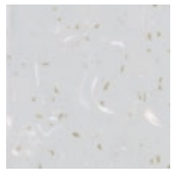
SAFETCORK VINYL TILE COLORS

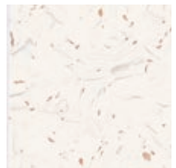
SAFETCORK® VINYL


Z617
terracotta

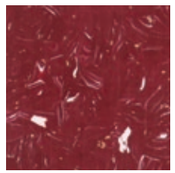

Z631
sahara


Z116
moss

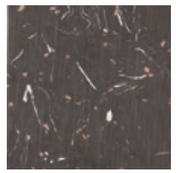

Z197
iceberg

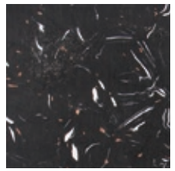

Zw197
white iceberg

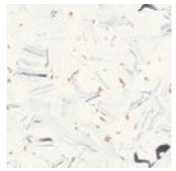

Z194
burnt umber

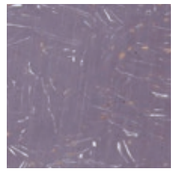

Z137
cinnabar

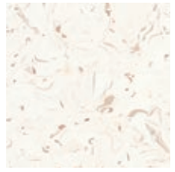

Z150
dark gray

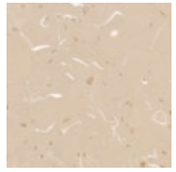

Z193
black brown

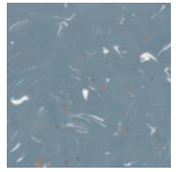

Z100
black

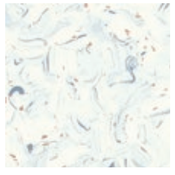

Zw100
white black


Z621
merlin

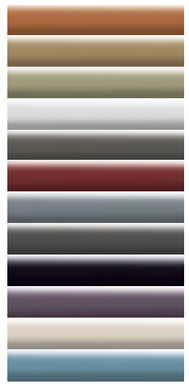

Zw198
white ivory


Z198
ivory


Z154
salem blue


Zw154
white salem blue

vinyl welding bead colors



24" x 24" and 36" x 36" available pre-grooved for heat weldable installations.

CREATE YOUR OWN TILE

Choose from any of the standard 12 colors on a white background – in any combination of 1, 2 or 3 chip colors. What else could be better than limitless options?

VINYL FLOORING TECHNICAL

northern timbers premium vinyl wood plank

ARCHITECTS' MATERIAL SPECIFICATIONS
Roppe Northern Timbers manufactured by Roppe, Fostoria, OH 44830. Roppe Northern Timbers shall be constructed of first quality materials and shall be free from imperfections. Tile shall be .120" (3 mm) gauge and 4" x 36" (101.6 mm x 914.4 mm) in size, _____ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

northern timbers premium vinyl wood plank – loose-lay

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Northern Timbers manufactured by Roppe, Fostoria, OH 44830. Roppe Northern Timbers shall be constructed of first quality materials and shall be free from imperfections. Tile shall be 5 mm gauge and 6" x 48" (152.4 mm x 1,219.2 mm) in size, _____ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

northern parallels premium vinyl plank and tile

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Northern Parallels manufactured by Roppe, Fostoria OH 44830. Roppe Northern Parallels shall be constructed of first quality materials and shall be free from imperfections. Tile shall be .120" (3 mm) gauge and _____ (18" x 18" {457.2 mm x 457.2 mm}, 12" x 24" (304.8 mm x 609.6 mm) or 9-1/4"x 59-1/4" {234.9 mm x 1,504.9mm}) in size, _____ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

health & learning premium vinyl tile

ARCHITECT'S MATERIAL SPECIFICATIONS

Roppe Health & Learning Premium Vinyl Tile manufactured by Roppe, Fostoria OH 44830. Roppe Health & Learning Premium Vinyl Tile shall be constructed of first quality materials and shall be free from imperfections. Tile shall be 1/8" (3 mm) gauge and 12" x 24" (304.8 mm x 609.6 mm) in size, _____ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

safeTcork® vinyl tile

ARCHITECTS' MATERIAL SPECIFICATIONS
Roppe SafeTcork® Vinyl Tile shown in the finish schedule or listed herein as Roppe _____ (insert design name {SAFETCORK OR SAFETCORK OPTIONS}) VINYL TILE shall be 0.080" (2 mm) in nominal thickness. The solid vinyl tile should conform fully to the requirements of Standard Specifications Type ASTM F 1700, Specification for Solid Vinyl Tile: Class I, Type A; Federal Specification SS-T-312B, Type III furnished by Roppe Corporation, Fostoria, Ohio. Each shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Solid Vinyl tile shall be _____ (12" x 12" {304.8mm x 304.8mm}, 24" x 24" {609.6mm x 609.6mm} or 36" x 36" {914.4mm x 914.4mm}) in size and in the color _____stated and in either _____ (insert Straight or Pre-Grooved) Edge. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

proudly made in the USA

excelsior INSTALLATION PRODUCTS

Recommended Adhesives


SP-500 Acrylic Aerosol Adhesive


AW-510 Acrylic Adhesive


AP-520 Acrylic Roll-On Adhesive


MS-700 Modified Silane Wet-Set Adhesive


EW-710 Epoxy Modified Urethane Adhesive

excelsior INSTALLATION PRODUCTS

Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.

SPECIALTY FLOORING

From sports facilities to museums and multipurpose to sensitive IT environments, Roppe Specialty Flooring provides a variety of options to stand up to the daily rigors of high-traffic areas or heavy equipment.



TUFLEX® SPARTUS PAGE 74



RECOIL PAGE 80



ESD RUBBER & VINYL PAGE 88



ROP-CORD® PAGE 84

proudly made in the USA

ROPPE. Proven. Flooring. Experiences.

SPECIALTY
FLOORING

TUFLEX® SPARTUS

MULTIPURPOSE SPORTS FLOORING

Tuflex® is an industry-leader in pioneering the process that eliminated delamination, now with a formulation that is free of Red List chemicals and tire-derived crumb rubber.



Red List Chemical Free

proudly made in the USA



tuflex® spartus

MULTIPURPOSE SPORTS FLOORING

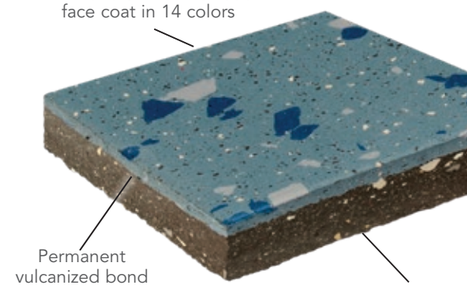
- New Red List Chemical Free formulation delivers exceptional performance without the use of crumb rubber.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Meets or exceeds minimum performance attributes without the use of underlayment for sound-deadening when tested using ASTM E90, ASTM E492 and ASTM E2179 methods.
- Lifetime delamination warranty provides a homogeneous product that will not delaminate.
- 100% recyclable using our IMPACT recycling program providing a closed-loop manufacturing process.
- Exclusive 10-year aging performance warranty. Meets or exceeds minimum performance attributes for light stability when tested using ASTM F1515.

PVC FREE ASTM floor score CHPS SCHOOLS MEMBER



ROPPE.
Proven. Flooring. Experiences.

TUFLEX® THE ENGINEERED FLOORING SYSTEM THAT WON'T DELAMINATE

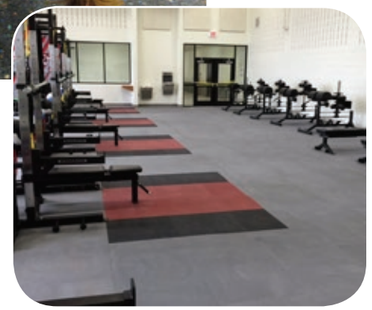


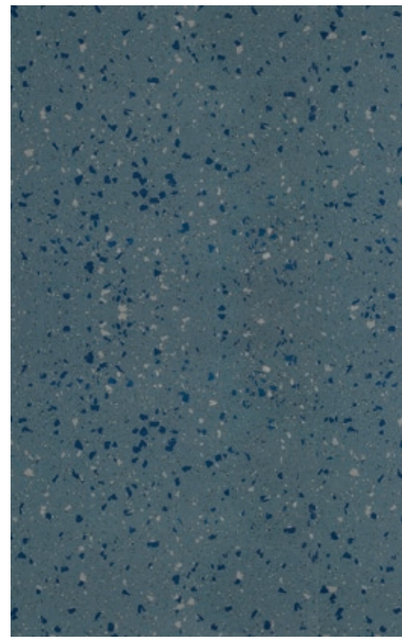
DELAMINATION LIFETIME WARRANTY

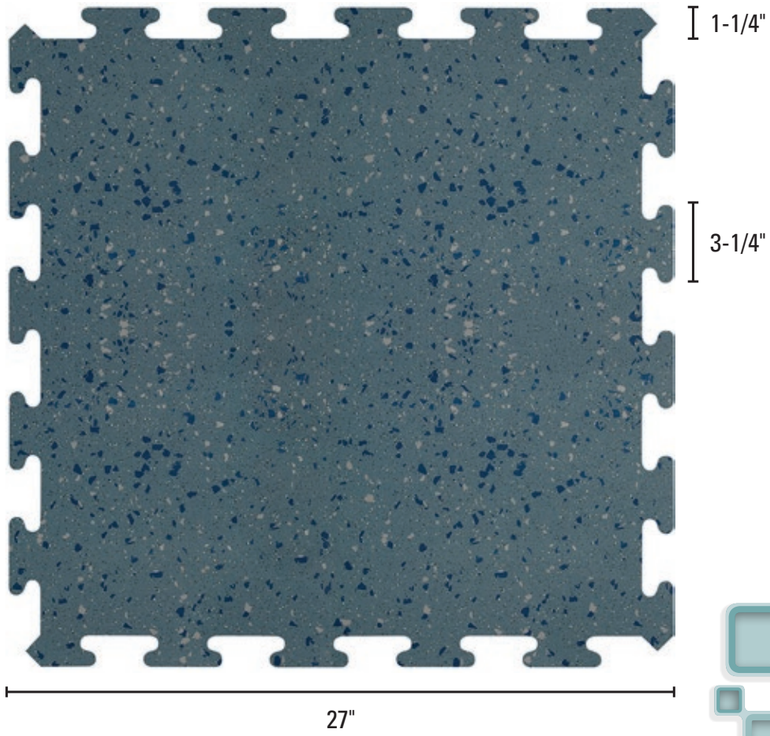


Tuflex® Spartus is designed for sports facilities, fitness and rehabilitation centers, pet spas, animal care clinics, and hospitality applications, too.

proudly made in the USA





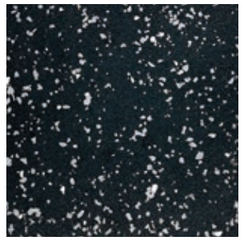


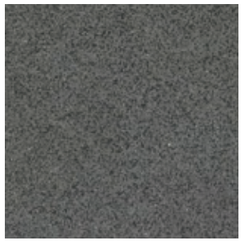
Choose from interlocking or square edge styles.

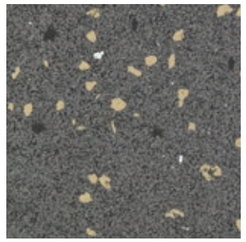
ROPPE. Proven. Flooring. Experiences.

TUFLEX® SPARTUS COLORS

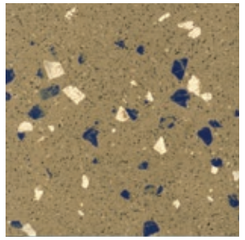

849
ebony

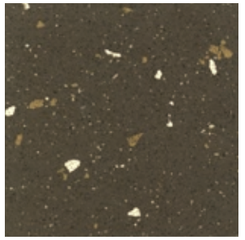

977
natural

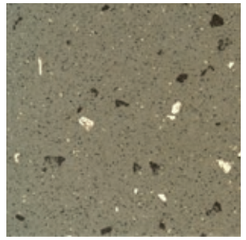

913
charcoal

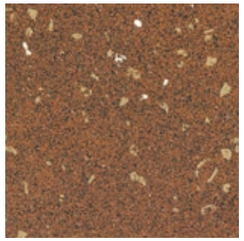

916
ash

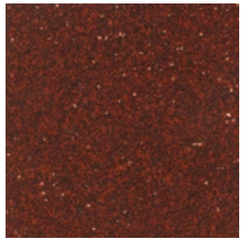

982
taupe

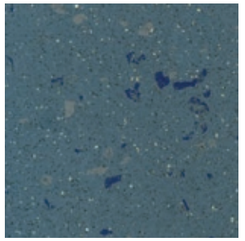

931
desert

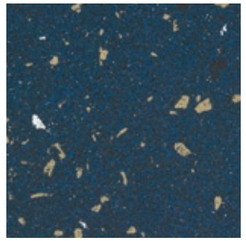

932
cocoa

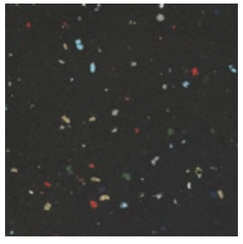

936
dusk

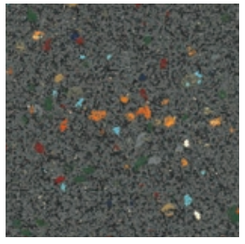

901
adobe


934
rouge


933
oceania


911
seabreeze


950
confetti


031
fiesta

Schools, universities and professional sports teams all choose Tuflex® Spartus' design flexibility to make their mark in the locker room while they make their mark on the field.



COORDINATING ROPPE PRODUCT COLORS

Tuflex® Spartus Color:	Coordinating Roppe Color(s):		
849 ebony	100 black		
977 natural	150 dark gray	170 white	
982 taupe	631 sahara	170 white	
931 desert	191 camel	627 mariner	170 white
901 adobe	188 brick	170 white	
934 rouge	186 red	100 black	
913 charcoal	148 steel gray	123 charcoal	170 white
916 ash	148 steel gray	123 charcoal	170 white
932 cocoa	194 burnt umber	191 camel	170 white
936 dusk	178 pewter	147 light brown	170 white
933 oceania	656 bluebell	175 slate	
911 seabreeze	187 blue	170 white	
950 confetti	186 red	160 forest green	
	642 jonquil	654 lagoon	
031 fiesta	148 steel gray	123 charcoal	170 white

Qualifies for inclusion on projects seeking LEED v4, WELL, BREEAM or LBC certification.



SPECIALTY FLOORING

RECOIL

FITNESS FLOORING

Typically found in gyms and fitness areas, Roppe Recoil flooring can also be used on indoor or outdoor applications where enhanced walking comfort and slip resistance is desired.

Square and interlocking tiles are 36" x 36" and rolls are 48" x 49-1/2'. Custom colors available upon request.



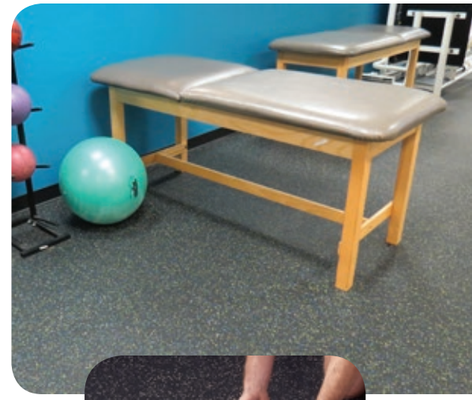
recoil
FITNESS FLOORING

- PVC free and phthalate-free.
- Made in the U.S.A.
- Custom colors available upon request. Minimum quantities may apply.
- Available in 36" x 36" square edge tiles and 34-1/4" x 34-1/4" interlocking edge tiles, plus full rolls at 48" x 49-1/2' and half rolls at 48" x 24-3/4'. Standard thicknesses of 5/32", 1/4", 3/8" and 1/2" provide outstanding sound and shock absorption.
- Stocking program allows for immediate shipment of our most popular styles and colors.
- Available in Black and Black with 7 standard Roppe color chips – 131 Bisque, 169 Hunter Green, 186 Red, 195 Light Gray, 198 Ivory, 603 Sunflower and 609 Cobalt.

  Multi-color chip combinations available in 375 Red/Bisque/Cobalt; 376 Bisque/Ivory; 377 Hunter Green/Ivory; and 378 Cobalt/Light Gray. All color combinations available at our Single Price Point.

PVC FREE ASTM IMPACT



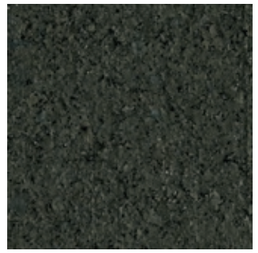


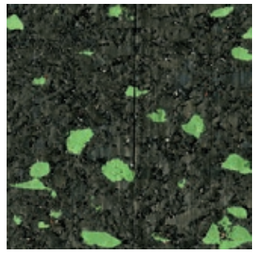


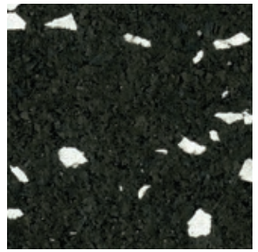
ROPPE.
Proven. Flooring. Experiences.

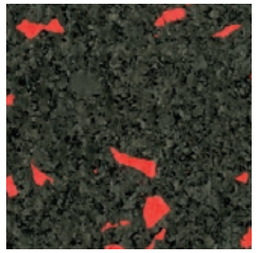
RECOIL FITNESS FLOORING COLORS

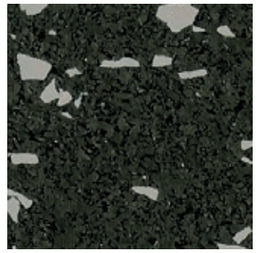
RECOIL

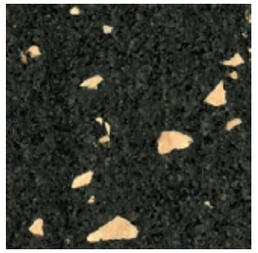

100 black

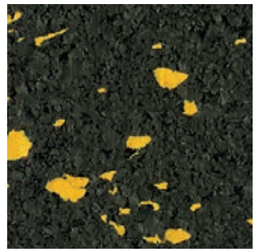

169 hunter green

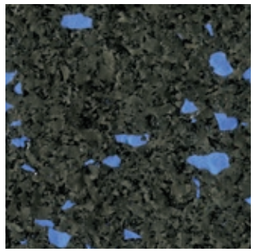

131 bisque

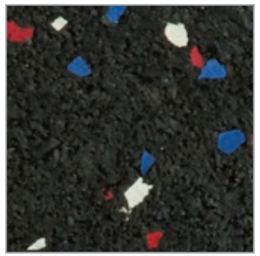

186 red

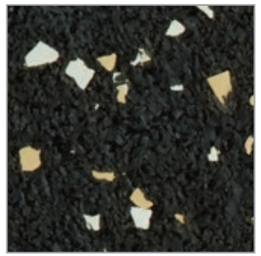

195 light gray


198 ivory

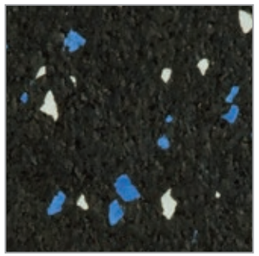

603 sunflower


609 cobalt


375 red/bisque/cobalt


376 bisque/ivory

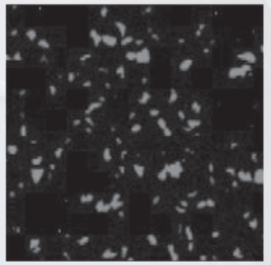

377 hunter green/ivory

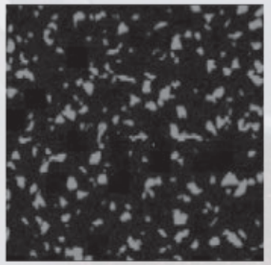

378 cobalt/light gray

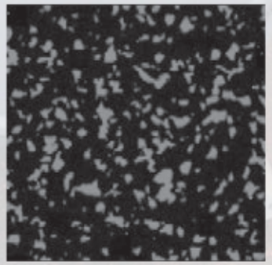
Swatches represent standard 10% chip content. See reference chart at right for chip content options.

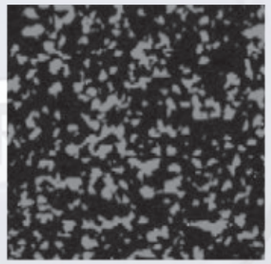
Recoil is available in standard thicknesses of 5/32", 1/4", 3/8" and 1/2".

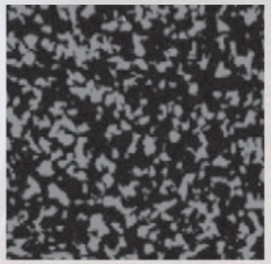
RECOIL CHIP CONTENT OPTIONS

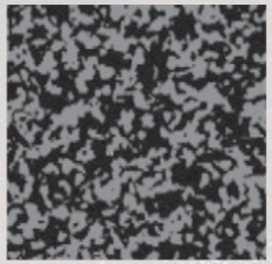

10% color

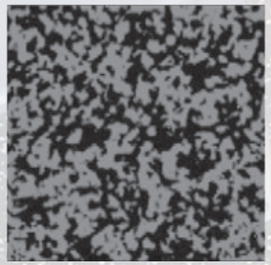

20% color

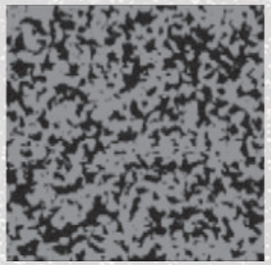

30% color

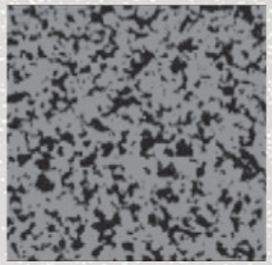

40% color


50% color


60% color


70% color


80% color


90% color

ROP-CORD®

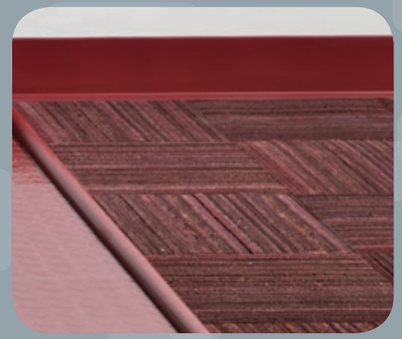
RECYCLED RUBBER TILE

Rop-Cord®'s built-in anti-slip feature makes it practical for a variety of areas, including damp or wet spaces. It's an ideal flooring for ramps, walk-off mats, concourses and foyers – anywhere moisture might pose a hazard to pedestrians.





proudly made in the USA



rop-cord®

RECYCLED RUBBER TILE

- Mother Nature-friendly and recyclable, made with 90% post-consumer waste from tires, which may contribute to the LEED® Green Building Certification System. Made in the U.S.A. and meets CHPS criteria.
- Lifetime delamination warranty.
- Nominal 3/8" thick vulcanized backing and nominal 3/8" thick non-vulcanized backed modular tile allows diverse patterns in 12" x 12" tiles.
- Easy maintenance – just vacuum and spot clean as needed.
- Suitable for outdoor applications. Outdoor applications can be hosed off and left to dry.
- Four (4) color options: Pine, Crimson, Indigo and Earthtone. Note: When exposed to direct sunlight and other elements, discoloration will occur.

PVC FREE

CHPS COLLABORATIVE FOR HIGH PERFORMANCE SCHOOLS MEMBER

SafeTMax®



pine



indigo



crimson



earthtone

ROPPE.
Proven. Flooring. Experiences.

SPECIALTY FLOORING TECHNICAL

tuflex® spartus recycled rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Tuflex® Spartus Recycled Rubber Tile shown in the finish schedule or listed herein as ROPPE TUFLEX SPARTUS RECYCLED RUBBER TILE shall be _____ (3/8" {9.00mm}) in nominal thickness, furnished by Roppe Corporation, Fostoria, Ohio. Each shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Tuflex Spartus Recycled Rubber Tile shall be _____ (27" x 27" {685.8mm x 685.8mm} Square Tile and/or 27" x 27" nominal {609.6mm x 609.6mm} Inter-Locking Tiles), and in the color _____ (list color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

recoil fitness flooring

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Recoil Rubber Fitness Flooring shown in the finish schedule or listed herein as ROPPE RECOIL FITNESS FLOORING shall be _____ (5/32" {4.00mm}, 1/4" {6.00mm}, 3/8" {9.00mm} or 1/2" {12.00mm}) in nominal thickness, furnished by Roppe Corporation, Fostoria, Ohio. Each shall be homogeneous in construction and shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Rubber Flooring shall be _____ (36" x 36" nominal {914.4mm x 914.4mm} Square Tile, 36" x 36" nominal {914.4mm x 914.4mm} Inter-Locking Tiles or 48" {1.22m} nominal in width by 49.5 feet {15.09m} nominal in length in Rolls), and in the color _____ (list color) selected and color chip percentage _____ (All black {no EPDM Color Chip} or 10%, 15% or 20% - 90% EPDM Color Chip) stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

non-vulcanized rop-cord rubber flooring

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE NON-VULCANIZED ROP-CORD as furnished by Roppe Corporation, Fostoria, Ohio. Rop-Cord Non-Vulcanized tile shall be homogenously constructed of select reclaimed commercial tile components, reinforced with a polyester non-woven fabric bonded to a thin adhesive layer. Tiles shall be 3/8" nominal thickness, shall conform to industry standards and shall contain no asbestos fiber. Floor covering shall be 12" x 12" (304.8mm x 308.4mm) tiles, and in the color _____ selected (insert color name and number selected). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

vulcanized rop-cord rubber flooring

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE VULCANIZED ROP-CORD as furnished by Roppe Corporation, Fostoria, Ohio. Rop-Cord Vulcanized tile shall be homogenously constructed of select reclaimed commercial tile components, reinforced with a polyester non-woven fabric bonded to a thin adhesive layer. Tiles shall be 3/8" nominal thickness, shall conform to industry standards and shall contain no asbestos fiber. Floor covering shall be
12" x 12" (304.8mm x 308.4mm) tiles, and in the color _____ selected (insert color name and number selected). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

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excelsior INSTALLATION PRODUCTS

Recommended Adhesives



MS-700 Modified Silane Wet-Set Adhesive



EW-710 Epoxy Modified Urethane Adhesive

excelsior INSTALLATION PRODUCTS

Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.







CUSTOM WATERJET-CUT LOGOS FOR RUBBER OR VINYL FLOORING

Build a school's brand with custom waterjet-cut logos and graphics as part of the flooring. Ideal for entryways, hallways and athletic facilities, logos can also feature custom colors to match your school's palette. Minimum quantities apply.

proudly made in the USA



esd rubber

STATIC CONTROL TILE

ESD

Roppe static dissipative rubber tiles dissipate static electricity in areas where static electrical discharge presents a hazard to sensitive devices, while helping to control static charges generated by the human body. Our specialized and unique manufacturing process gives our ESD rubber the qualities that make it PVC free, durable, practical and economical. A combination of dissipative tile and proper conductive footwear keeps body voltage less than 50 volts. The electrical range for our Static Dissipative tile is $1.0x10^6$ to $1.0x10^9$.



proudly made in the USA

ESD Static Control vinyl flooring is ideal for clean rooms and computer rooms, for fiber optic, electronic and pharmaceutical manufacturing, and anywhere protection from static discharge is needed. Our specialized and unique manufacturing process gives our ESD the qualities that make it durable, practical and economical. Combination of conductive tile and proper conductive footwear keeps body voltage less than 8 volts. The electrical resistance range for our Conductive Tile is $2.5x10^4$ to $1.0x10^6$. The electrical resistance range for our Static Dissipative tile is $1.0x10^6$ to $1.0x10^9$.

esd rubber

- PVC free, phthalate-free and Red List chemical free.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- 10-year dissipative warranty incorporated into the compound that also contains built-in antimicrobial agents that inhibit bacteria and fungi and meets the ASTM G21.
- Meets or exceeds all ESD control standards when tested by ASTM F150 and ANSI/ESD S7.1-2005.
- Available in .080" gauge Hammered profile 24" x 24" tiles that are low maintenance and require no waxing.
- Available in the same 8-color palette as our standard Fiesta® Rubber Tile, at a Single Price Point.

esd vinyl

- Formulated using bio-based phthalate-free plasticizer, from a rapidly renewable resource. Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- High luster surface eliminates need for floor finishing – easily buffs to a shine and resists effects of common chemicals and solder. Available in 12" x 12", 24" x 24" or 36" x 36" x 1/8" tiles.
- Withstands heavy equipment loads without permanent indentation, even under rolling load conditions up to 2,500 psi.
- Lifetime conductivity warranty. Provides permanent conductive properties. 10-year limited wear warranty.
- Meets or exceeds all ESD standards by ASTM F150, NFPA 99 and ANSI/ESD S7.1 – 2005.
- All colors available at a Single Price Point.

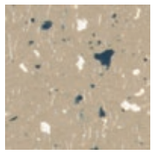
  24" x 24" and 36" x 36" tiles available pre-grooved for heat weldable installations.

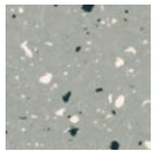
Health Product Declaration® is available at roppe.com

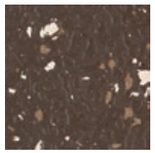
ROPPE.
Proven. Flooring. Experiences.

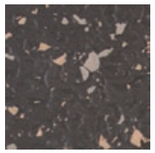
ESD COLORS

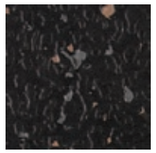
ESD RUBBER

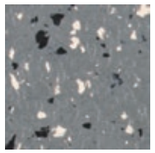

F401
camello

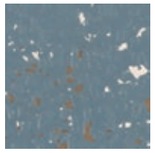

F404
niebla

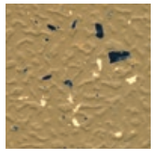

F407
tierra


F408
marron


F409
oscuro


F410
marengo


F411
fiel


F413
amarillo

Fractional sizes available to accommodate access panel construction.

rubber welding bead colors

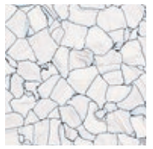


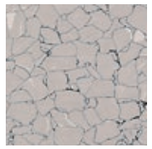
Ensure proper fit, finish and appearance by using rubber welding bead.

Use Roppe welding beads in areas that require ongoing and comprehensive wet cleaning such as operating rooms or laboratories, and clean rooms where particulate entrapment may occur.

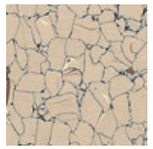
proudly made in the USA

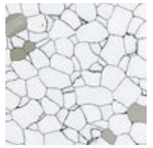
ESD VINYL

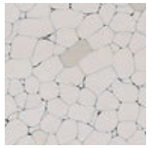

750
cumulus white


751
haze gray


753
stratus blue

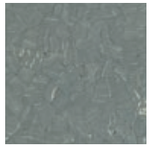

754
storm beige


701
neutron


702
electron


760
safety yellow


756
thunder black


757
tornado gray



24" x 24" and 36" x 36" tiles available pre-grooved for heat weldable installations.

We offer welding beads in a wide variety of colors to ensure proper fit, finish and appearance.

Use Roppe welding beads in areas that require ongoing and comprehensive wet cleaning, laboratories, clean rooms or any other areas where maintaining proper hygiene is essential.

ESD RUBBER / ESD VINYL TECHNICAL

esd rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe ESD Rubber Tile manufactured by Roppe, Fostoria, OH 44830. Roppe ESD Rubber Tile shall be constructed of first-quality materials and shall be free from imperfections. Tile shall be Static Dissipative Rubber Tile. Tile shall be .080" gauge and 24" x 24" in size, _____ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F1344 Rubber Floor Tile and shall meet Class 1 NFPA Life Safety Code. ESD Rubber tiles shall have an average electrical resistance of 1.0 x 10^6 to 1.0 x 10^9 ohms when measured according to ASTM F150 and ANSI/ESD S7.1-2005. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

esd static conductive control solid vinyl tile

ARCHITECTS' MATERIAL SPECIFICATIONS

The solid, homogeneous ESD Conductive Static Control Solid Vinyl Tile shown in the finish schedule or listed herein shall be Roppe ESD CONDUCTIVE STATIC CONTROL FLOORING as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The ESD Static Control solid vinyl tile, Conductive, shall conform to ASTM F1700, Class 1, Type A. The resistance of the ESD Conductive Static Control Flooring shall be less than an average of 1.0 x 10^6 ohms and shall be more than an average of 2.5 x 10^4 ohms as tested in accordance with NFPA 99 2-6.3.8, ASTM F150 and ANSI/ESD S7.1 at 10 volts or 100 volts. The tile shall be 1/8" (3.175mm) in thickness and of size _____ (specify 12" x 12" {304.8mm x 304.8mm}, 24" x 24" {609.6mm x 609.6mm}, or 36" x 36" {914.4mm x 914.4mm}) and in color _____ (specify color number and name). {Note: For specifications in areas where the installation is to be heat welded, state as follows: "The tile shall be formulated and pre-grooved for Roppe Unitized Installation."} Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

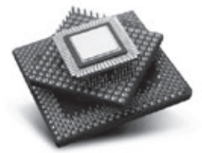
esd static dissipative control solid vinyl tile

ARCHITECTS' MATERIAL SPECIFICATIONS

The solid, homogeneous ESD Static Dissipative Control Solid Vinyl Tile shown in the finish schedule or listed herein shall be Roppe ESD DISSIPATIVE STATIC CONTROL FLOORING as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The ESD Static Control solid vinyl tile, Dissipative, shall conform to ASTM F1700, Class 1, Type A. The resistance of the tile will be higher than the average of 1.0 x 10^6 ohms and less than the average of 1.0 x 10^9 ohms as tested in accordance with NFPA 99, ASTM F150 and ANSI/ESD S7.1. The tile shall be 1/8" (3.175mm) in thickness and of size _____ (specify 12" x 12" {304.8mm x 304.8mm}, 24" x 24" {609.6mm x 609.6mm}, or 36" x 36" {914.4mm x 914.4mm}) and in color _____ (specify color number and name). {Note: For specifications in areas where the installation is to be heat welded, state as follows: "The tile shall be formulated and pre-grooved for Roppe Unitized Installation."} Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

PRODUCT SPECIFICATIONS

Size:	12" x 12" (304.8mm x 304.8mm) 24" x 24" (61cm x 61cm) 36" x 36" (91.4cm x 91.4cm)
Thickness:	1/8" (3.175mm)
No. per carton:	45 – 12" x 12" 14 – 24" x 24" 6 – 36" x 36"
Wt. per carton:	54 lbs. – 12" x 12" 63 lbs. – 24" x 24" 43 lbs. – 36" x 36"
Sq. ft. per carton:	45 (4.18 sq. m)



excelsior INSTALLATION PRODUCTS

Recommended Adhesives


ASD-800 Acrylic
Wet Set ESD Adhesive


USD-810 Urethane
Wet-Set ESD Adhesive

Easy to install with a variety of design options, Roppe wall base delivers the perfect finishing touch.

WALL BASE & ACCESSORIES









proudly made in the USA

ROPPE.
Proven. Flooring. Experiences.

PINNACLE

RUBBER BASE

Highly durable and extremely flexible, allowing for easy installation around columns, corners and architectural curves.

Red List Chemical Free

proudly made in the USA



alphabase

When the project calls for signage combined with a durable SBR base, Roppe has the answer in AlphaBase wall base products.Ideal for safety applications, such as hallways and stairwells – anywhere clearly marked signage is a necessity – AlphaBase is an ideal choice for schools, hospitals, dorms and public buildings. Safety signage is standard, but custom signage is also available.

SIMPLIFY YOUR CORNERS.

rubber corner blocks

micro corners

pinnacle
RUBBER BASE

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- The widest range of sizes available: 2-1/2”, 3”, 3-1/2”, 4”, 4-1/2”, 5”, 5-1/2” and 6”. Profile options in standard 4” include cove, no toe, butt toe, long toe (1”) and sanitary base (2”).
- Maintains a smooth and attractive appearance. Will not shrink, gap or separate from the wall.
- Roppe Rubber Corner Blocks and Micro Corners are recommended. Inside and outside profiles available.
- All colors inherent throughout and available at a Single Price Point.





Environmental Product Declaration® is available at roppe.com

alphabase
WALL BASE

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Signage at the floor so it can be more easily seen under smoky conditions to minimize panic and disorientation during evacuations.
- Excellent for highlighting exits and escape routes, as well as handicap accessible traffic areas, and helps conform to fire codes set by fire departments in major cities.
- Schools, hospitals, dorms and public buildings are all ideal applications for this product.
- Available in the same 70 colors as Pinnacle Rubber Base.



ROPPE.
Proven. Flooring. Experiences.

PINNACLE RUBBER BASE COLORS

70 SOLID COLORS

100 black
177 steel blue
150 dark gray
193 black brown
123 charcoal
114 lunar dust
129 dolphin
178 pewter

194 burnt umber
148 steel gray
175 slate
174 smoke
197 iceberg
110 brown

147 light brown
182 toffee
623 nutmeg
624 chameleon
140 fawn
191 camel
125 fig
171 sandstone

130 buckskin
198 ivory
632 flax
184 almond
170 white
131 bisque
127 harvest yellow
631 sahara

639 beigewood
640 creekbed
122 natural
195 light gray
663 aged fern
648 pear green
647 spring dill
646 gecko

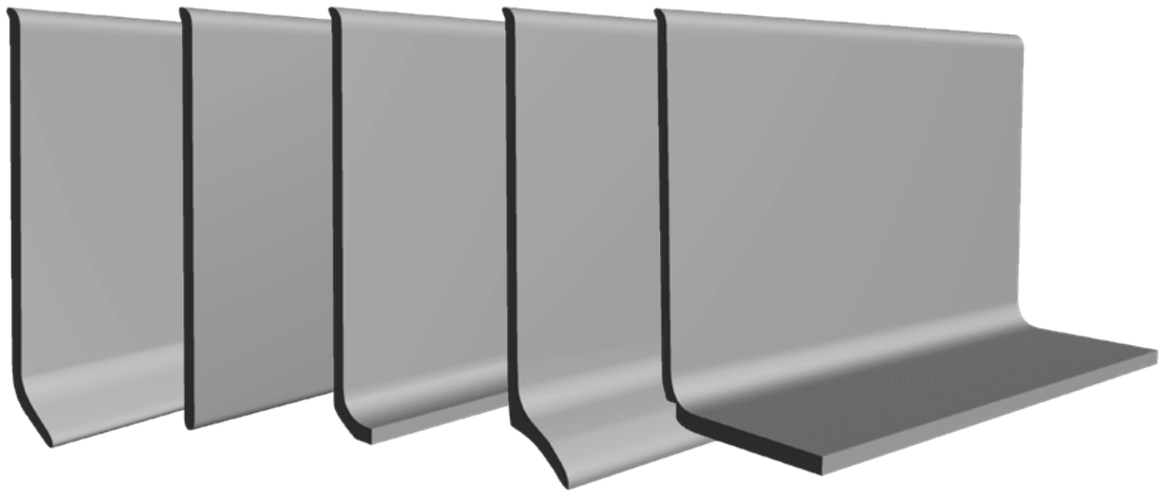
160 forest green
649 sweet basil
169 hunter green
662 envy
118 peacock
187 blue
139 deep navy
627 mariner

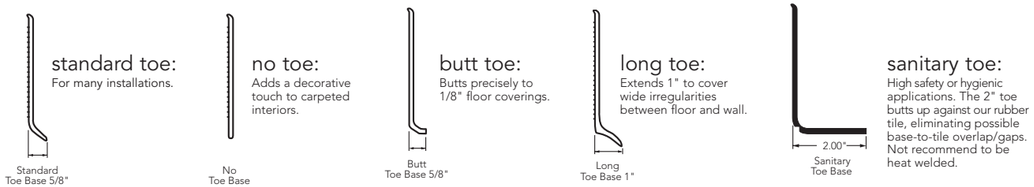
618 aubergine
665 horizon
664 blue jay
656 bluebell
654 lagoon
638 cadet
637 night mist
655 peaceful blue

657 sorbet
658 berry ice
621 merlin
659 grape
186 red
137 cinnabar
188 brick
617 terracotta

660 citrus
661 marmalade
643 mimosa
644 sunbeam
642 jonquil
645 blonde
641 moonrise
161 snow

PINNACLE RUBBER BASE TECHNICAL





standard toe:
For many installations.

no toe:
Adds a decorative touch to carpeted interiors.

butt toe:
Butts precisely to 1/8" floor coverings.

long toe:
Extends 1" to cover wide irregularities between floor and wall.

sanitary toe:
High safety or hygienic applications. The 2" toe butts up against our rubber tile, eliminating possible base-to-tile overlap/gaps. Not recommend to be heat welded.

pinnacle rubber base

BASE TYPE	THICKNESS	4 FT. PCS.	120 FT. COILS
SBR Rubber	1/8" (3.175mm)	2-1/2" (63.5mm)	2-1/2" (63.5mm)
		3" (76.2mm)	3" (76.2mm)
		3-1/2" (88.9mm)	3-1/2" (88.9mm)
		4" (101.6mm)	4" (101.6mm)
		4-1/2" (114.3mm)	4-1/2" (114.3mm)
		5" (127.0mm)	5" (127.0mm)
		5-1/2" (139.7mm)	5-1/2" (139.7mm)
		6" (152.4mm)	6" (152.4mm)
Butt Toe*			
Long Toe*	1/8" (3.175mm)	4" (101.6mm)	
Sanitary Toe*			

*Available in SBR rubber only.

pinnacle sbr rubber base (ts)

ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8" (3.175mm) thick Type TS, THERMOSET VULCANIZED PINNACLE EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the type (Straight, Style A, or Cove, Style B), with a nominal height of (2-1/2" {63.5mm}, 3" {76.2mm}, 3-1/2" {88.9mm}, 4" {101.6mm}, 4-1/2" {114.3mm}, 5" {127.0mm}, 5-1/2" {139.7mm} and 6" {152.4mm}) _____, in nominal lengths of (48" {1.22m}, or 120 ft. {36.576m}) _____, in the color stated _____, and 1/8" (3.175mm) nominal thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

SANITARY WALL BASE shall be 4" (101.6mm) high with a 2" (50.8mm) Sanitary Toe. The toe shall be 1/8" (3.175mm) nominal thick. The length shall be (48" {1.22m}) nominal long and in the color selected _____.

PINNACLE RUBBER BASE TECHNICAL



IC Standard
Toe, Inside



OC Standard
Toe, Outside



NT OC
No Toe, Outside



UL OC
Underlap, Outside



LT OC
Long Toe, Outside



ST OC
Sanitary Toe, Outside

corners

CORNER TYPE	LENGTH OF RETURN		SIZES AVAILABLE	
Standard Toe, Inside Standard Toe, Outside	2-1/4"	(57.15mm)	2-1/2" 4" 6"	(63.5mm) (101.6mm) (152.4mm)
No Toe, Outside	2-1/4"	(57.15mm)	2-1/2" 4"	(63.5mm) (101.6mm)
Underlap, Outside*	3" (76.2mm) (with underlap)			
Long Toe, Outside*	2-1/4"	(57.15mm)	4"	(101.6mm)
Sanitary Toe, Outside*	3-3/4"	(95.25mm)		

*Available in SBR rubber only.

alphabase® rubber base (ts)

ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8" (3.175mm) thick Type TS, THERMOSET VULCANIZED ALPHABASE® EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the type (Straight, Style A, or Cove, Style B), with a nominal height of (2-1/2" {63.5mm}, 3" {76.2mm}, 3-1/2" {88.9mm}, 4" {101.6mm}, 4-1/2" {114.3mm}, 5" {127.0mm}, 5-1/2" {139.7mm} and 6" {152.4mm}) _____, in nominal lengths of (48" {1.22m}, or 120 ft. {36.576m})_____, in the color stated _____, and 1/8" (3.175mm) nominal thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

excelsior INSTALLATION PRODUCTS

Recommended Adhesives



WB-600 Acrylic
Wall Base Adhesive



C-630 Water-Based
Contact Adhesive

excelsior INSTALLATION PRODUCTS

Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products.
Visit roppe.com for available options for cleaning and finishing.

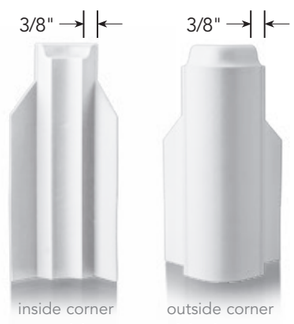


100% PVC free, vulcanized and extruded corner blocks alleviate costly hand-scribing, wasted time and extra skilled craftsmen from the corner-forming process. These rubber corners also add durability because they are less likely to get damaged or detached during everyday use and maintenance of the interior space.

CORNER BLOCKS & MICRO CORNERS

Corner blocks and micro corners are perfect to use with all Roppe wall base, especially:

- Pinnacle Rubber Base
- Pinnacle Plus Rubber Base
- Contours Profiled Wall Base System™



rubber corner blocks



micro corners

PINNACLE PLUS

WALL BASE

Formulated with all of the same features and benefits that make Pinnacle rubber base the professional's choice, Pinnacle Plus base gives the industry unique profiles and new options in design.



Red List Chemical Free

proudly made in the USA

SIMPLIFY YOUR CORNERS.



rubber corner blocks

micro corners

pinnacle plus

WALL BASE

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in 15 profiles that range in heights from 2-1/2" to 5-1/2".
- Inexpensive upgrade from standard wall base that adds visual appeal to any design.
- Roppe Rubber Corner Blocks and Micro Corners are recommended. Inside and outside profiles available.
- All colors are inherent throughout and available at a Single Price Point.

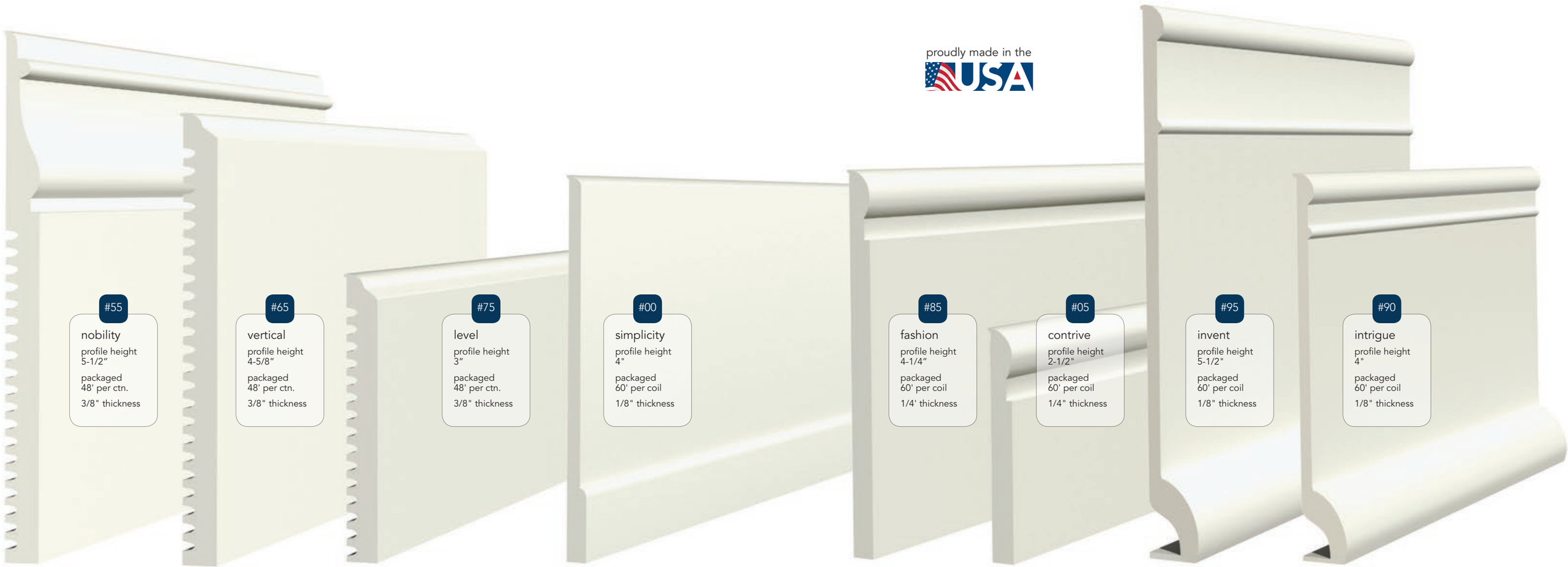


ROPPE. Proven. Flooring. Experiences.

PINNACLE PLUS WALL BASE

(Additional profiles next page.)

proudly made in the USA



#55
nobility
profile height
5-1/2"
packaged
48' per ctn.
3/8" thickness

#65
vertical
profile height
4-5/8"
packaged
48' per ctn.
3/8" thickness

#75
level
profile height
3"
packaged
48' per ctn.
3/8" thickness

#00
simplicity
profile height
4"
packaged
60' per coil
1/8" thickness

#85
fashion
profile height
4-1/4"
packaged
60' per coil
1/4' thickness

#05
contrive
profile height
2-1/2"
packaged
60' per coil
1/4" thickness

#95
invent
profile height
5-1/2"
packaged
60' per coil
1/8" thickness

#90
intrigue
profile height
4"
packaged
60' per coil
1/8" thickness

Profiles shown approximately actual size.

ROPPE.
Proven. Flooring. Experiences.

PINNACLE PLUS WALL BASE

(Additional profiles previous page.)

proudly made in the USA



#15
impulse
profile height 5-1/4"
packaged 60' per coil
1/8" thickness

#10
serenity
profile height 4"
packaged 60' per coil
1/8" thickness

#20
draft
profile height 4"
packaged 120' per coil
1/8" thickness

#25
classic
profile height 4-9/16"
packaged 60' per coil
1/4" thickness

#30
sketch
profile height 4"
packaged 120' per coil
1/8" thickness

#35
sleek
profile height 4-9/16"
packaged 60' per coil
1/4" thickness

#50
impressions
profile height 4"
packaged 60' per coil
1/8" thickness

Profiles shown approximately actual size.

ROPPE. Proven. Flooring. Experiences.

PINNACLE PLUS COLORS

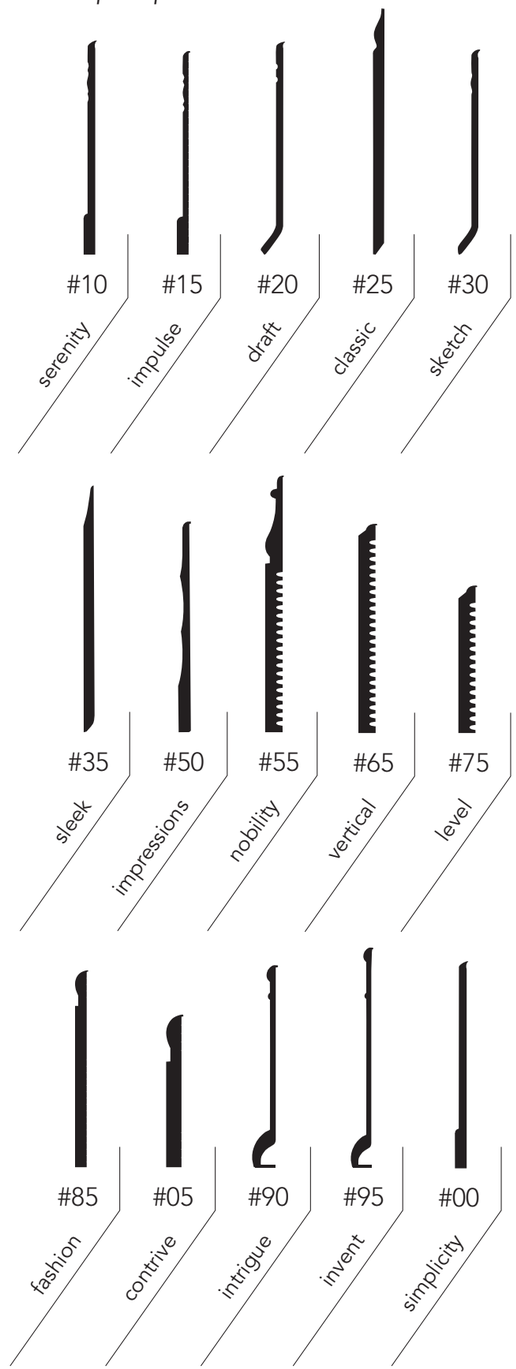
70 SOLID COLORS

100 black	177 steel blue	150 dark gray	193 black brown	123 charcoal	114 lunar dust	129 dolphin	178 pewter
194 burnt umber	148 steel gray	175 slate	174 smoke	197 iceberg	110 brown		
147 light brown	182 toffee	623 nutmeg	624 chameleon	140 fawn	191 camel	125 fig	171 sandstone
130 buckskin	198 ivory	632 flax	184 almond	170 white	131 bisque	127 harvest yellow	631 sahara
639 beigewood	640 creekbed	122 natural	195 light gray	663 aged fern	648 pear green	647 spring dill	646 gecko
160 forest green	649 sweet basil	169 hunter green	662 envy	118 peacock	187 blue	139 deep navy	627 mariner
618 aubergine	665 horizon	664 blue jay	656 bluebell	654 lagoon	638 cadet	637 night mist	655 peaceful blue
657 sorbet	658 berry ice	621 merlin	659 grape	186 red	137 cinnabar	188 brick	617 terracotta
660 citrus	661 marmalade	643 mimosa	644 sunbeam	642 jonquil	645 blonde	641 moonrise	161 snow

PINNACLE PLUS TECHNICAL

proudly made in the USA

pinnacle plus profiles



pinnacle plus rubber base (ts)

ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8" (3.175mm) thick Type TS, THERMOSET VULCANIZED PINNACLE PLUS EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from Its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the style _____ (Style D, Base Shoe or Cove), with a height of _____ (4" {101.6mm}, 4-9/16" {115.9mm}, 5" {127.0mm}, 5-1/4" {133.4mm}, 5-1/2" {139.7mm}, 5-5/8" {142.9mm}) nominal in the _____ color stated, and 1/8" (3.175mm) nominal thickness. The length shall be _____ (60 ft.{18.288m} nominal or 120 ft.{36.576m}) nominal long based on _____ profile selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

TECHNICAL DATA

Pinnacle Rubber Base:	Meets ASTM F1861 for Type TS Thermoset Vulcanized Rubber
Thickness:	ASTM F386, 1/8" (3.175mm) to 3/8" (9.525mm) ±.015"
Flexibility:	ASTM F137, 1/4" (6.35mm) mandrel, no cracking or breaking
Staining:	ASTM F1861 Section 12, complies, no staining
Light resistance:	ASTM F1515, average Delta E less than 8.0
Chemical resistance:	ASTM F925, complies (chemicals listed in ASTM F1861)
Dimensional stability:	ASTM F1861, complies, ±.25% x length
Squareness:	90 degrees ±.5 degrees

excelsior INSTALLATION PRODUCTS

Recommended Adhesives



WB-600 Acrylic Wall Base Adhesive



C-630 Water-Based Contact Adhesive

excelsior INSTALLATION PRODUCTS

Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.



CONTOURS

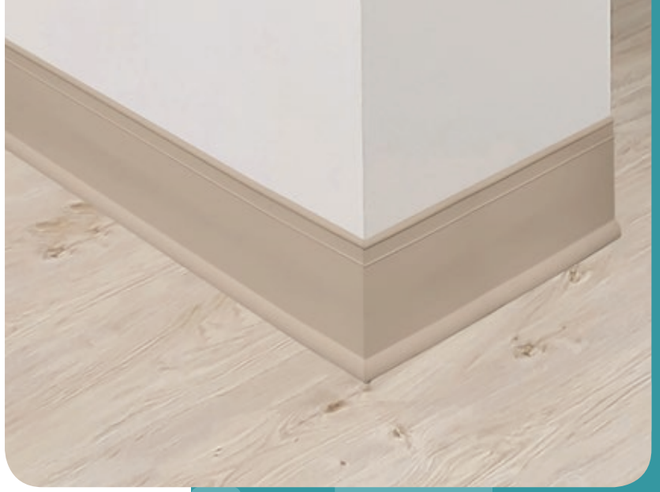
PROFILED WALL BASE SYSTEM

The look of wood base with the enhanced properties resilient base touts such as resistance to chipping, absorbing moisture or splintering. Mask irregular surfaces and wrap around gentle curves, plus save money and time during installation and over the life of the project.

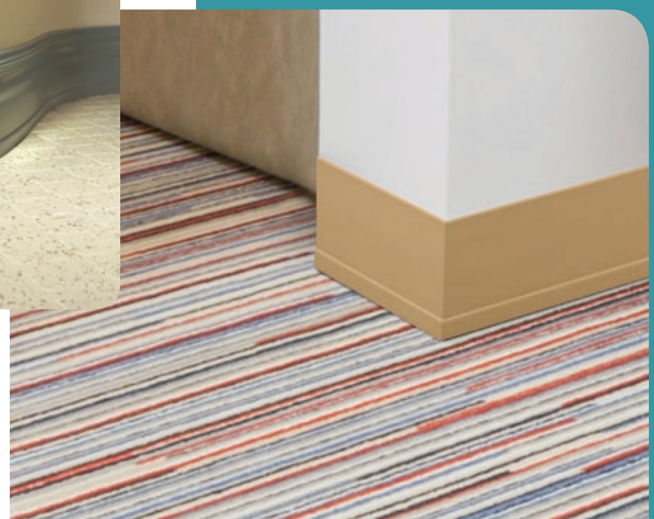


BIO BASED PHTHALATE FREE

proudly made in the USA







contours

PROFILED WALL BASE SYSTEM®

- Durable TPR rubber compound contains bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Gold and CHPS criteria.
- Produced in 40' cartons. Available in 14 profiles with heights ranging from 3" to 7-3/4", a quarter round and corner options.
- Satin finish provides the look of custom-crafted woodwork while eliminating the nailing, sanding and priming associated with wood.
- Natural flexibility conceals irregularities in floors, walls and corners (e.g., seam of floor and wall, bowing walls, etc.), and allows for installing around architectural curves.
- All colors available at a Single Price Point. Other Roppe colors and custom colors available, minimums apply.

ASTM floor score CHPS MEMBER

SIMPLIFY YOUR CORNERS.



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Proven. Flooring. Experiences.

CONTOURS

PROFILED WALL BASE SYSTEM

(Additional profiles next page.)

TECHNICAL DATA

Contours:	Meets ASTM F1861 for Type TP, Group 2, Style D
Profiles / Styles:	#00, #10, #45, #55, #60, #65, #85, #90
Nominal Height - #60:	3" (76.2 mm), 4 1/4" (107.95 mm)
Nominal Height - #00, #10, #90:	4" (101.6 mm)
Nominal Height - #90:	4" (101.6 mm), 5 1/2" (139.7 mm)
Nominal Height - #55:	5 1/2" (139.7 mm)
Nominal Thickness - #00, #10:	1/4" (6.35 mm)
Nominal Thickness - #55, #60, #90:	3/8" (9.53 mm)
Nominal Length:	8' Sections (2.44 m)
Carton Quantity:	5 Pieces (40' Total)
LEED v2009 IEQ Credit 4.1:	Qualifies
Critical Radiant Flux:	ASTM E648 (NFPA 253) – Class I, > 0.45 W/cm^2
Smoke Density:	ASTM E662 (NFPA 258) – Passes, <450
Flammability:	ASTM E84 – Class A
Acclimation Time:	48 Hours
Storage & Acclimation Temperature:	65° - 85° F

100 black	150 dark gray	193 black brown	123 charcoal	114 lunar dust	129 dolphin	178 pewter	194 burnt umber	175 slate	174 smoke
110 brown	147 light brown	182 toffee	623 nutmeg	624 chameleon	140 fawn	191 camel	125 fig	130 buckskin	198 ivory
632 flax	184 almond	170 white	131 bisque	631 sahara	639 beigewood	122 natural	195 light gray	641 moonrise	161 snow

proudly made in the USA



#55
nobility
PV5055
profile height 5-1/2"
packaged 5-8'pcs./ 40' per ctn.
3/8" thickness

#90
intrigue
PV5090
profile height 5-1/2"
packaged 5-8'pcs./ 40' per ctn.
3/8" thickness

#90
intrigue
PV4090
profile height 4"
packaged 5-8'pcs./ 40' per ctn.
3/8" thickness

#10
serenity
PV4010
profile height 4"
packaged 5-8'pcs./ 40' per ctn.
1/4" thickness

#00
simplicity
PV4000
profile height 4"
packaged 5-8'pcs./ 40' per ctn.
1/4" thickness

#60
candid
PV4060
profile height 4-1/4"
packaged 5-8'pcs./ 40' per ctn.
3/8" thickness

#60
candid
PV3060
profile height 3"
packaged 5-8'pcs./ 40' per ctn.
3/8" thickness

Profiles shown approximately actual size.

ROPPE. Proven. Flooring. Experiences.

(Additional profiles on previous page.)

contours profiled wall base system™

ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Contours Profiled Wall Base System™ shall be Roppe 1/8" (3.175mm) to 3/8" (9.525mm) thick Type TP THERMOPLASTIC RUBBER EXTRUDED BASE furnished by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to the requirements of Standard Specifications F1861, Type TP (Thermoplastic Rubber), Group 2 (layered), Style D (sculptured). The wall base shall be 3" (76.2mm) or 7-3/4" (196.85mm) in height and in 8' (2.44m) in length and in _____ (color stated). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

TECHNICAL DATA

Contours:	Meets ASTM F1861 for Type TP, Group 2, Style D
Profiles / Styles:	#00, #10, #45, #55, #60, #65, #85, #90
Nominal Height - #65:	3" (76.2 mm), 4 5⁄8" (117.5 mm), 6" (152.40 mm)
Nominal Height - #85:	4 1/4" (107.95 mm), 6 1/4" (158.75 mm)
Nominal Height - #45:	4 1/2" (114.3 mm), 7 3/4" (196.85 mm)
Nominal Thickness - #85:	1/4" (6.35 mm)
Nominal Thickness - #45, #65, #90:	3/8" (9.53 mm)
Nominal Length:	8' Sections (2.44 m)
Carton Quantity:	5 Pieces (40' Total)
LEED v2009 IEQ Credit 4.1:	Qualifies
Critical Radiant Flux:	ASTM E648 (NFPA 253) – Class I, > 0.45 W/cm^2
Smoke Density:	ASTM E662 (NFPA 258) – Passes, <450
Flammability:	ASTM E84 – Class A
Acclimation Time:	48 Hours
Storage & Acclimation Temperature:	65° - 85° F

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CONTOURS
PROFILED WALL BASE SYSTEM



#45
novel
PV7045
profile height 7-3/4"
packaged 5-8'pcs./ 40' per ctn.
1/4" thickness

#45
novel
PV4045
profile height 4-1/2"
packaged 5-8'pcs./ 40' per ctn.
3/8" thickness

#85
fashion
PV6085
profile height 6-1/4"
packaged 5-8'pcs./ 40' per ctn.
1/4" thickness

#85
fashion
PV4085
profile height 4-1/4"
packaged 5-8'pcs./ 40' per ctn.
1/4" thickness

#65
vertical
PV6065
profile height 6"
packaged 5-8'pcs./ 40' per ctn.
3/8" thickness

#65
vertical
PV4065
profile height 4-5/8"
packaged 5-8'pcs./ 40' per ctn.
3/8" thickness

#65
vertical
PV3065
profile height 3"
packaged 5-8'pcs./ 40' per ctn.
3/8" thickness

Profiles shown approximately actual size.

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WALL BASE
TPR & TV

Low cost and good looks highlight Roppe's Type TV thermoplastic vinyl base. It's extremely durable without sacrificing attractiveness and very economical because it's made from PVC vinyl.

BIO-BASED
PHTHALATE FREE

proudly made in the USA

700 series
WALL BASE

- Durable TPR rubber compound contains bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Gold and CHPS criteria.
- Moderate flexibility due to its rubber/vinyl mix.
- Thickness of 1/8" (3.175mm). Standard 2-1/2", 4" & 6" heights in 4' lengths/120' per carton or 120' coils in cove or no-toe. Also in 4-1/2" height in cove only.
- Ribbed back for positive adhesion and top-lip design that helps base fit tightly against wall.
- All colors available at a Single Price Point.

ASTM · floor score · CHPS SCHOOLS MEMBER



Health Product Declaration® is available at roppe.com

vinyl
WALL BASE

- Thermoplastic TV compound contains bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Gold and CHPS criteria.
- Won't fade, crack or chip, and holds up well under tough conditions.
- Available in standard 1/8" (3.175mm) or .080" (2.03mm) thicknesses. Standard 2-1/2", 4" & 6" heights in 4' lengths/120' per carton or 120' coils in cove or no-toe.
- Co-extruded top layer resists scuffs and scratches.
- All colors available at a Single Price Point.

ASTM · floor score · CHPS SCHOOLS MEMBER

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Proven. Flooring. Experiences.

700 SERIES / VINYL WALL BASE COLORS

70 SOLID COLORS

100 black
177 steel blue
150 dark gray
193 black brown
123 charcoal
114 lunar dust
129 dolphin
178 pewter

194 burnt umber
148 steel gray
175 slate
174 smoke
197 iceberg
110 brown

147 light brown
182 toffee
623 nutmeg
624 chameleon
140 fawn
191 camel
125 fig
171 sandstone

130 buckskin
198 ivory
632 flax
184 almond
170 white
131 bisque
127 harvest yellow
631 sahara

639 beigewood
640 creekbed
122 natural
195 light gray
663 aged fern
648 pear green
647 spring dill
646 gecko

160 forest green
649 sweet basil
169 hunter green
662 envy
118 peacock
187 blue
139 deep navy
627 mariner

618 aubergine
665 horizon
664 blue jay
656 bluebell
654 lagoon
638 cadet
637 night mist
655 peaceful blue

657 sorbet
658 berry ice
621 merlin
659 grape
186 red
137 cinnabar
188 brick
617 terracotta

660 citrus
661 marmalade
643 mimosa
644 sunbeam
642 jonquil
645 blonde
641 moonrise
161 snow

700 SERIES / VINYL WALL BASE TECHNICAL

700 series wall base (tp)

ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be Roppe 1/8" (3.175mm) thick Type TP THERMOPLASTIC RUBBER EXTRUDED, 700 SERIES WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to the performance requirements of Standard Specification F1861, Type TP (Thermoplastic Rubber), Group 2 (layered). All wall base shall be of the type_____ (Straight, Style A, or Cove, Style B), with a height of_____ (2-1/2" {63.5mm}, 4" {101.6mm} or 6" {152.4mm}), or Cove 4-1/2" (114.3mm), in lengths of _____ (48" {1.22m} or 120 ft. {36.576m}), and in the color stated _____, and of 1/8" (3.175mm) thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

TECHNICAL DATA

700 Series Base:	Meets ASTM F1861 for Type TP Thermoplastic Rubber
Thickness:	ASTM F386, 1/8" (3.175mm) ±.015"
Flexibility:	ASTM F137, 1/4" (6.35mm) mandrel, no cracking or breaking
Staining:	ASTM F1861 Section 12, complies, no staining
Light resistance:	ASTM F1515, average Delta E less than 8.0
Chemical resistance:	ASTM F925, complies (chemicals listed in ASTM F1861, 8.4.1-8.4.11)
Dimensional stability:	ASTM F1861, complies, ±.25% x length
Squareness:	90 degrees ±.5 degrees

vinyl wall base (tv)

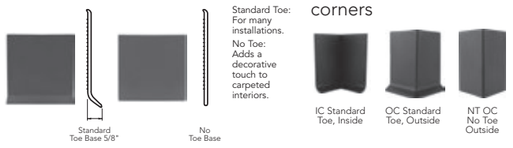
ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as vinyl Cove Base or Wall Base shall be Type TV THERMOPLASTIC VINYL Roppe VINYL WALL BASE, furnished by Roppe Corporation, Fostoria Ohio. It shall be constructed of first quality materials and shall be smooth and free from any imperfections which detract from its appearance. The base shall conform fully to the requirements of the Standard Specification F1861, Type TV, Thermoplastic Vinyl, Group 2 (layered); Style A (Straight) or Style B (Cove). All wall base shall be _____ (2-1/2" {63.5mm}, 4" {101.6mm}, or 6" {152.4mm}) in height and in lengths of _____ (48" {1.22m} or 120 ft. {36.576m}). The wall base shall be of the type _____ (Straight or Cove), in _____ (.080" {2.03mm} or 1/8" {3.175mm}) gauge thickness, and in the _____ color stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

TECHNICAL DATA

Vinyl Base:	Meets ASTM F1861 for Type TV Thermoplastic Vinyl
Thickness:	ASTM F386, 1/8" (3.175mm) ±.015" or .080" (2.03mm) +.015"/ –.005"
Flexibility:	ASTM F137, 1/4" (6.35mm) mandrel, no cracking or breaking
Staining:	ASTM F1861 Section 12, complies, no staining
Light resistance:	ASTM F1515, average Delta E less than 8.0
Chemical resistance:	ASTM F925, complies (chemicals listed in ASTM F1861, 8.4.1-8.4.11)
Dimensional stability:	ASTM F1861, complies, ±.25% x length
Squareness:	90 degrees ±.5 degrees

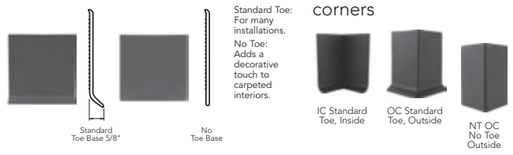
700 series wall base



BASE TYPE	THICKNESS	4 FT. PCS.	120 FT. COILS
TPR Rubber Standard Toe & No Toe	1/8"(3.175mm)	2-1/2" (63.5mm) 4" (101.6mm) 6" (152.4mm)	2-1/2" (63.5mm) 4" (101.6mm) 6" (152.4mm)
Standard Toe	1/8"(3.175mm)	4-1/2"(114.3mm)	4-1/2"(114.3mm)

CORNER TYPE	LENGTH OF RETURN	SIZES AVAILABLE
Standard Toe, Inside Standard Toe, Outside	3" (76.2mm)	2-1/2" (63.5mm) 4" (101.6mm) 6" (152.4mm)
No Toe, Outside	3" (76.2mm)	2-1/2" (63.5mm) 4" (101.6mm)

vinyl wall base



BASE TYPE	THICKNESS	4 FT. PCS.	120 FT. COILS
TV Vinyl Standard Toe & No Toe	.080" (2.03mm) & 1/8" (3.175mm)	2-1/2" (63.5mm) 4" (101.6mm) 6" (152.4mm)	2-1/2" (63.5mm) 4" (101.6mm) 6" (152.4mm)

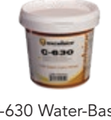
CORNER TYPE	LENGTH OF RETURN	SIZES AVAILABLE
Standard Toe, Inside Standard Toe, Outside	3" (76.2mm)	2-1/2" (63.5mm) 4" (101.6mm) 6" (152.4mm)
No Toe, Outside	3" (76.2mm)	2-1/2" (63.5mm) 4" (101.6mm)

excelsior INSTALLATION PRODUCTS

Recommended Adhesives



WB-600 Acrylic Wall Base Adhesive



C-630 Water-Based Contact Adhesive

proudly made in the USA

excelsior INSTALLATION PRODUCTS

Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.

ROPPE.
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ACCESSORIES

Red List Chemical Free

proudly made in the USA

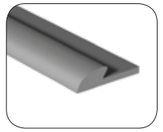


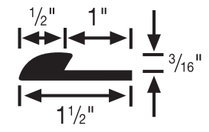




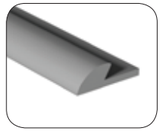
RUBBER ACCESSORIES

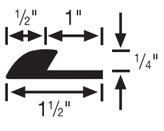
edge guards



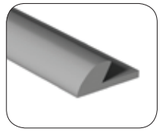


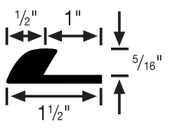
#34 underlap carpet edge 3/16"
- 3/16" butting gauge; fast taper; long flange
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.) ADA



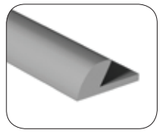


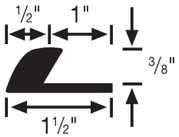
#35 underlap carpet edge 1/4"
- 1/4" butting gauge
- Installation Radius: 8 ft.
- 16 9-ft. secs. per ctn. (144 ft.) ADA



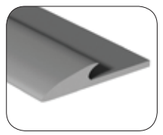


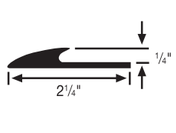
#36 underlap carpet edge 5/16"
- 5/16" butting gauge
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.) ADA



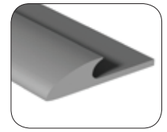


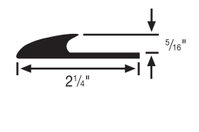
#37 underlap carpet edge 3/8"
- 3/8" butting gauge
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.) ADA



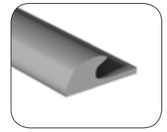


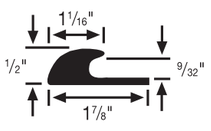
#38 glue-down carpet edge 1/4"
- 1/4" butting gauge undercut; long flange smooth taper
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.) ADA



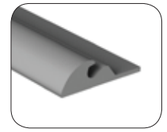


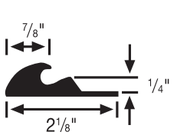
#39 glue-down carpet edge 5/16"
- 5/16" butting gauge undercut
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.) ADA



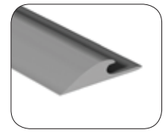


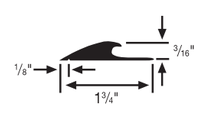
#40 carpet edge guard 9/32"
- 9/32" butting gauge undercut; long flange, faster taper than #38
- Installation Radius: 6 ft.
- 10 9-ft. secs. per tube (90 ft.) ADA



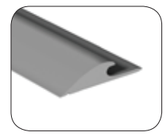


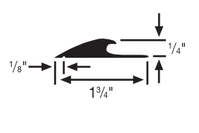
#41 tackless carpet bar 1/4"
- 1/4" butting gauge to accept tackless strip; deep undercut; long flange
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.) ADA





#42 custom carpet edging 3/16"
- Notched at 1/8"; undercut 3/16"; long, smooth taper (similar to #38 and #39)
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.) ADA

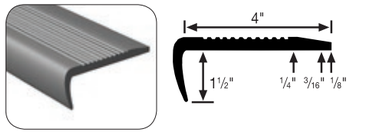




#43 custom carpet edging 1/4"
- Same as #42 above except undercut 1/4"; notched at 1/8"
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.) ADA

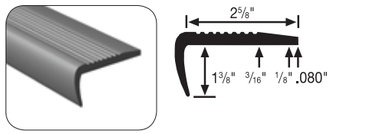
RUBBER ACCESSORIES

nosings



#1 & #2 commercial stair nosing
- For butting to resilient flooring. 2" abrasive strip or ribbed insert available on #1 only; ribbed safety surface
- Installation Radius: 11 ft.
- 5 9-ft. secs. per tube (45 ft.)

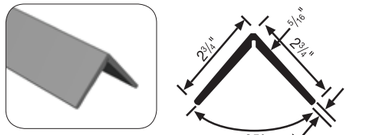
ADA



#3 & #4 residential stair nosing
- Same features as #1 and #2 but lighter weight, smaller step area
- Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

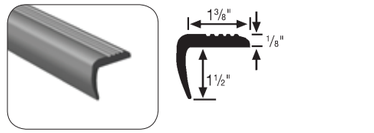
ADA

corner guard



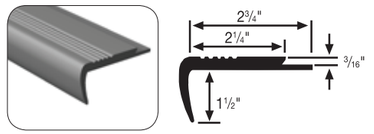
#19 corner guard
length: 54" (standard)
- Heavy-duty protection; special order to 9 ft.
- Installation Radius: Not Applicable.
- 6 54" pcs. per ctn.
  5 pcs. per ctn. on special order sizes

ADA



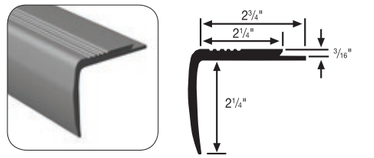
#5 & #6 domestic stair nosing
- For very light-duty applications
- Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

ADA



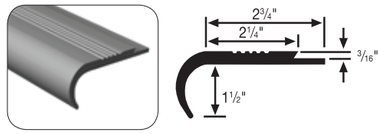
#7 underlap carpet nosing
- For low pile carpet; standard nose (1-1/2")
- Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

ADA



#m-07 modified underlap stair nosing
- Same as #7 above except longer nose (2-1/4")
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

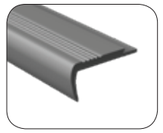
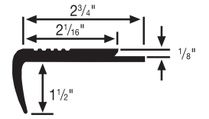
ADA



#8 underlap stair nosing
- Flange-type design for 3/16" low pile carpet; ribbed
- Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

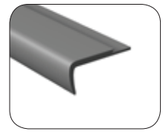
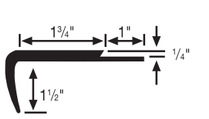
ADA

nosings

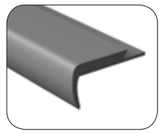
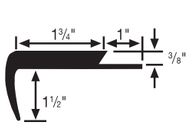
#9 & #10 underlap stair nosing
- Flange-type design for 1/8" low pile carpet; ribbed
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

ADA

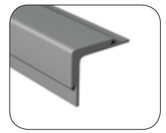
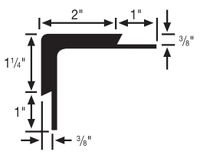
#13 & #14 single flange carpet stair nosing
- Smooth surface; light-duty design; 1/4" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

ADA

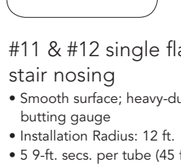
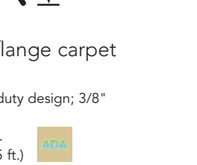
#11 & #12 single flange carpet stair nosing
- Smooth surface; heavy-duty design; 3/8" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

ADA

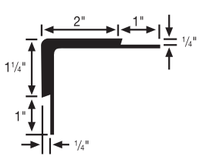
#15 double flange carpet stair nosing
- Smooth surface; 3/8" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

ADA

#17 & #18 undercut carpet nosing
- 3/16" undercut; ribbed safety surface
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

ADA

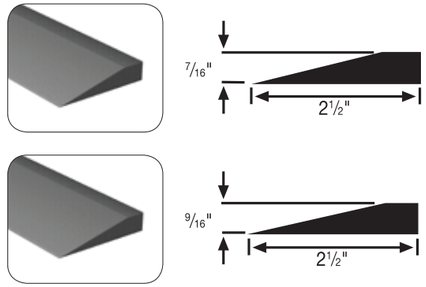



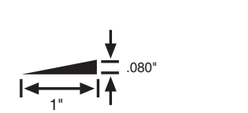
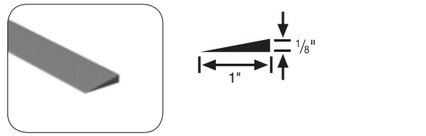
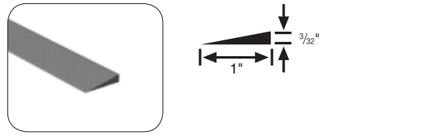
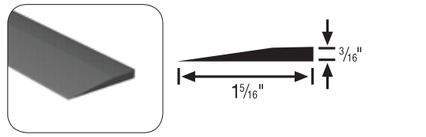
#16 double flange carpet stair nosing
- Smooth surface; 1/4" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

ADA

RUBBER ACCESSORIES

reducers



#20 & #49 transitional reducer 7/16"(#20) 9/16"(#49)

- Choose 7/16" or 9/16" butting gauge;
- Installation Radius: 6 ft.
- 10 9-ft. secs. per tube (90 ft.)

ADA

#21 reducer strip .080" for resilient floor

- Butt to reducer for .080" material; 1" beveled width for good transition
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

ADA

#22 & #48 reducer strip 1/8"(#22) 3/32"(#48)

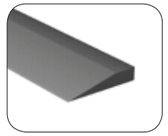
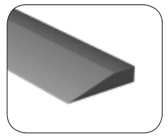
- Same as #21 except choose 1/8" or 3/32" butting gauge
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

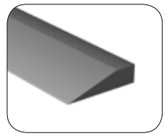
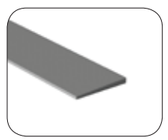
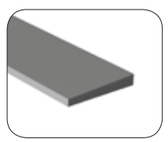
ADA

#23 reducer strip 3/16"

- 3/16" butting gauge; 1-5/16" width for smooth, neat transition
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

ADA

#24 reducer strip 1/4"

- Same as #23 except 1/4" butting gauge
- Installation Radius: 4 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

ADA

#25 reducer strip 5/16"

- Same as #23 except 5/16" butting gauge
- Installation Radius: 2 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

ADA

#26 reducer strip 3/8"

- Same as #23 except 3/8" butting gauge
- Installation Radius: 2 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

ADA

#45 reducer strip 1/8"

- 1/8" butting gauge; 1-1/2" width for smooth transition
- Installation Radius: 8 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

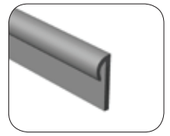
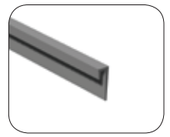
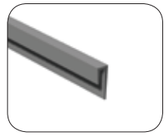
ADA

#59 reducer strip 1/8" tapering to .080"

- Special design for installations where a 1/8" must meet an .080" floor
- Installation Radius: 4 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

ADA

cove caps

#28 carpet cove cap (round)

- Trim for coved carpet; undercut 3/16" (flexible); angle 45°
- Installation Radius: 4 inches
- 16 9-ft. secs. per ctn. (144 ft.)

ADA

#46 cove cap (square)

- Undercut 1/8"; cap for coved carpets and wall paneling; angle 45°
- Installation Radius: 4 inches
- 16 9-ft. secs. per ctn. (144 ft.)

ADA

#47 cove cap (square)

- Undercut 1/4"; cap for coved carpets and wall paneling; angle 45°
- Installation Radius: 4 inches.
- 16 9-ft. secs. per ctn. (144 ft.)

ADA

landing trim

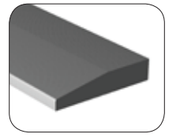
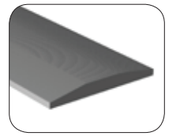


#57 landing trim

- Special design for open stairwells; length 98"
- Installation Radius: 3 ft.
- 10 98" pcs. per tube (81.7 ft.)

ADA

thresholds

#32 half threshold

- Butts to carpet, ceramic tile; wear resistant; colors; black, brown, black brown, fawn, dark gray and camel
- Installation Radius: 9 ft.
- 12 pcs. per ctn.; 30", 36", 42", 48", 60", 72"

ADA

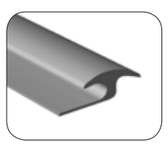
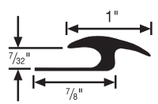
#33 full threshold

- Wear resistant compound; colors; black, brown, black brown, fawn, dark gray and camel
- Installation Radius: Zero
- 6 pcs. per ctn.; 30", 36", 42", 48", 60", 72"

ADA

RUBBER ACCESSORIES

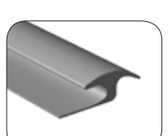
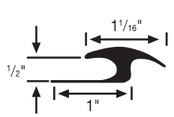
adapter & transitions

#50 tile/carpet joiner 7/32"

- Provides smooth transition between carpet and tile
- Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)

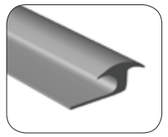
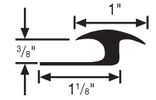
ADA

#56 tile/carpet joiner 1/2"

- Similar to #50; wider opening fits wood and ceramic tile
- Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)

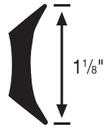
ADA

#60 tile/carpet joiner 3/8"

- Similar to #50; wider opening fits wood and ceramic tile
- Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)

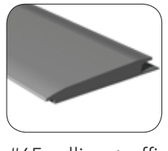
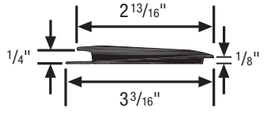
ADA

#44 fillet strip

- Superb backing for flashing up the wall; color may vary due to 100% recycled content
- Installation Radius: 1 inch
- 16 9-ft. pcs. per ctn. (144 ft.)

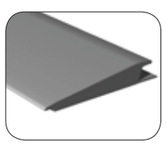
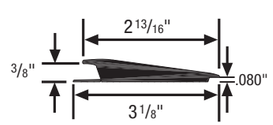
ADA

#65 rolling traffic transition 1/4" to 1/8"

- Transitions 1/4" to 1/8" materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

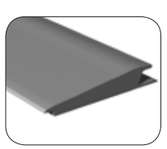
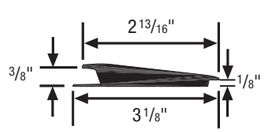
ADA

#66 rolling traffic transition 3/8" to .080"

- Transitions 3/8" to .080" materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

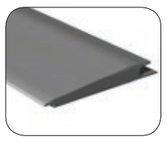
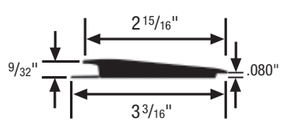
ADA

#67 rolling traffic transition 3/8" to 1/8"

- Transitions 3/8" to 1/8" materials
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

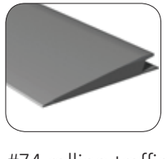
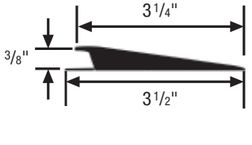
ADA

#73 rolling traffic transition 1/4" to .080"

- Transitions 1/4" to .080" materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

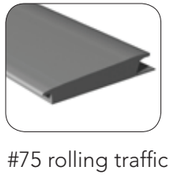
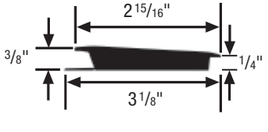
ADA

#74 rolling traffic transition 3/8"

- Transitions 3/8" materials to subfloor
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

ADA

#75 rolling traffic transition 3/8" to 1/4"

- Transitions 3/8" to 1/4" materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)

ADA

RUBBER ACCESSORIES COLORS

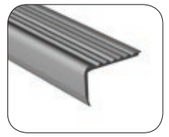
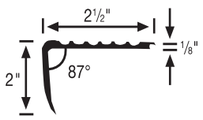
70 SOLID COLORS

100 black	177 steel blue	150 dark gray	193 black brown	123 charcoal	114 lunar dust	129 dolphin	178 pewter
194 burnt umber	148 steel gray	175 slate	174 smoke	197 iceberg	110 brown		
147 light brown	182 toffee	623 nutmeg	624 chameleon	140 fawn	191 camel	125 fig	171 sandstone
130 buckskin	198 ivory	632 flax	184 almond	170 white	131 bisque	127 harvest yellow	631 sahara
639 beigewood	640 creekbed	122 natural	195 light gray	663 aged fern	648 pear green	647 spring dill	646 gecko
160 forest green	649 sweet basil	169 hunter green	662 envy	118 peacock	187 blue	139 deep navy	627 mariner
618 aubergine	665 horizon	664 blue jay	656 bluebell	654 lagoon	638 cadet	637 night mist	655 peaceful blue
657 sorbet	658 berry ice	621 merlin	659 grape	186 red	137 cinnabar	188 brick	617 terracotta
660 citrus	661 marmalade	643 mimosa	644 sunbeam	642 jonquil	645 blonde	641 moonrise	161 snow

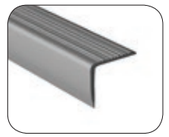
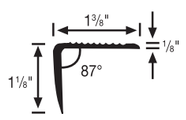
VINYL ACCESSORIES

proudly made in the USA

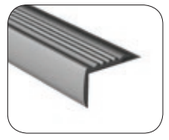
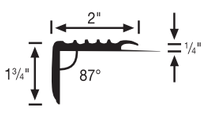
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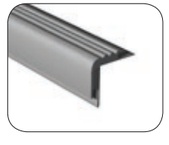
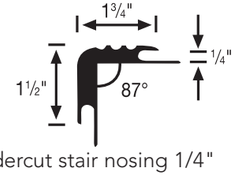
#202 overlap stair nosing 1/8"
- Square nosing; ribbed safety surface
- Installation Radius: 11 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

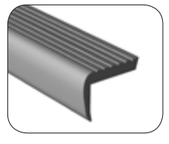
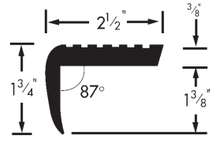
#203 domestic stair nosing 1/8"
- For light-duty applications; installs over vinyl tile or sheet goods
- Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

#204 undercut carpet nosing 1/4"
- Heavy-duty for 1/4" and 5/16" carpet
- Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

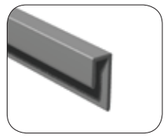
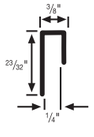



#206 double undercut stair nosing 1/4"
- For 1/4" and 5/16" carpet
- Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

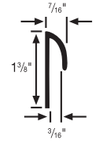



#207 vinyl 3/8" butt stair nosing
- 3/8" butt stair nosing for carpet and Rop-Cord® tile
- Installation Radius: 10 ft., color Black only
- 5 12-ft. secs. per ctn. (60 ft.)

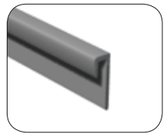
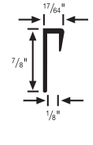
cove caps

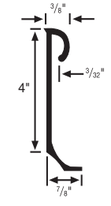
#158 cove cap (square) 1/4"
- Cap for coved carpets and wall paneling
- Installation Radius: 1 ft.
- 40 12-ft. secs. per ctn. (480 ft.)

#161 carpet cove trim
- For coved carpet; undercut 3/16" (flexible)
- Installation Radius: 10 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

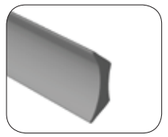
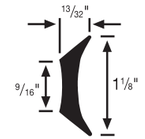



#165 cove cap (square) 1/8"
- Cap for coved sheet vinyl; undercut 1/8"
- Installation Radius: 1 ft.
- 50 12-ft. secs. per ctn. (600 ft.)

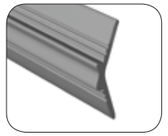
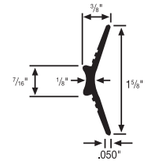



#193 vinyl flash cap height: 4"
- Vinyl fillet strip and cove cap in one product; use for vinyl sheet or carpet up to 1/4" thick
- Installation Radius: 4 inches
- 20 5-ft. secs. per ctn. (100 ft.)

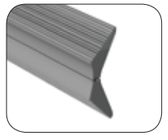
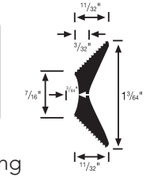
fillets & tub moldings

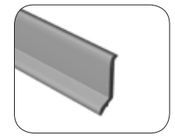
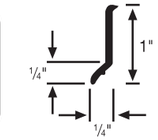
#167 fillet strip
- Superb backing for flashing up the wall color may vary due to 100% recycled content; angle 45°
- Installation Radius: 1 ft.
- 5 20-ft. coils per ctn. (100 ft.)

#188 cove stick
- Superb backing for flashing up the wall color Neutral only; angle 45°
- Installation Radius: 2 ft.
- 100 5-ft. pcs. per ctn. (500 ft.)

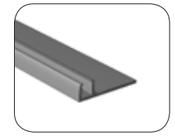
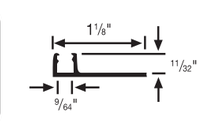



#189 fillet molding
- Superb backing for flashing up the wall color Snow only; angle 45°
- Installation Radius: 1 ft.
- 25 5-ft. pcs. per ctn. (125 ft.)

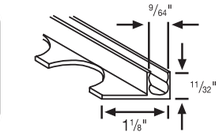



#190 & #191 tub molding1" (#190) 1-1/2" (#191)
- High-gloss finish, self-stick backing, 1" or 1-1/2" cove for tubs, counters, shelves; colors Snow and Almond only; angle 45°
- Installation Radius: 1 ft.
- 24 5-ft. pcs. per ctn. (120 ft.)

tracks

#155 single flange track
- Works with #152, #154, #175 and #179; color Black only
- Installation Radius: Zero
- 10 12-ft. pcs. per ctn. (120 ft.)

#178 FLEXI-TRACK® single flange track
- Works with #152, #154, #175 and #179; flexible, contours easily; color Black only
- Installation Radius: 6 ft.
- 20 12-ft. pcs. per ctn. (240 ft.)

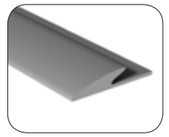
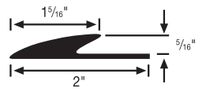
VINYL ACCESSORIES COLORS

100 black	150 dark gray	193 black brown	123 charcoal	114 lunar dust	129 dolphin	178 pewter	194 burnt umber	175 slate	174 smoke
110 brown	147 light brown	182 toffee	623 nutmeg	624 chameleon	140 fawn	191 camel	125 fig	130 buckskin	198 ivory
632 flax	184 almond	170 white	131 bisque	631 sahara	639 beigewood	122 natural	195 light gray	641 moonrise	161 snow

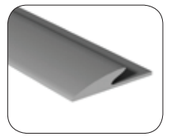
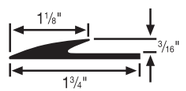
VINYL ACCESSORIES

proudly made in the USA

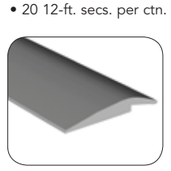
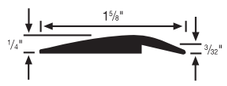
reducers

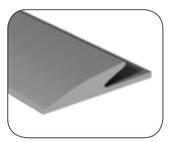
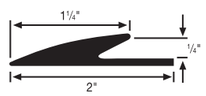
#156 glue-down reducer 5/16"
- 5/16" butting gauge undercut; long flange, smooth taper
- Installation Radius: 18 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

#160 glue-down reducer 3/16"
- Undercut 3/16"; flange and transition combined; smooth transition
- Installation Radius: 10 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

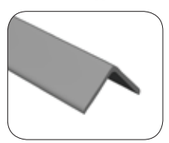
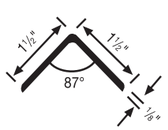



#168 underslung reducer
- Binder-bar edging for resilient flooring;undercut .115" for use with 1/16" to 1/8" material
- Installation Radius: 3 ft.
- 2 35-ft. coils per ctn. (70 ft.)

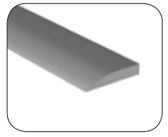
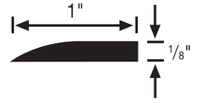



#169 glue-down reducer 1/4"
- 1/4" undercut; long flange, smooth taper
- Installation Radius: 10 ft.
- 5 12-ft. secs. per tube (60 ft.)

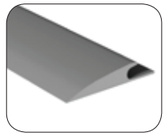
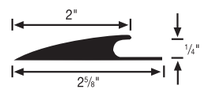
corner guard

#166 corner guard 1/8" length: 54" (standard)
- 1-1/2" returns; standard length 54" (special order to 9 ft., minimum quantities required)
- Installation Radius: Not Applicable.
- 12 54" pcs. per ctn. (54 ft. on standard orders)

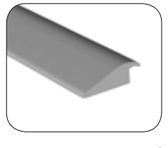
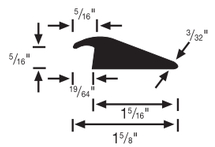
#172 tile reducer 1/8"
- Beveled edge for resilient flooring; 1/8" butting edge
- Installation Radius: 18 ft.
- 50 3-ft. secs. per ctn. (150 ft.)

#174 glue-down reducer 1/4"
- Undercut 1/4" with 2" transition
- Installation Radius: 11 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

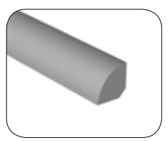
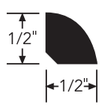



#176 multi-use reducer 1/2"
- For carpet, ceramic tile or wood floors
- Installation Radius: 6 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

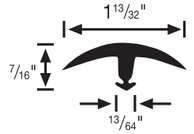
#196 carpet reducer 3/8"
- Designed especially for 3/8" carpet
- Installation Radius: 10 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

wall accessories

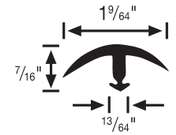



#350 quarter round
- Designed to outperform wood to complement a tread, tile or base job
- Installation Radius: 3 ft.
- 10 12-ft. pcs. per ctn. (#350) or 40' coil (#C350)

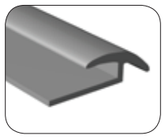
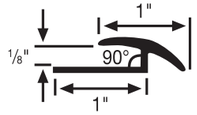
adapters | transitions

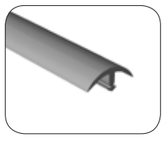
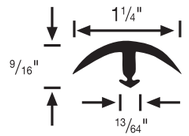
#152 snap-down divider
- 1-13/32" wide removable section for joining carpets
- Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

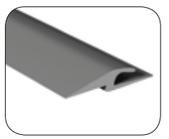
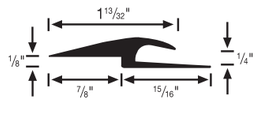
#154 snap-down edging
- 1-9/64" wide removable section for joining carpet to tile
- Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

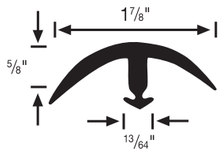
#159 tile carpet joiner
- Provides smooth carpet/ tile transition
- Installation Radius: 10 ft.
- 20 12-ft. secs. per tube (240 ft.)

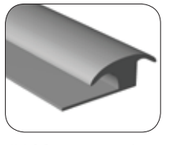
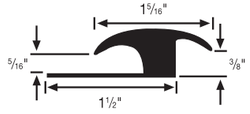
#175 snap-down edging
- 1-1/4" wide removable section for joining tile to wood
- Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)

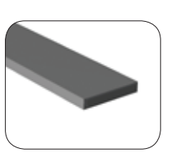
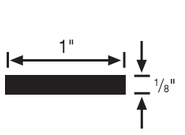
#177 tile carpet joiner
- Joins 1/4" carpet to 1/8" tile
- Installation Radius: 10 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

#179 snap-down super edge
- 1-7/8" wide removable section for joining carpet to wood/ceramic
- Installation Radius: 6 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

#182 ceramic/ wood carpet transition 3/8"
- Molding for joining 5/16" carpet to 3/8" ceramic/wood flooring
- Installation Radius: 12 ft.
- 10 12-ft. secs. per tube (120 ft.)

#195 feature strip
- Designed to transition between 1/8" tiles or add interest to floor design
- Installation Radius: 3 ft.
- 50 3-ft. pcs. per ctn. (150 ft.)

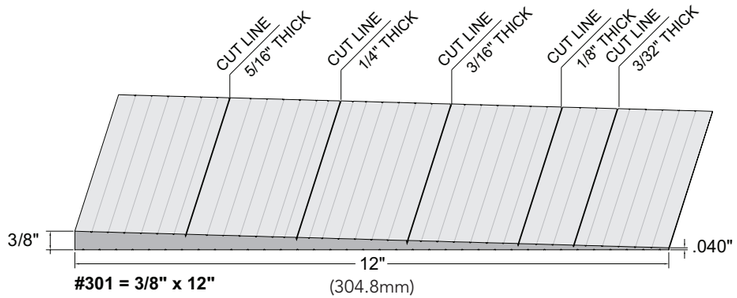
SUBFLOOR LEVELER



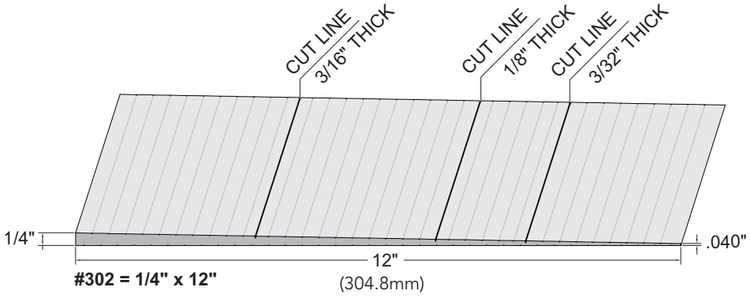
Our 12″ and longer 18″ lengths give you extra options when it comes to installation because there's no piecing together required.

subfloor LEVELER

- Contains 99% post-industrial waste, bio-based phthalate-free plasticizer, from a rapidly renewable resource. Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in 48″ lengths in two depths 12″ (304.8mm) and 18″ (457.2mm), and four thicknesses: 1/8″, 1/4″, 3/8″ and 1/2″.
- No waiting, no curing as is standard with the patching process. Just fast, easy leveling.
- Constructed of a durable thermoplastic rubber compound, so it's environmentally friendly.
- Install directly over concrete, wood or steel subfloors.
- Installs easily using the recommended Roppe adhesive depending on substrate and installation type, or if rolling loads are a concern.



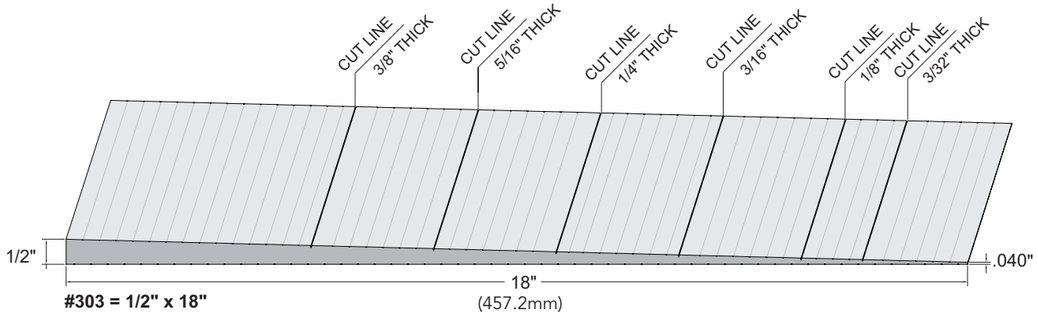
#301 = 3/8" x 12"



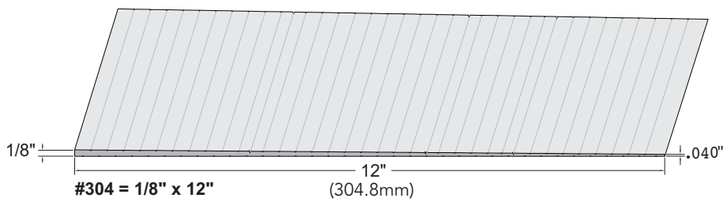
#302 = 1/4" x 12"

BIO-BASED PHTHALATE FREE

proudly made in the USA



#303 = 1/2" x 18"



#304 = 1/8" x 12"

excelsior INSTALLATION PRODUCTS

See pages 80-81 for installation and maintenance products.

ROPPE. Proven. Flooring. Experiences.

excelsior™ INSTALLATION PRODUCTS — Recommended Adhesives

rubber & vinyl tile adhesives

(rop-cord, recoil, tuflex, spike/skate use MS-700 or EW-710 only; subfloor leveler uses AW-510, MS-700 or EW-710.)



SP-500 Acrylic Aerosol Adhesive

22 oz. Can
Coverage: 100-150 sq. ft. per Can



AW-510 Acrylic Adhesive

1 Gallon/4 Gallon Pails
Coverage: 160 sq. ft. per Gallon



AP-520 Acrylic Roll-On Adhesive

3 Gallon Pail
Coverage: 1,200 sq. ft. per Pail (Roll-on)



MS-700 Modified Silane Wet-Set Adhesive

3 Gallon Pail
Coverage: 135-235 sq. ft. per Gallon



EW-710 Epoxy Modified Urethane Adhesive

1 Gallon
Coverage: 135-235 sq. ft. per Gallon

rubber & vinyl tread adhesives



AW-510 Acrylic Adhesive

1 Gallon/4 Gallon Pails
Coverage: 160 sq. ft. per Gallon



EW-710 Epoxy Modified Urethane Adhesive

1 Gallon
Coverage: 135-235 sq. ft. per Gallon



TP-620 Pressure Sensitive Tape Adhesive

1" x 164' (6 per case)
4" x 164' (3 per case)
9.5" x 164' (1 per case)



C-630 Water Based Contact Adhesive

1 Quart
Coverage: 20-40 sq. ft. or 120-140 lin. ft. per Quart



EN-610 Epoxy Nose Filler

13.5 oz. Cartridge
Coverage: 25-50 lin. ft. per Cartridge

esd flooring adhesives



ASD-800 Acrylic Wet Set ESD Adhesive

1 Gallon
Coverage: 160 sq. ft. per Gallon



USD-810 Urethane Wet-Set ESD Adhesive

1 Gallon
Coverage: 160-235 sq. ft. per Gallon

wall base adhesives



AW-510 Acrylic Adhesive

1 Gallon/4 Gallon Pails
Coverage: ~240 sq. ft. per Gallon



WB-600 Acrylic Wall Base Adhesive

30 oz. Cartridge:
30-70 lin. ft. per Cartridge
4 Gallon Pail:
180-340 lin. ft per Gallon



C-630 Water-Based Contact Adhesive

1 Quart
Coverage: 20-40 sq. ft. or 120-140 lin. ft. per Quart

proudly made in the USA

installation products



MM-100 Moisture Mitigation

2.5 Gallons
Coverage: 1000 sq. ft. per unit per coat



NP-230 Non-Porous Substrate Primer

2.5-Gallon Pail
Coverage: 1000 sq. ft. per unit



CP-300 Cementitious Patch

10-Lb. Pail
Coverage: 1/8" - 33 sq. ft. per bag



FiberMat

41.3" x 249' Roll
Coverage: 857 sq. ft. per roll



SU-310 Self-Leveling Underlayment

50-Lb. Bag
Coverage: Refer to data sheet for coverage chart

FSU-410 Floating Sound Control Underlayment

4' x 35' x 2mm Roll
Coverage: 122.5 sq. ft. per roll



CSU-400 Cork Sound Control Underlayment

3.5' x 100' x 1.9mm Roll
Coverage: 350 sq. ft. per roll



Colored Caulks

Colors that match just right. Perfect for touch-ups and to hide gaps or imperfections that can occur during installation of rubber stair treads and tile.

excelsior™ MAINTENANCE PRODUCTS — Maintenance Products



NC-900 All Purpose Neutral Cleaner



CM-910 Cleaner / Maintainer



FR-920 Vinyl Flooring Finish Remover



PR-930 High Performance Finish Remover



MF-940 Matte Acrylic Floor Finish



GF-950 Gloss Acrylic Floor Finish



PF-960 High Performance Gloss Floor Finish



WARRANTY

ALL PRODUCTS LIMITED WARRANTY

Roppe provides a Limited Warranty for all products if installed, maintained and used strictly in accordance with Roppe's written instructions and installed with the recommended Roppe Adhesive. Refer to Roppe Product Data Sheets before proceeding with installation. For any applications not listed, do not proceed with installation regardless of the circumstance.

It is the Flooring Installer's direct responsibility to inspect and loose lay the flooring in the room or area prior to installation to determine the proper layout and best overall appearance. Flooring Installer must inspect all material for manufacturing imperfections and irregularities prior to installation. All manufacturing imperfections or irregularities must be reported to the appropriate authority. Any defective material will be replaced at no charge, if the defect is found prior to installation.

Roppe will not be liable for labor costs for material that is installed with manufacturing imperfections and irregularities. Roppe reserves the right to inspect the manner and quality of installation of its product claimed defective. In no event shall Roppe be liable for incidental or consequential damages, even if some other provision of this Limited Wear Warranty is unenforceable. Roppe will not be liable for labor costs or lost profits resulting from the use of or inability to use the product.

Roppe shall have no liability whatsoever to Buyer in the event the goods become defective if such defect is caused in whole or part by cuts, tears, vandalism, fire, willful destruction, damage from high heels, spiked footwear, improper installation, improper maintenance, subfloor and/or substrate irregularities, accidents, natural causes, or acts of God.

Products designated as "seconds," "mill run," "non-conforming," not being of first quality, are sold as-is and Roppe makes no warranties whatsoever, expressed or implied, with respect thereto, including warranties of merchantability or fitness for a particular use. These warranties are expressly in lieu of any other warranties expressed or implied. Roppe products are not designed for use in or near commercial kitchens. Roppe products are not designed for outdoor installations, unless specifically noted.

Contact Roppe for limitations, exclusions and additional warranty details. Or, visit our website at roppe.com for the most current Product Data Sheets and warranty information.

ROPPE.
Proven. Flooring. Experiences.

Roppe Corporation, U.S.A.
1602 North Union Street
Fostoria, Ohio 44830-1158

1.800.537.9527
419.435.8546
Fax: 419.435.1056

roppe.com
E-mail: sales@roppe.com

Roppe is proud to be a member of the following organizations, committed to the advancement of excellence in their fields:

Roppe is a member of the U.S. Green Building Council, which promotes buildings that are environmentally responsible. Visit usgbc.com for details.

Dedicated to protecting life and promoting health in our environments, both at work and home/community.

International Standards & Training Alliance – Craftsman trained to stress attention to detail, respect for project specifications, and superior workmanship.

National Association of Floor Covering Distributors (NAFCD)

World Floor Covering Association (WFCA)

Floor Covering Installation Contractors Association (FCICA)

Certified Installation Manager Program

Industry Partner – American Society of Interior Designers (ASID)

Industry Partner – International Interior Design Association (IIDA)

Sustainable Purchasing Leadership Council

Color Association of the United States

Color Marketing Group

Health Product Declaration Collaborative (HPDC) Member

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Your link to Roppe product documentation. For more information, please visit roppe.com.

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